
Evolvable Hardware for Autonomous Systems

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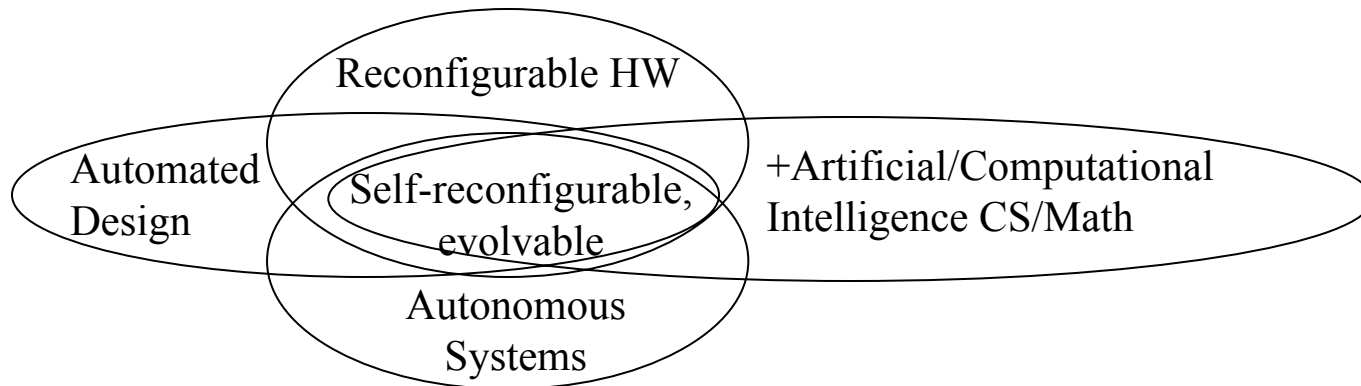
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What is Evolvable Hardware

- Evolvable Hardware (EHW) is a new field at the confluence of Reconfigurable Hardware, Automatic Design, Artificial Intelligence and Autonomous Systems.



- Its main objective is the development of a new generation of hardware, self-configurable and evolvable, environment-aware, which can adaptively reconfigure to achieve optimal signal processing, survive and recover from faults and degradation, improve its performance over lifetime of operation.
- EHW techniques have already proven successful in design automation, automated calibration and tuning, and on-line adaptation of hardware systems.

Tutorial Overview

- Introduction to EHW
- Reconfigurable and Morphable Hardware
- Algorithms for self-configuration and evolution
- Demonstrations of Evolvable Systems
- Application Examples
- System Aspects
- Resources for EHW Engineers

A new generation of hardware

A third generation hardware in terms of flexibility and fault tolerance

Flexibility,
fault-tolerance

+ Automated Design

+ Artificial/Computational
Intelligence

Self-reconfigurable,
evolvable

Reconfigurable

Fixed HW

2005 -100nm - BISR,
ITRS'99

Generation

1st

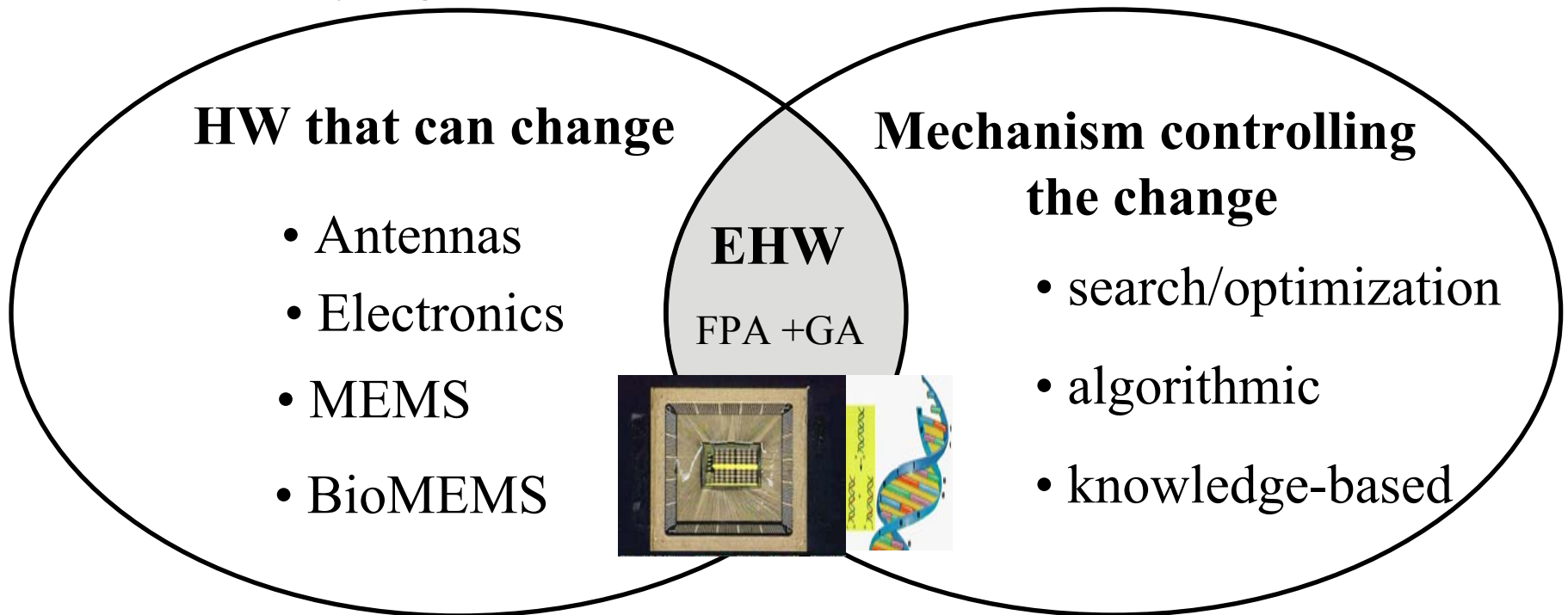
2nd

3rd

Components of a Evolvable Hardware System

Evolvable Hardware = Reconfigurable HW + Reconfiguration Mechanism

In a narrow sense (EHW) is programmable hardware self-configurable by built-in Evolutionary Algorithms.



Same components for intelligent mixed-signal microsystems

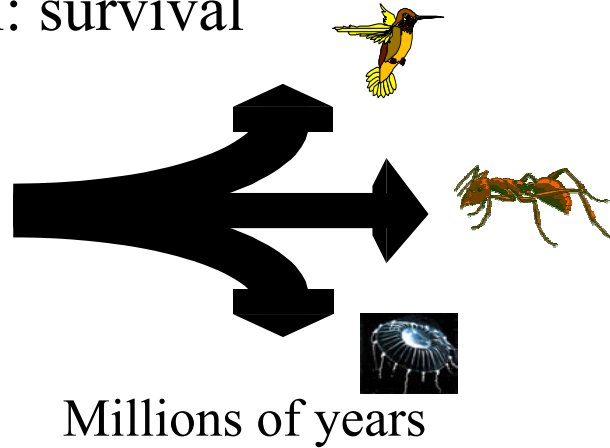
Flexible reconfigurable
analog/mixed-signal devices

intelligent part – the built-in mechanisms that
would control the adaptation/self-configuration

Evolutionary algorithms: inspiration from Nature

“Design” goal: survival

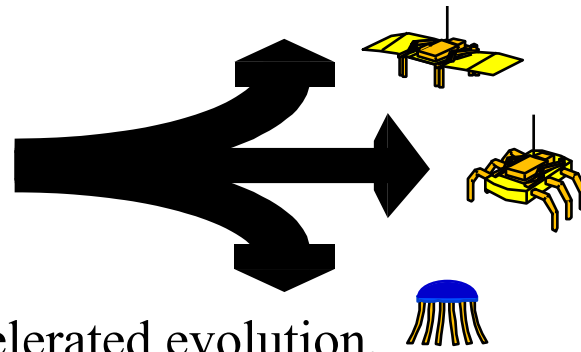
Evolution in nature has led to species highly adapted to their environment: adaptation ensured survival.



The most fit individuals survive becoming parents; children inherit parents characteristics, with some variations, and may perform better, increasing the level of adaptation.

Design goal: meet system specifications

Same evolutionary principles can be applied to machines.



Accelerated evolution,
~ seconds for electronics

Potential designs compete; the best ones are slightly modified to search for even more suitable solutions.

Design to be evolved

The design to be evolved could be a program, model of hardware or the hardware itself

Program

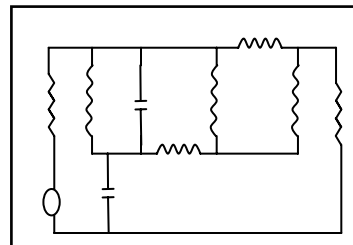
```
0 WhileTooFarFromWall
1  Do2
2  MoveForward
3  Do2
4  WhileInCoridorRange
5  TurnAwayFromClosestWall
6  WhileInCoridorRange
7  Do2
8  TurnParallelToClosestWall
9  MoveForward
```

Model of Hardware

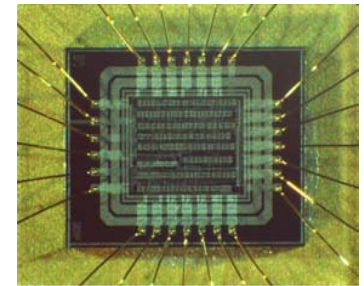
SPICE Netlist

HDL code

```
vdd 20 0 DC 5.0V
vin+ 6 0 DC 2.5v
m1 1 1 20 20 PMOS L={L1} W={W1}
m2 3 1 2 20 PMOS L={L2} W={W2}
```



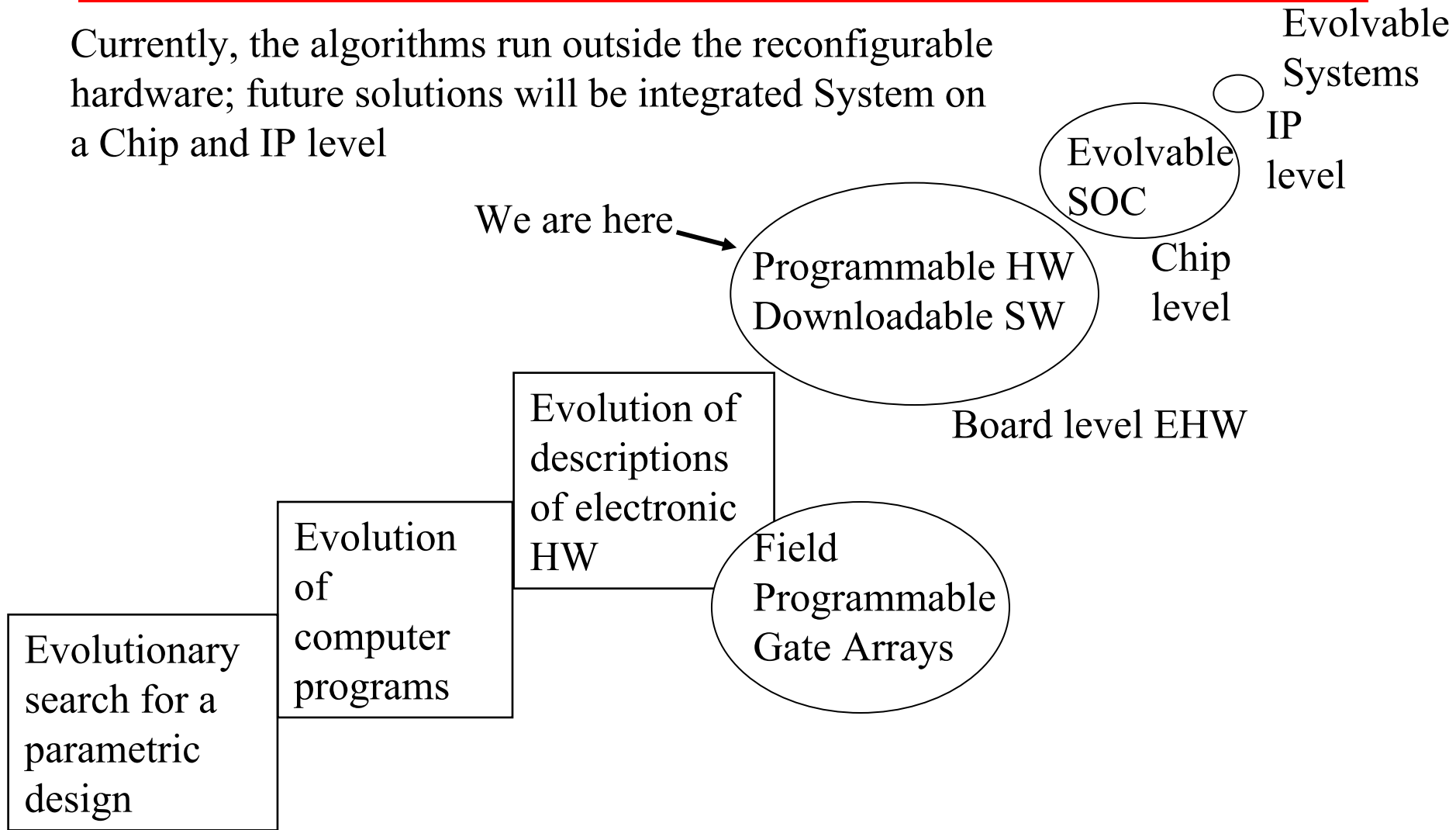
Physical Hardware



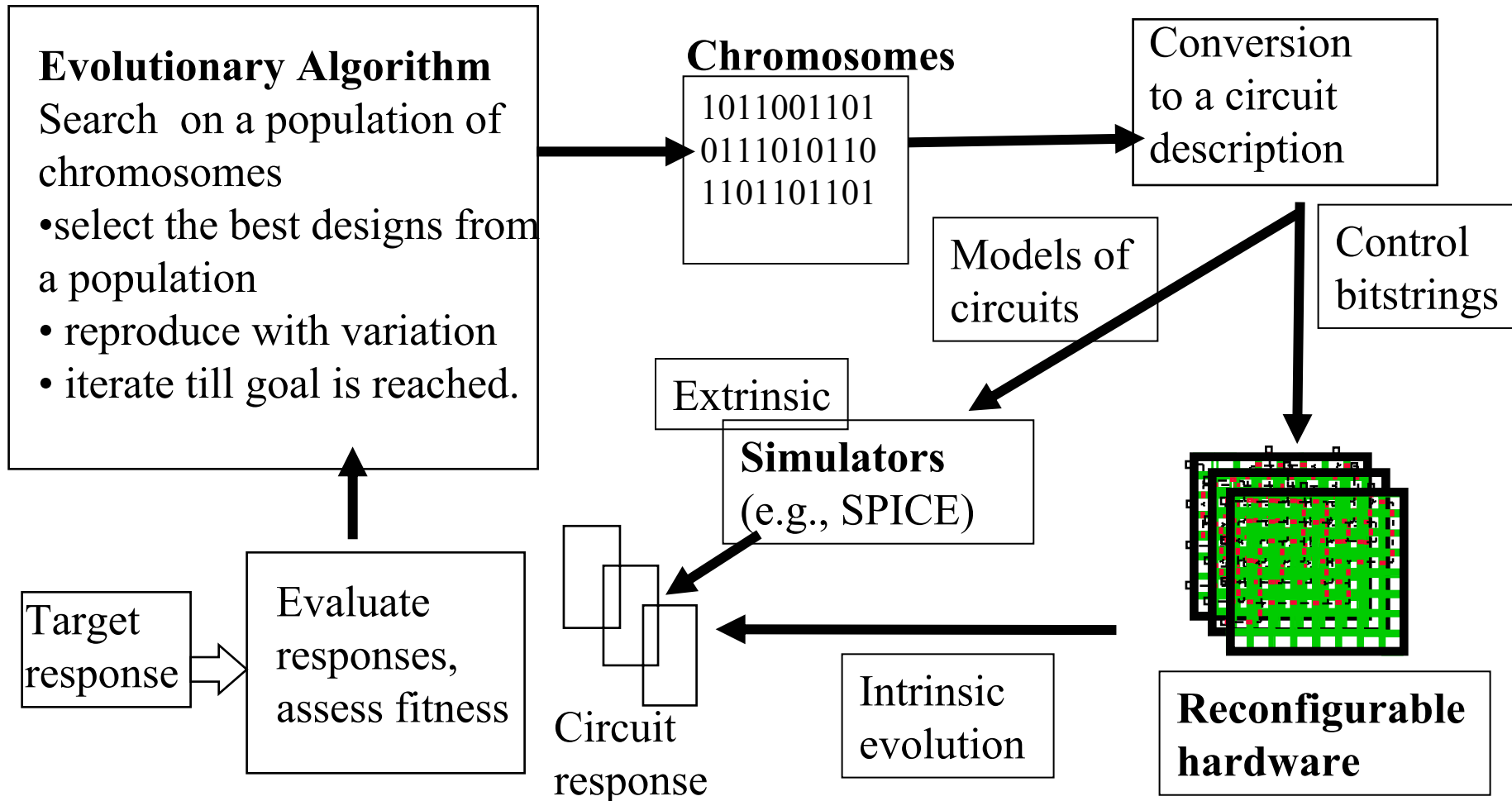
Evolutionary is Revolutionary!

Evolution of EHW

Currently, the algorithms run outside the reconfigurable hardware; future solutions will be integrated System on a Chip and IP level



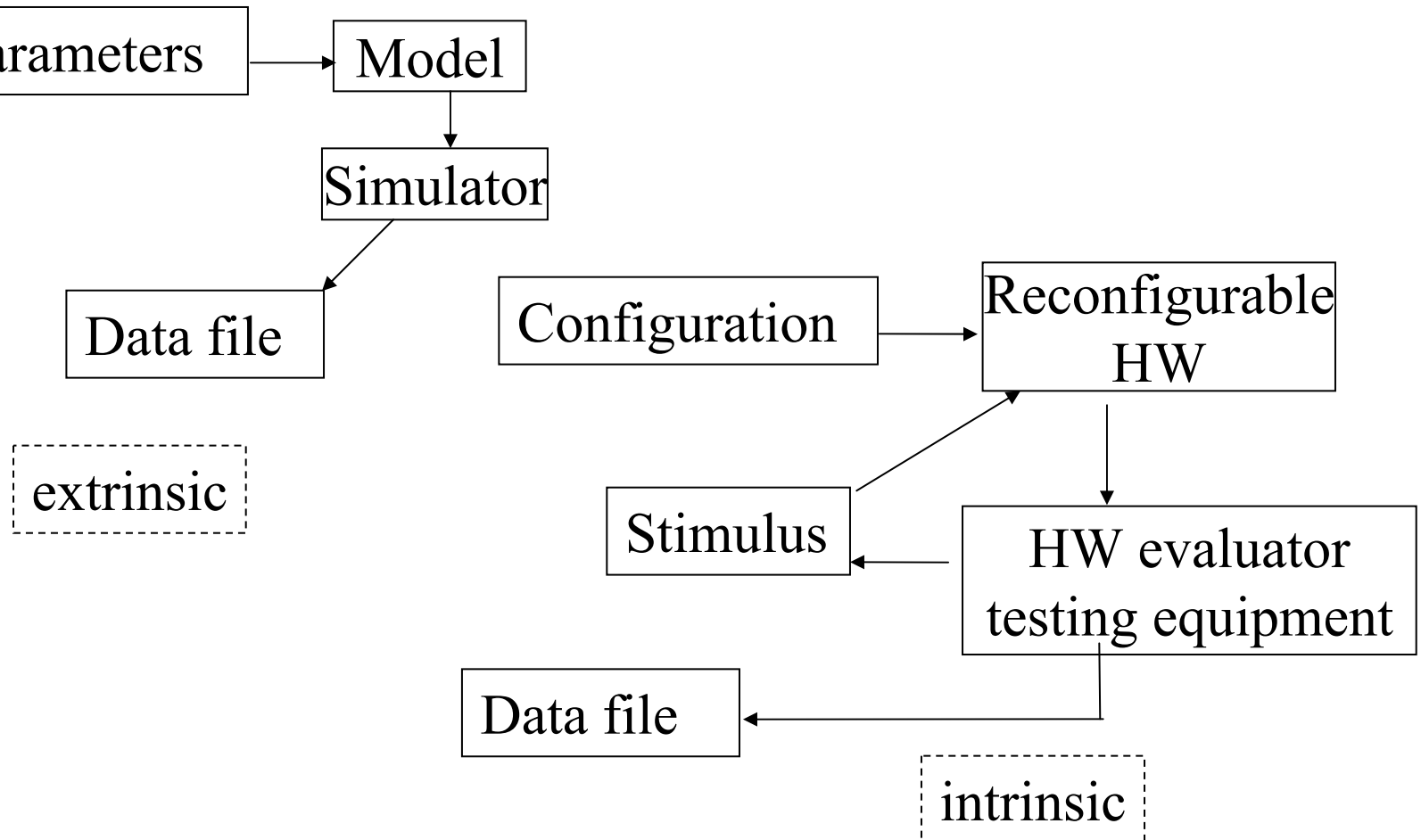
Evolutionary synthesis and adaptation of electronic circuits



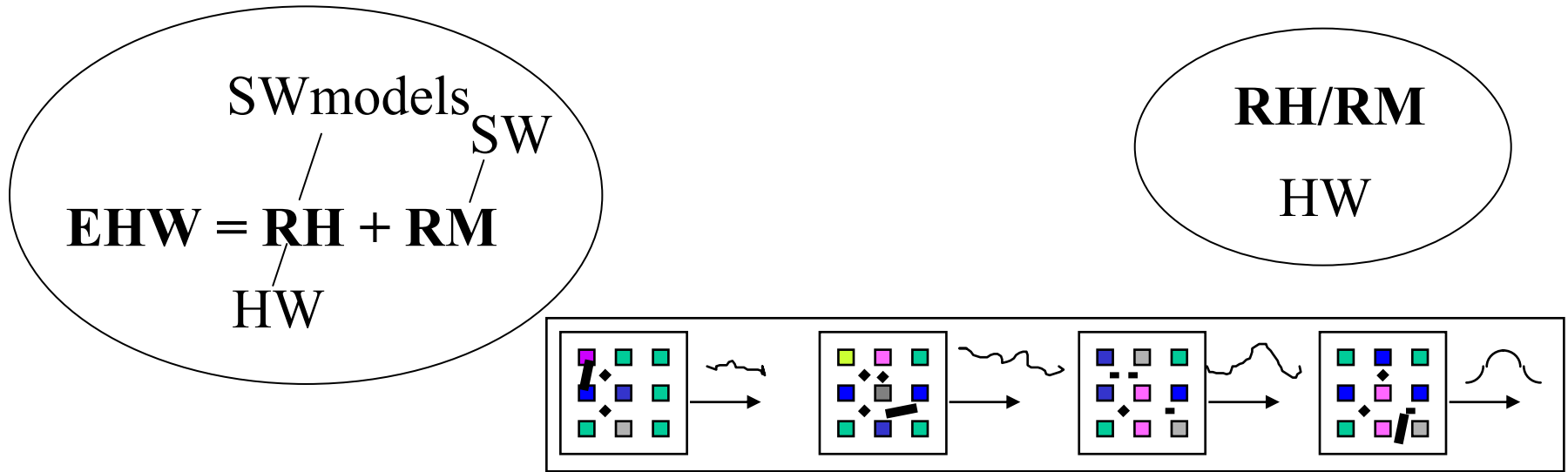
Potential electronic designs/implementations compete;
the best ones are slightly modified to search for even more suitable solutions

Extrinsic and intrinsic EHW

Path from chromosome to behavior data file



EHW implementation: HW/SW



Current approach to EH implementation:

- Use RH- reassign cell function/interconnection
- Use powerful parallel searches (e.g., GAs) to evolve the hardware

In addition EHW requires

- Fast evaluation
- Low cost for failure

Present solutions: RM in SW

Future: everything **seamlessly**
integrated in HW

Evolution in Simulations vs Evolution in Hardware

- Computationally intensive (640,000 individ. for ~ 1000 gen.)
- 10s of hours, expected ~ 3 min in 2010 on desktop PC for experiments in the book (~ 50 nodes)
- SPICE scales badly (time increases nonlinearly with as a function of nodes in netlist - in \sim subquadratic to quadratic way)
- No existing hardware resources allow porting the technique to evolution directly in HW (and not sure will work in HW)
- JPL's VLSI chips allow evolution 4+ orders of magnitude faster than SPICE simulations on Pentium II 300 Pro.
- ~ 10 s of seconds in 2002 for circuits of complexity \geq Koza's).

EHW vs NN

Inspiration

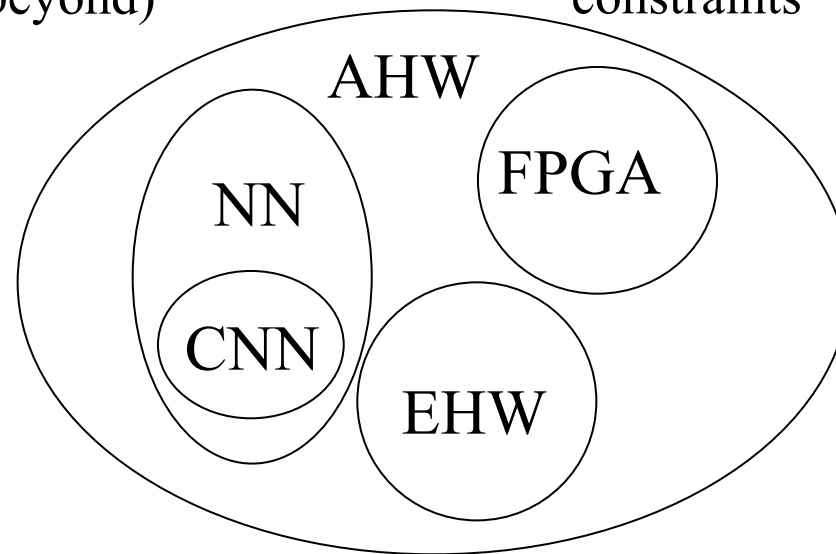
NN seek biological inspiration for

- computational elements,
- architecture
- mechanisms

for certain problems where biology does well (and attempts beyond)

EHW seeks biological inspiration for methodology leading to designs (1,2) appropriate to situations/application

1. of various types of HW
2. freeing from biological constraints

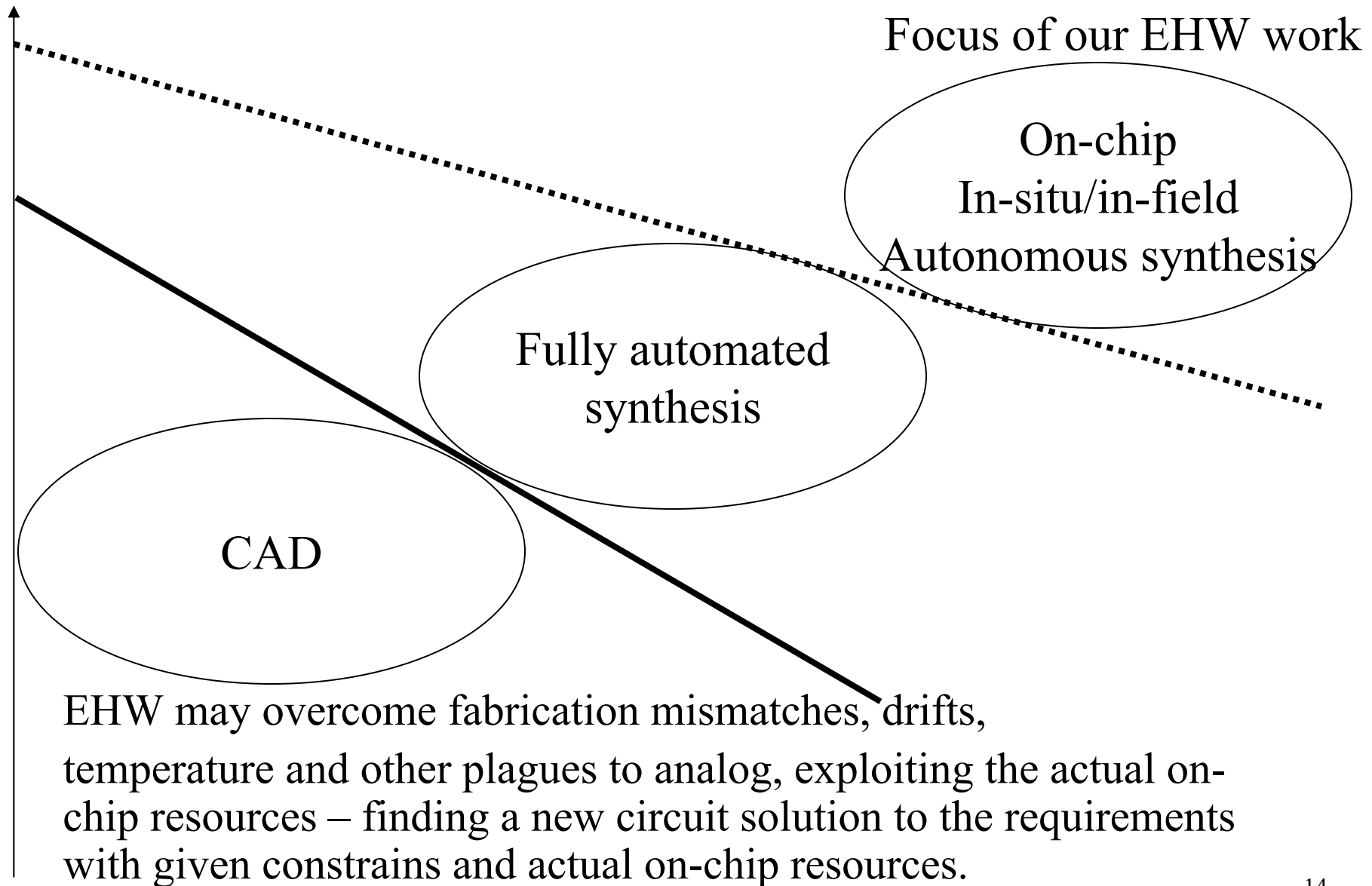


Building block

- NN: Simplified/distorted models of biological neuron
- EHW: Domain oriented reconfigurable cell

Mechanisms

On-chip EHW vs CAD/synthesis tools



EHW for flexibility and survivability of autonomous systems

JPL/NASA driver – long-life spacecraft

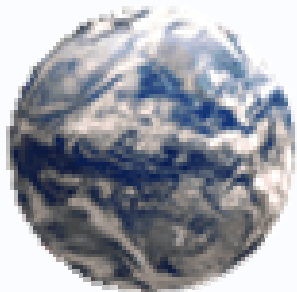
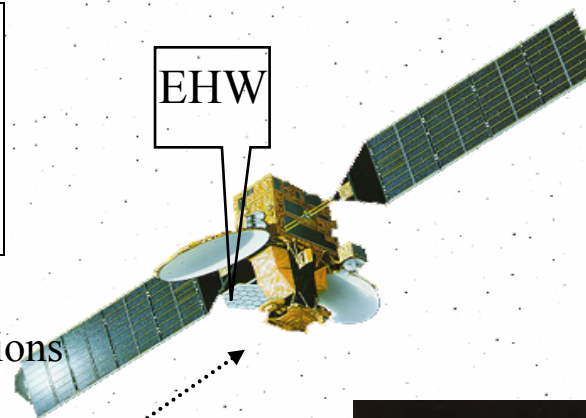
Dramatic changes in hardware/environment, e.g. in case of faults or need for new functions, may require in-situ synthesis of a totally new hardware configuration.

Survivability:
Maintain functionality
coping with changes in
HW characteristics

- Radiation impacts
- Temperature variations
- Aging
- Malfunctions, etc.

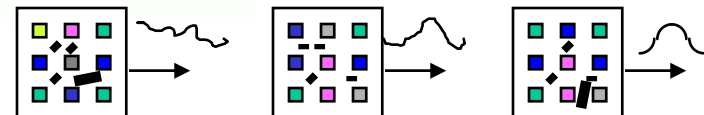
Versatility: Create new
functionality required by
changes in requirements or
environment

New functions required for new
mission phase or opportunity



Up-link new functions for re-planned mission
Accurate model of hardware is not available after launch

Develop space HW that can evolve



Reconfigurable Hardware

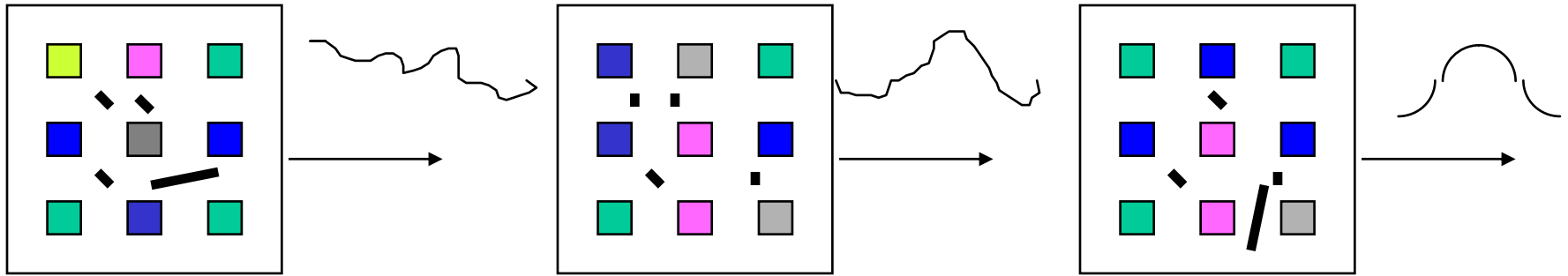
- Reconfigurable hardware (switch-based).
Devices, SW Tools, Potential for EHW
- Field Programmable Gate Arrays (FPGA) –
Xilinx examples
- Field Programmable Analog Arrays (FPAA) –
Anadigm Examples
- Field Programmable Transistor Arrays (FPTA)
– JPL examples

Reconfigurable hardware

Devices, SW Tools, Potential for EHW

- Function change by configuration change
- Switch-based devices, switches interconnecting functional modules of primitive functions (logical or analogical)
- Programming tools from vendors allow switches to be turned on or off, in a mode visible or invisible to user, via intermediary program conversions.
- Determining the status of the switches – which switches are on and which are off becomes the search/optimization problem for EHW. In many cases only a local search is needed for optimization, to allow for compensation – variations around a configuration determined by knowledge-based/analytical means. Other cases (where for example unidentified faults prevent mapping of computed solutions, a new configurations needs to be searched
- Status of switches – on or off – can be straightforward associated with a binary representation used by genetic algorithms

Reconfigurable hardware is hardware that changes cell function and cell interconnect



Language for programming reconfigurable hardware needs to define:
Alphabet – choices of cells

Vocabulary/Grammar – rules of interconnect

Genetics: {G,A,T,C} (GATTACA)

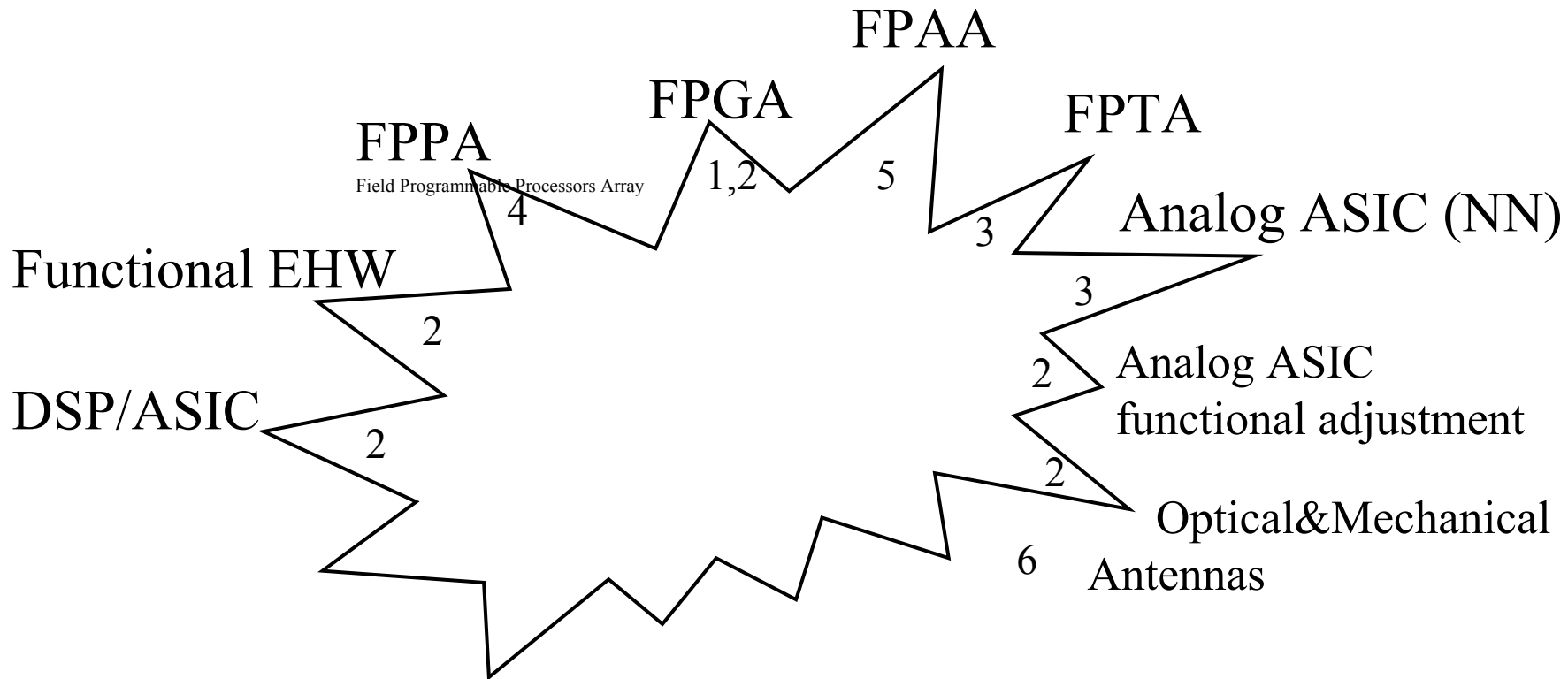
IBM Computer: {1,0} (1010011)

FPGA: AND, OR, NOT

FPTA: Cells of Transistor Arrays

HW Platforms for EHW Experiments

First/ significant experiments on:...

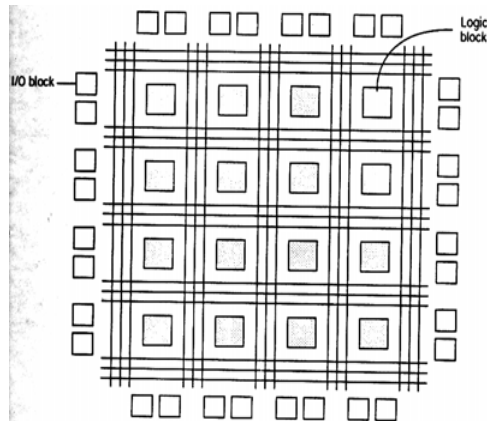


- 1 Thompson, U. Sussex, UK
2 Higuchi, ETL, Japan
3 Stoica, JPL

- 4 Marchal, CSEM, Switzerland
5 Zebulum, U. Sussex, UK (now at JPL)
6 Linden

COTS digital reconfigurable hardware

PLA

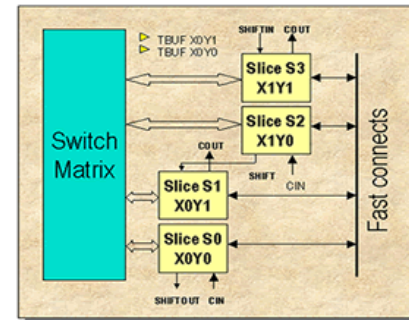


FPGA

Xilinx 6200

**Virtex, VirtexII Pro
(Xilinx)**

CLB & Routing Enhancements



Altera, Actel, Other companies,, etc...

Programmable SOC

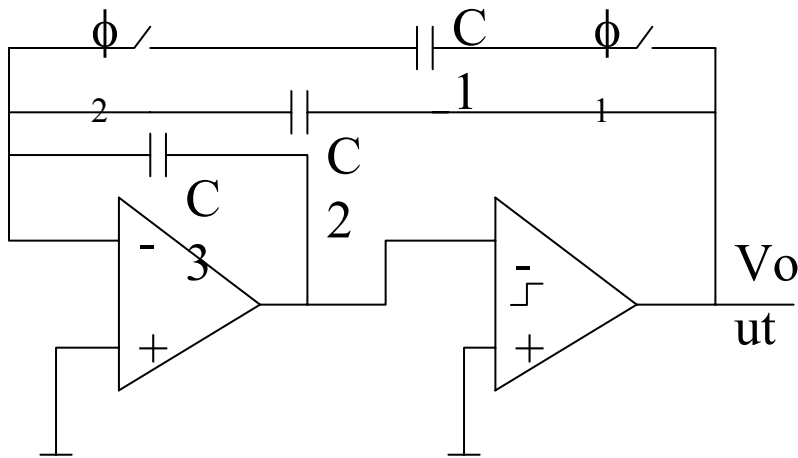
COTS analog reconfigurable hardware

FPAAs

Pilkington

Motorola MPAA020

- Switched capacitors

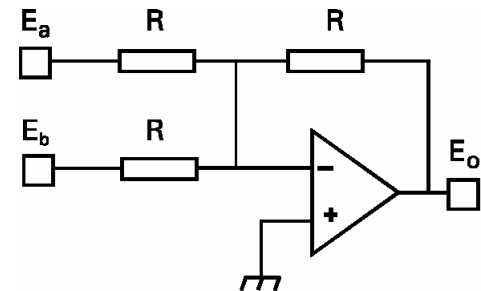


Now Anadigm

Lattice

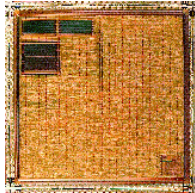
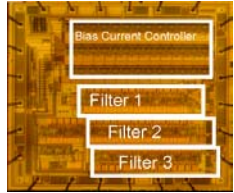
Zetex TRAC

- Totally Reconfigurable Analog Circuit
- 20 cells, each an op-amp with a small reconfigurable network
- Cell can do one of: Add, negate, subtract, multiply, pass, log, antilog, rectify, or basic inverting opamp for use with external components



Custom Made EHW-oriented reconfigurable hardware

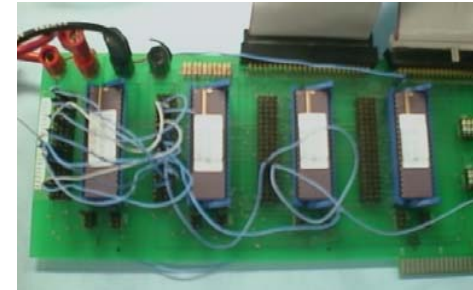
Japan Higuchi EHW-chips



Industrial,
specific

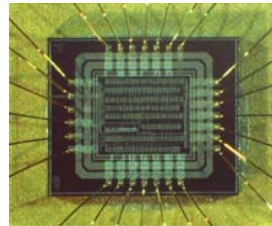
Research,
general

JPL '98 FPTA-0



JPL '2001 FPTA-2

Integrated 64 cells (each 44 programmable transistors)



Boards MUX-based

UK Sussex (Evolvable motherboard)

Germany (Heidelberg)

Array of 16x16 programmable transistor cells



Brazil -PAMA

UK Edinburgh Palmo

Configurable Mixed-Signal Array with On-board Controller

The PSoC™ CY8C25122/CY8C26233/CY8C26443/CY8C26643 family of programmable system-on-chip devices replace multiple MCU-based system components with one single-chip, configurable device.

A PSoC device includes configurable analog and digital peripheral blocks, a fast CPU, Flash program memory, and SRAM data memory in a range of convenient pin-outs and memory sizes.

The driving force behind this innovative programmable system-on-chip comes from user configurability of the analog and digital arrays: the PSoC blocks.

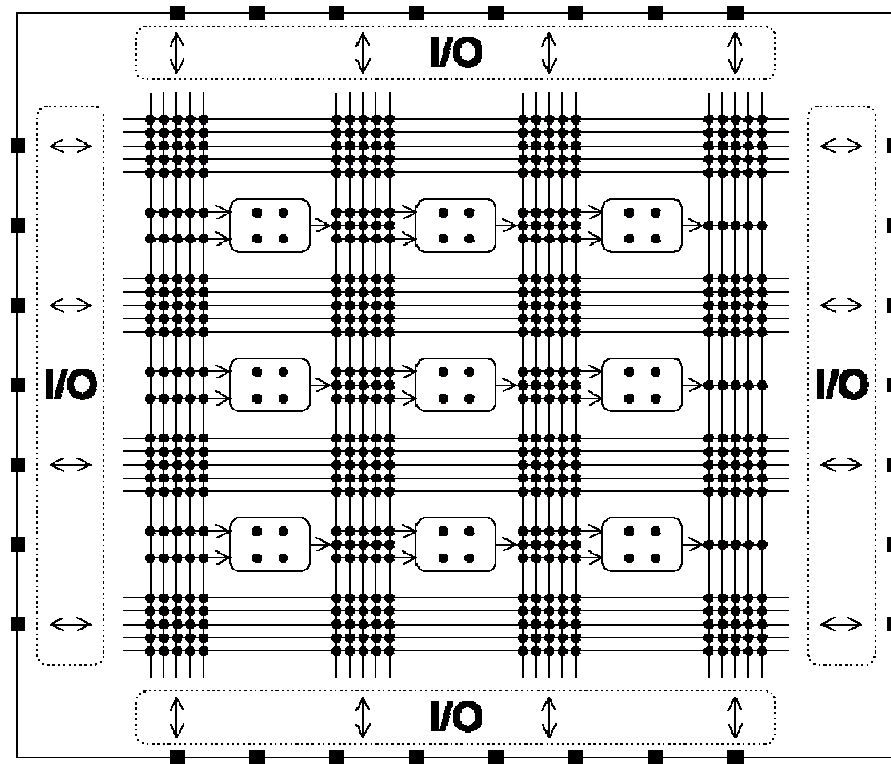
Example Applications on the PSoC (Application notes on www.cypress.com)

- PSoC Single-Phase Power Meter Reference Design
- Modem - 300 Baud
- Magnetic Card Reader Reference Design

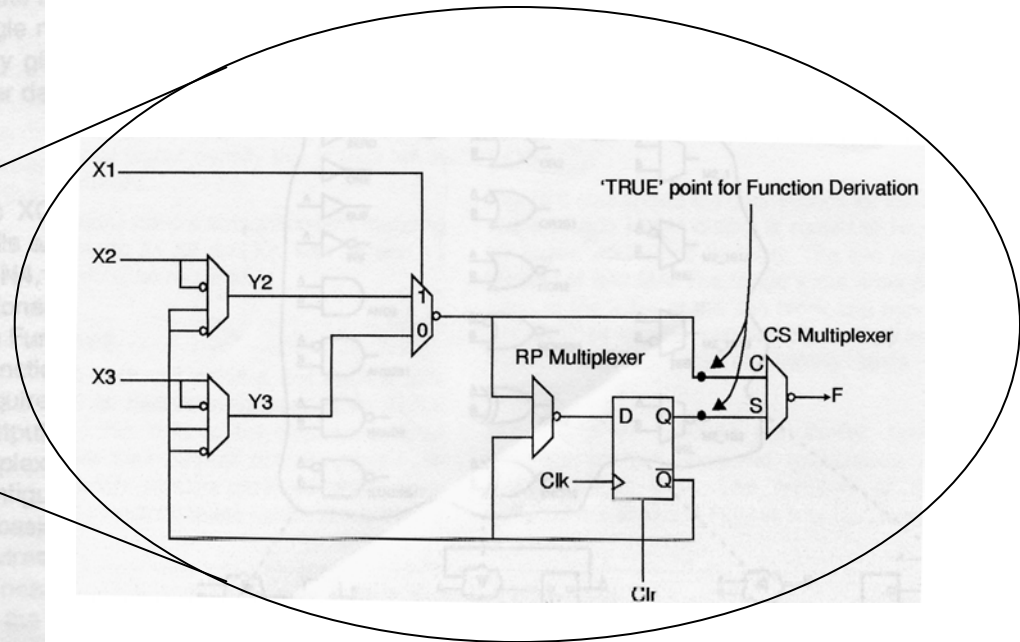
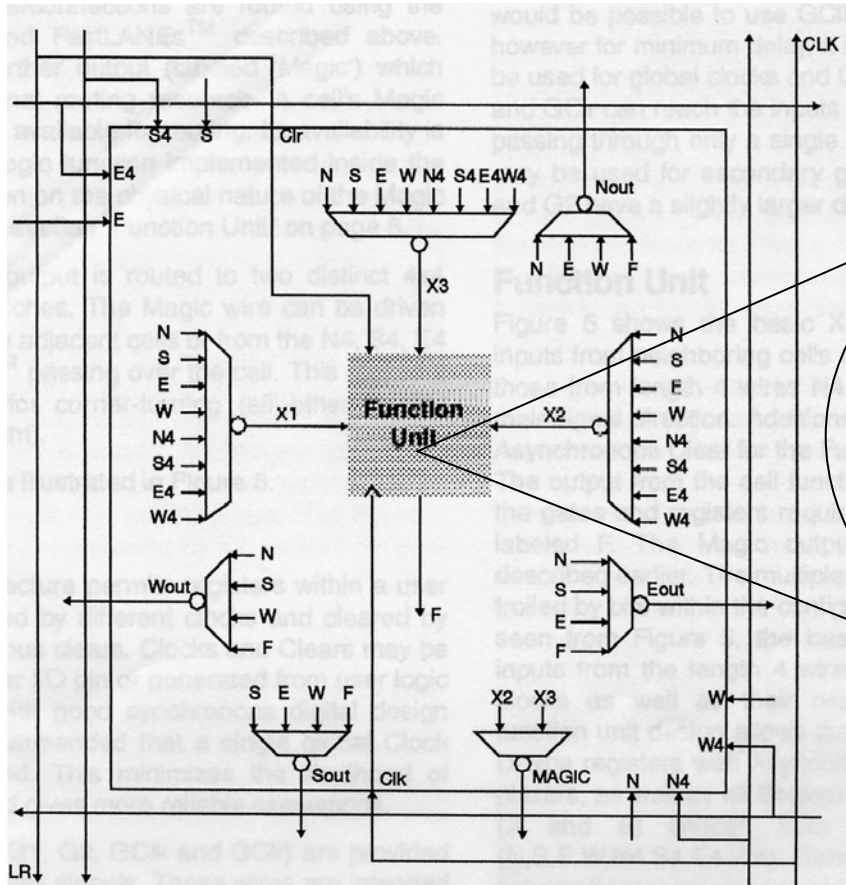
Cypress CY8C26443
Final Datasheet
May. 29, 2003

6200 Architecture and Thompson's experiments

- Architecture, transparency
- NESW
- Can take any bitstring
- configuration switches
- Routing short links with neighbours, long busses skipping over areas, hierarchy of routing resources,
- configurable blocks LUT one of 8/16 of 2/3 input gates
- RAM



Xilinx XC6200 cell

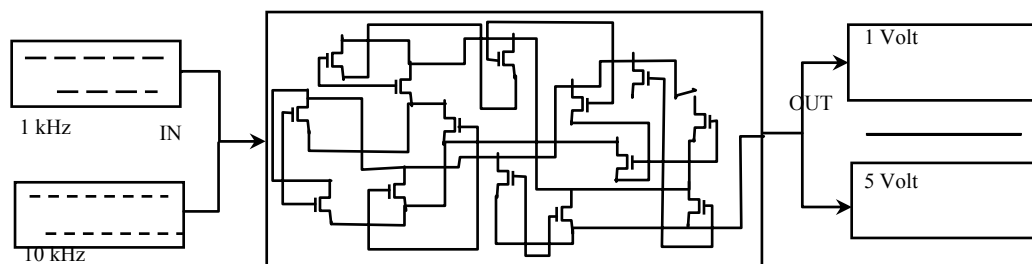


SRAM-controlled switch (mux)-based FPGA

Thompson's experiment

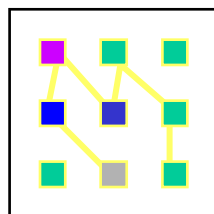
- Adrian Thompson @ Sussex U.
- Frequency discriminator
- 10x10 corner of FPGA Xilinx 6200, no clk
- Conventional design searches in constraint regions
- EA can explore larger space, possibly better solution
- Evolution of robust circuits:

Use of FPGAs from different foundries, at different temperatures

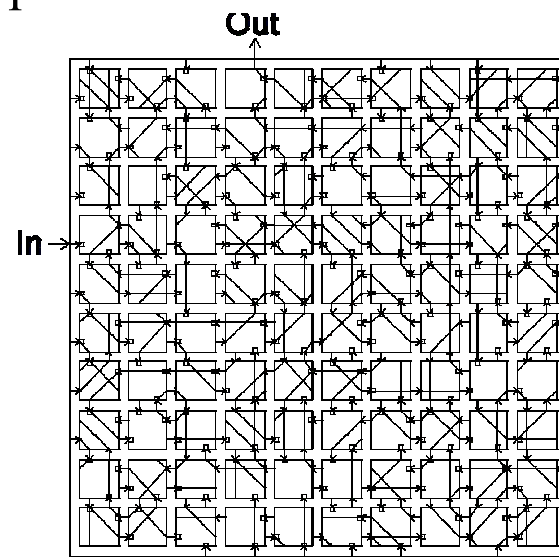


Tone-Discriminator for 1 kHz and 10 kHz using Transistors

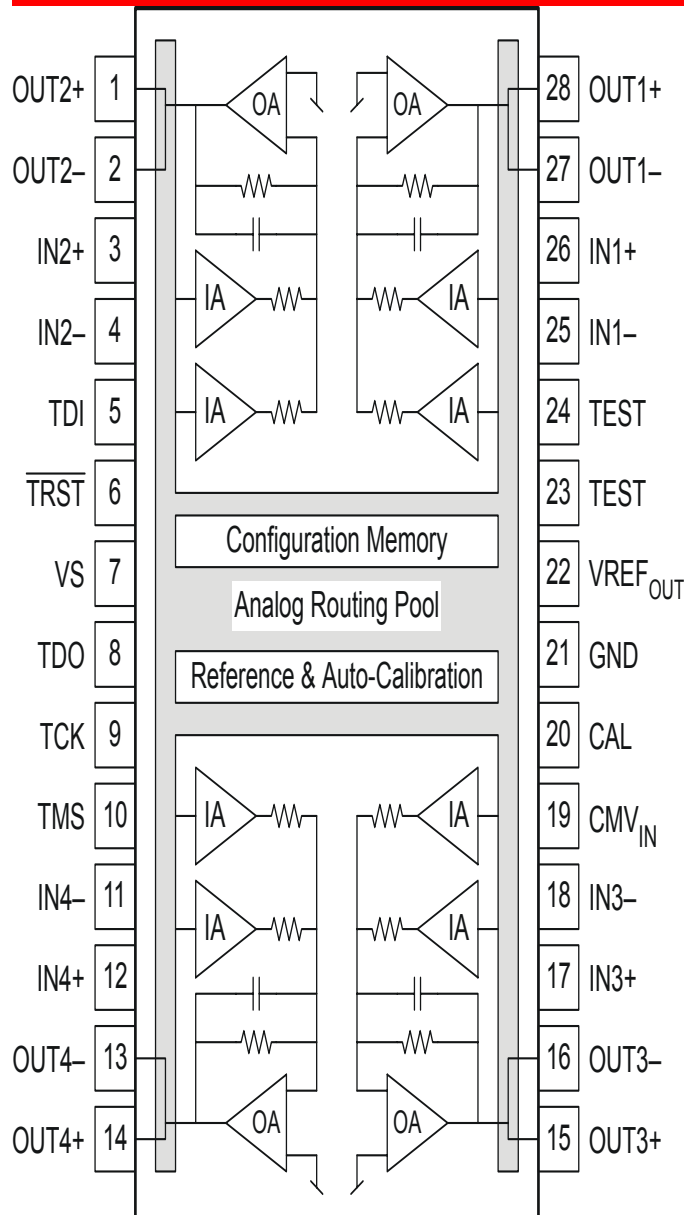
1kHz - 10KHz



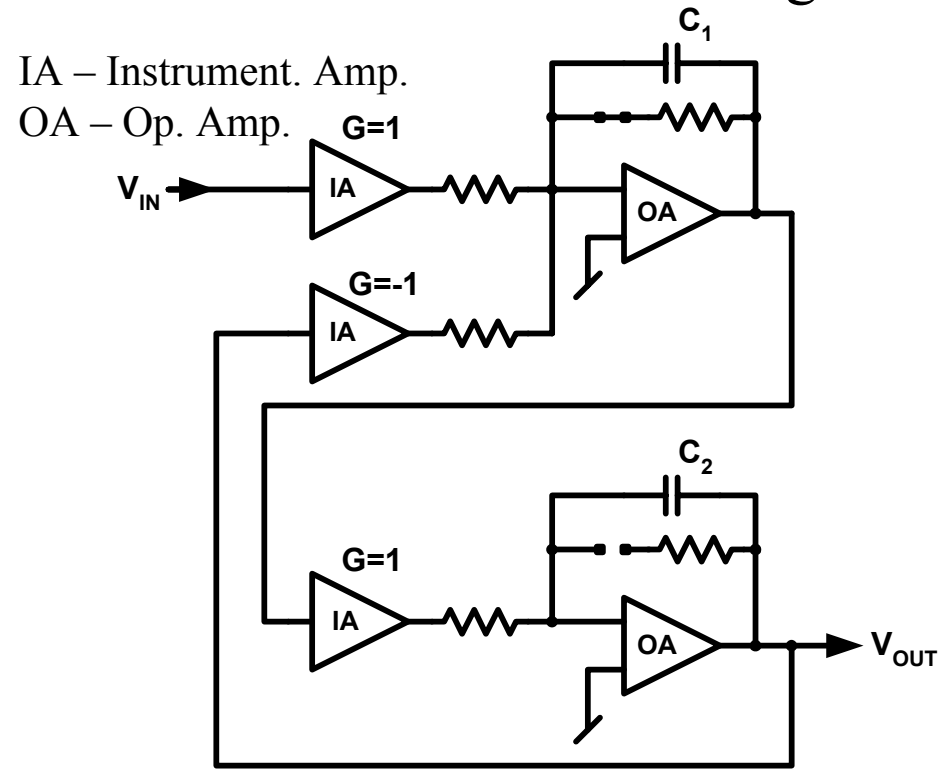
0 1



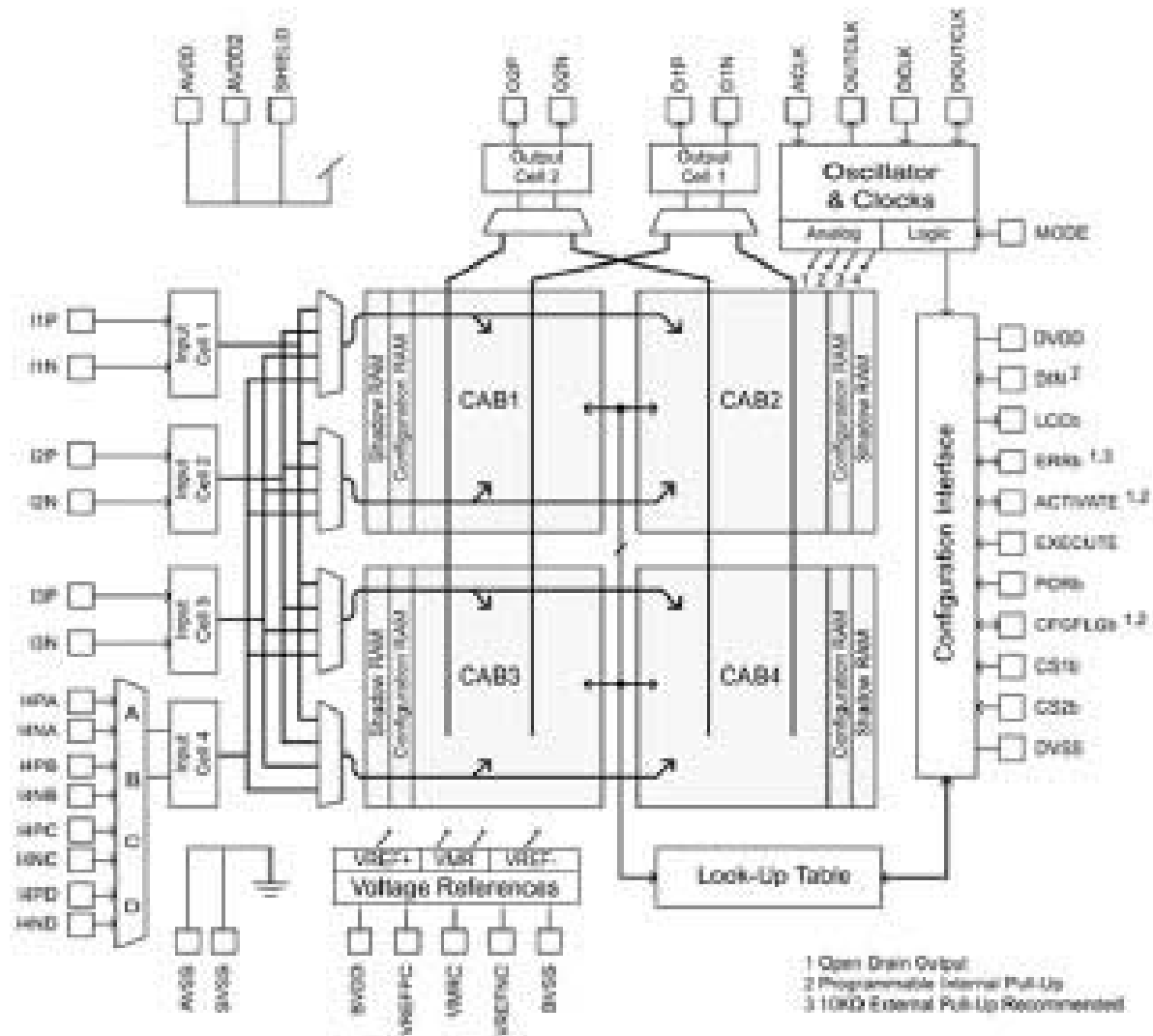
Lattice ispPAC10



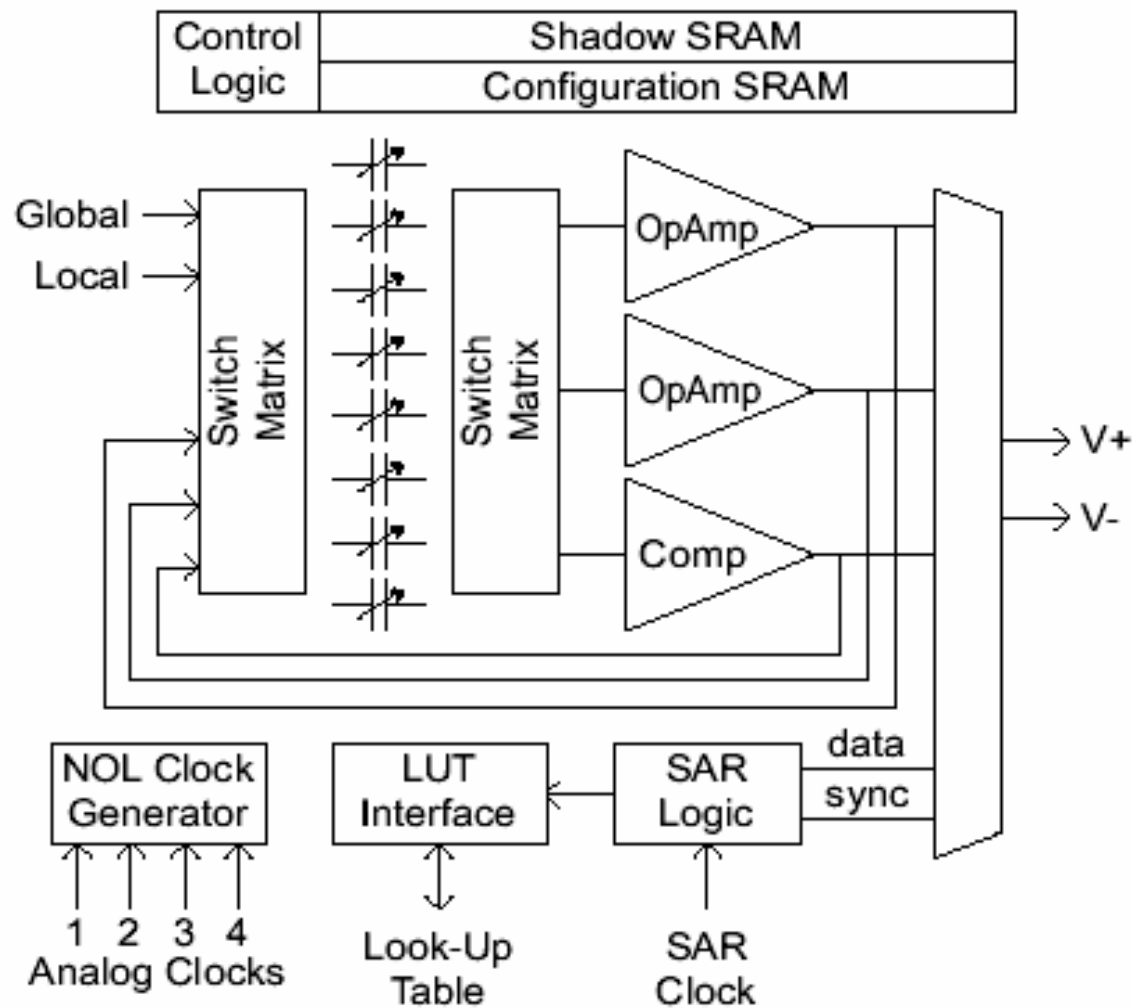
- four programmable analog modules and a programmable interconnection system
- can be configured to implement 2nd and 4th order active LP and BP filters in the 10 KHz—100 KHz range.



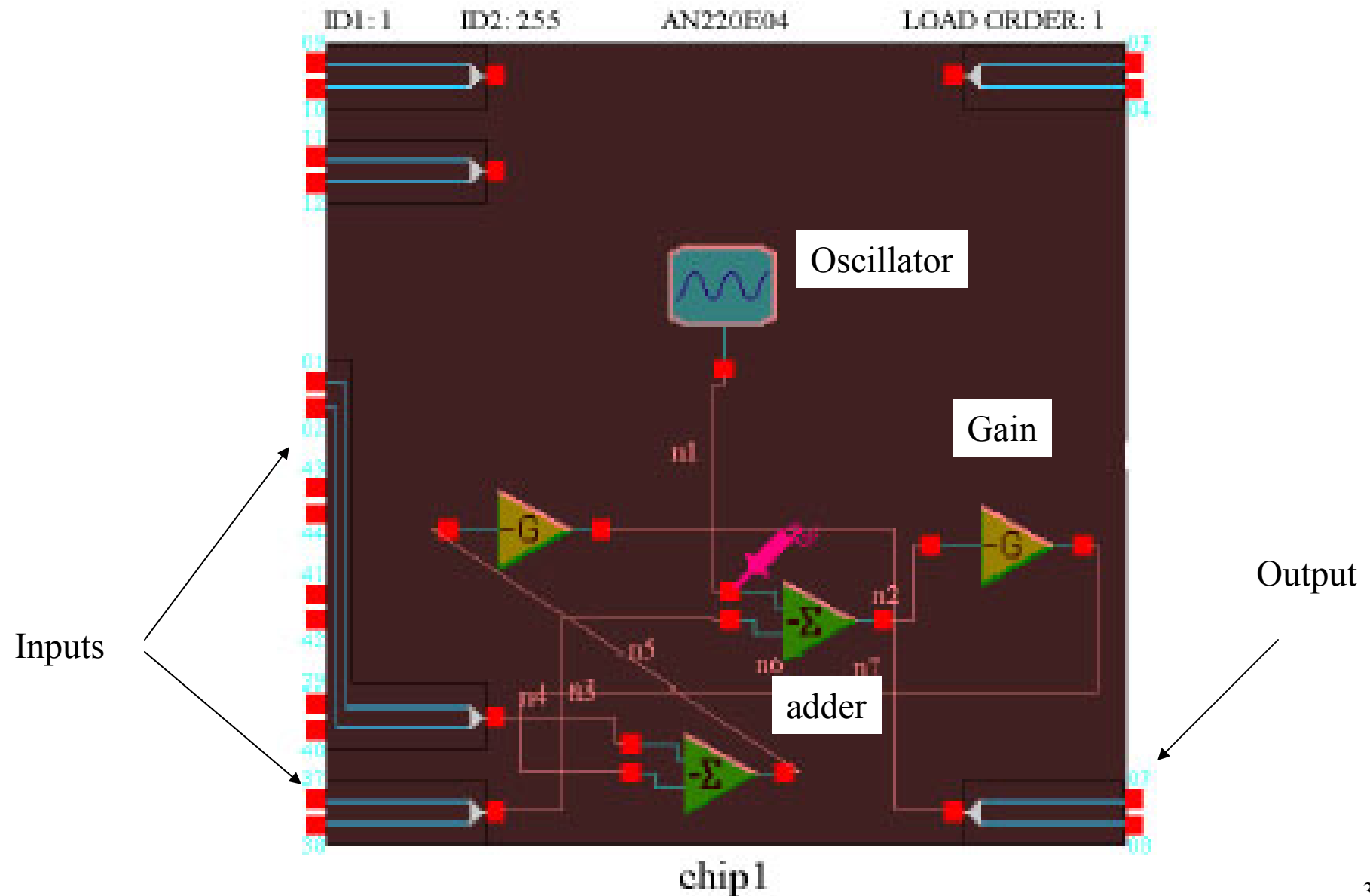
Architecture of AN220E04 FPAA



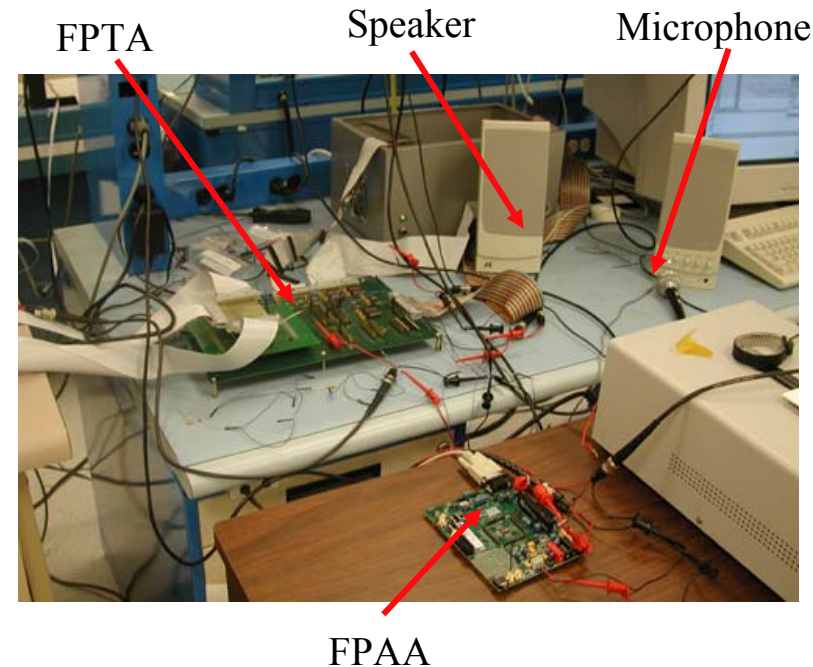
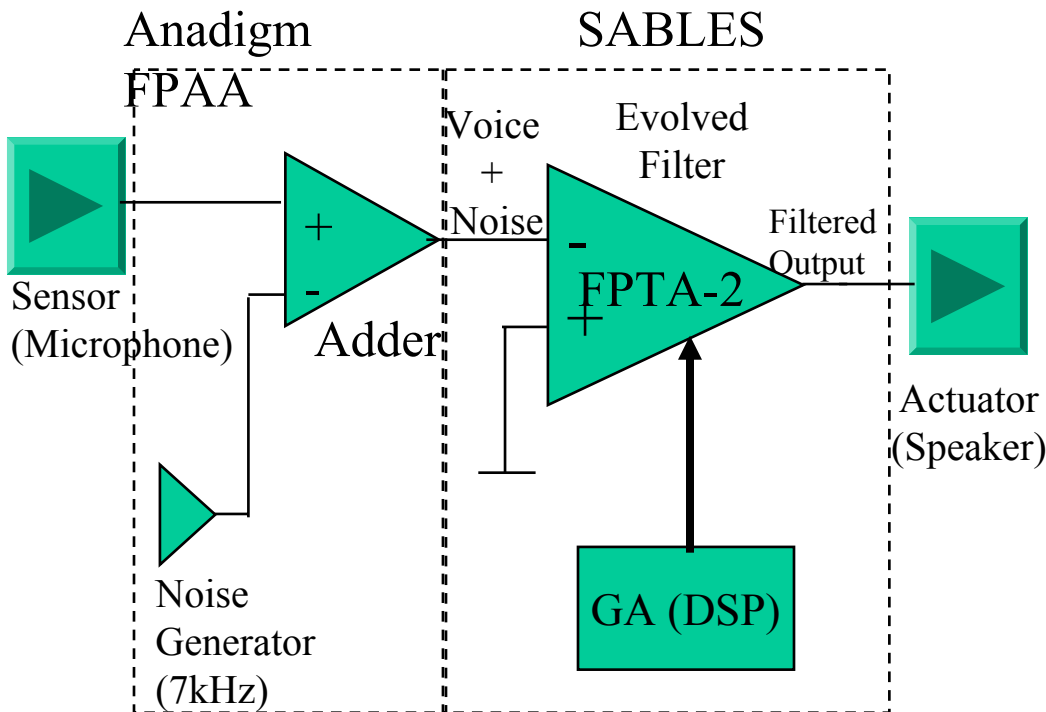
The Anadigmvortex CAB at a Glance



Anadigm Designer Schematic Software



Example of hybrid FPAA –FPTA system

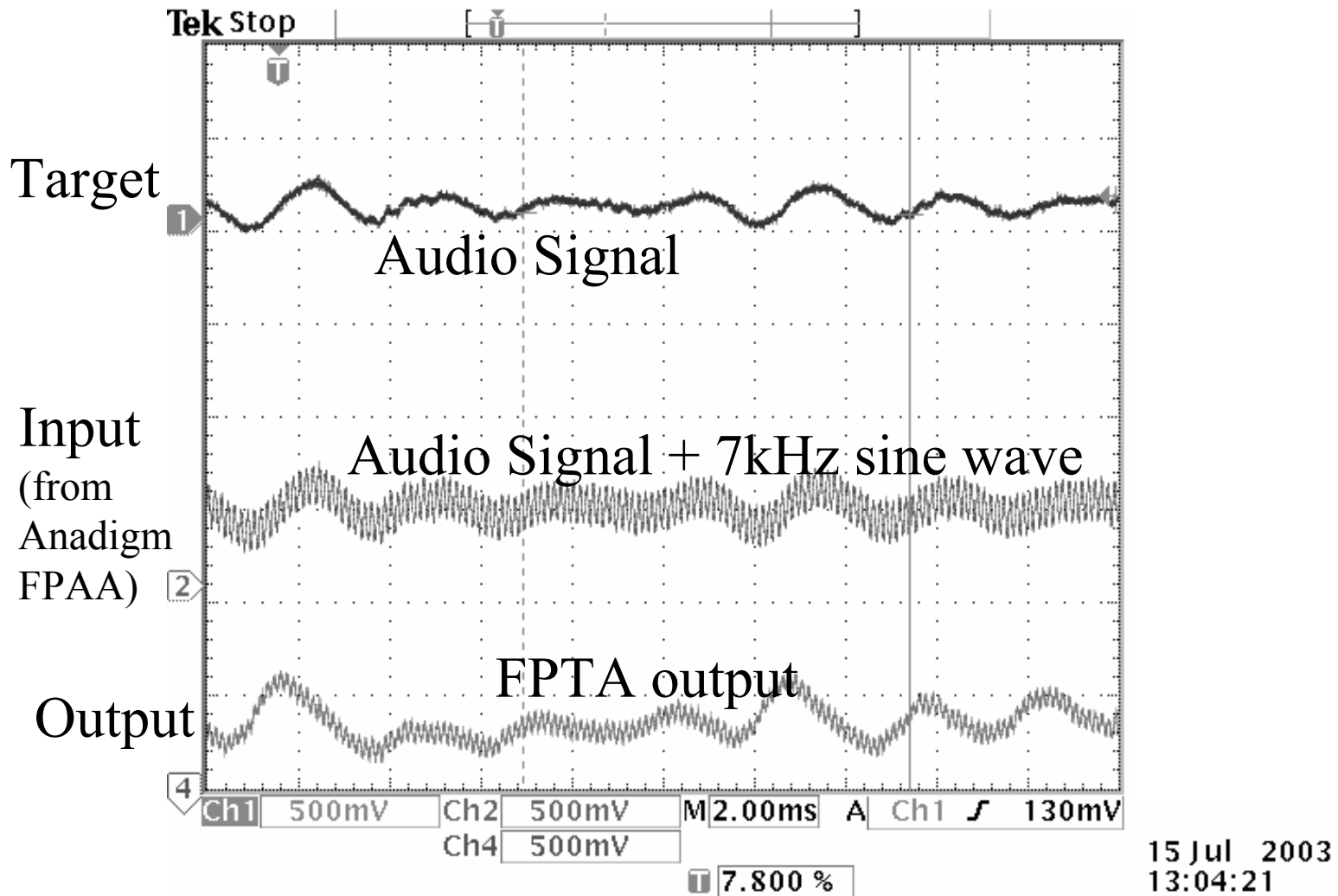


Application: EHW for Sensing
Real-Time Noise Elimination from Audio Signal

DSP + FPTA (Example of Application)

- Microphone acquires a voice signal coming from a radio in real-time which is mixed with a noise signal and conditioned for the FPTA-2 (shift the DC value)
- FPTA-2 is evolved to separate the two signals

EHW Platform for Sensing

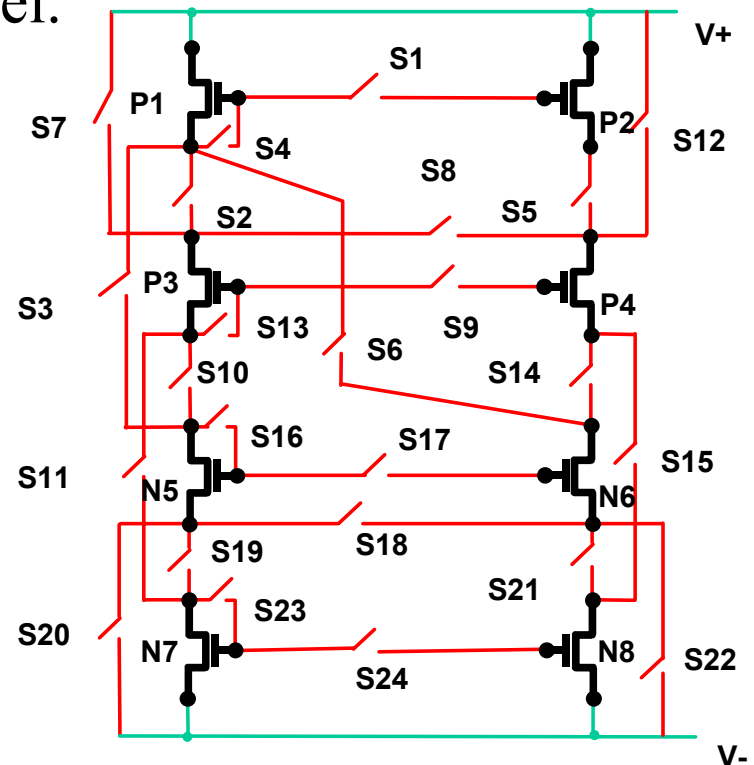


Why Custom

Programmable analog only allowed configuration around OpAmp level. There are many interesting circuits topologies to evolve below this level.

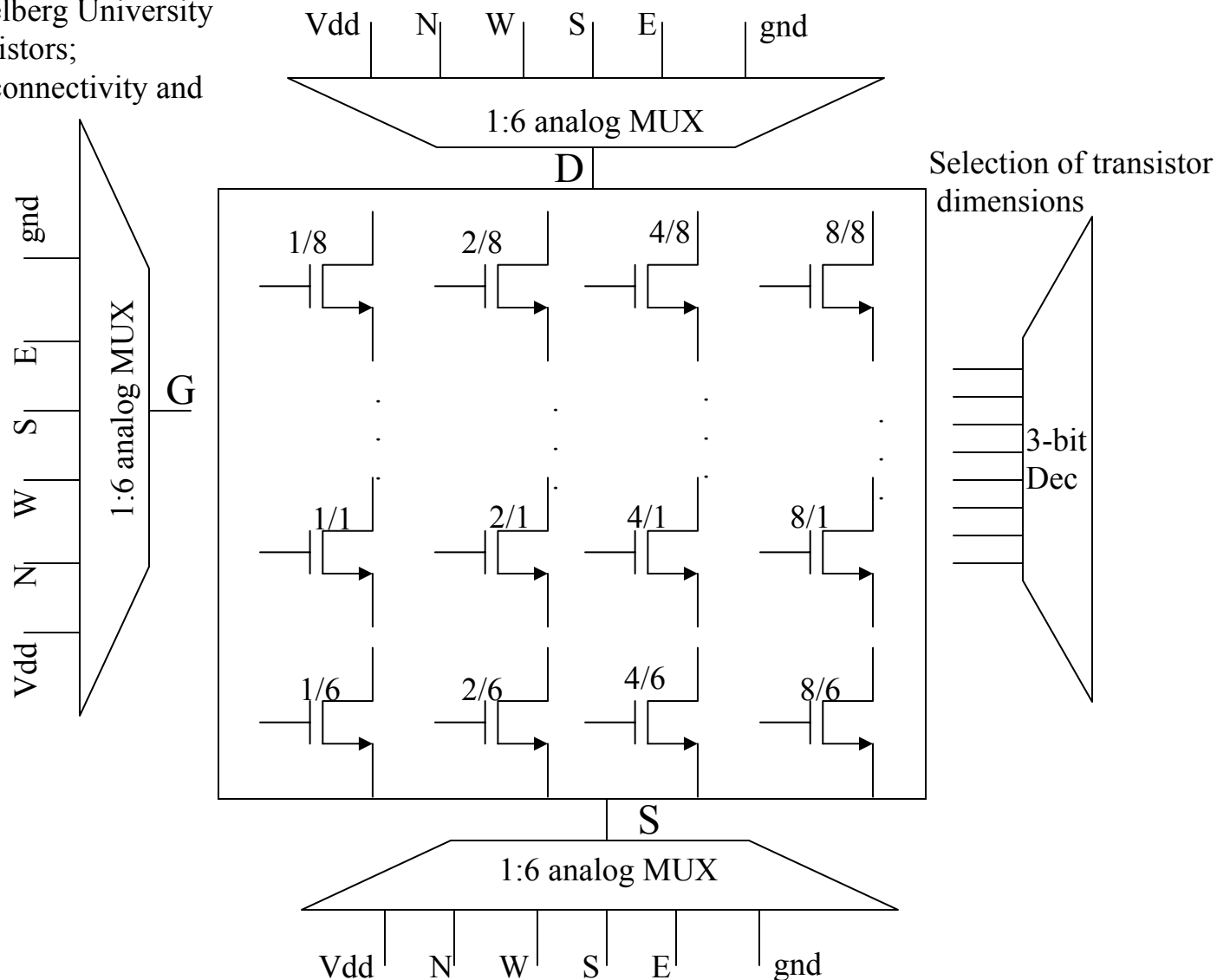
Evolution-oriented devices

- can reprogram many times
- can understand what's inside
- Flexible programmability
- Example: JPL PTA,
- Reconfigurable at transistor level
- Both analog and digital

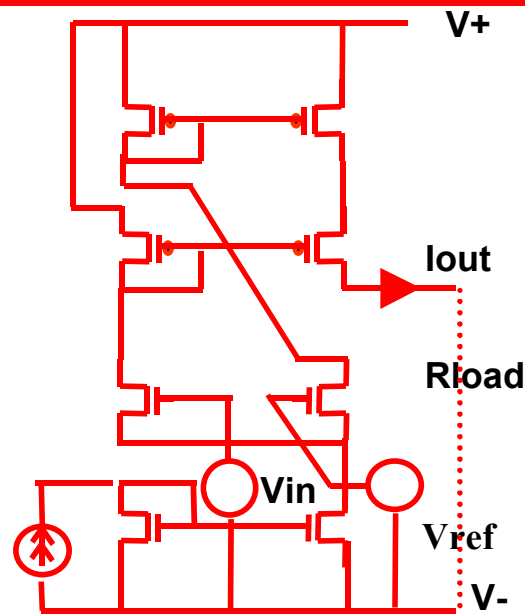
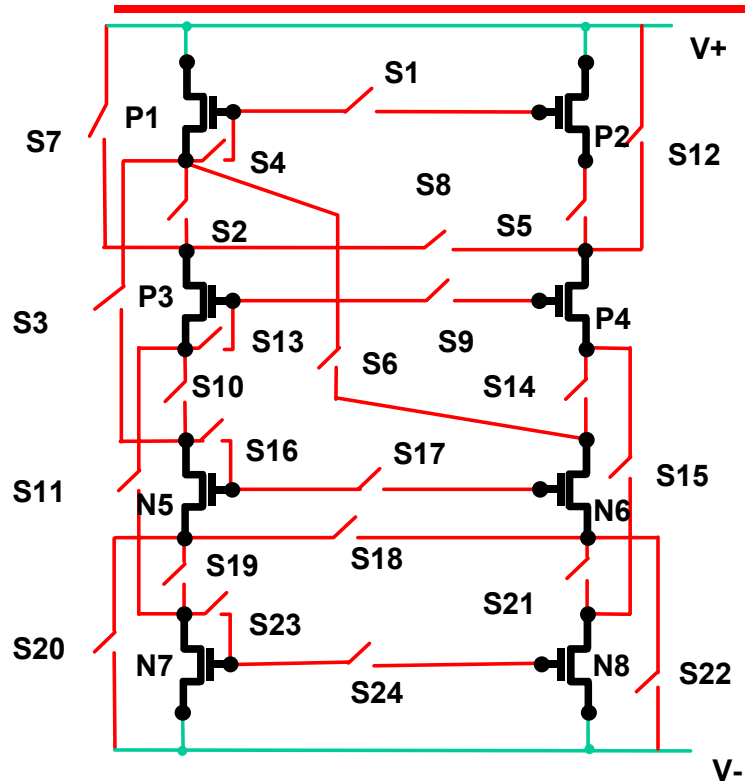


FPTA of U. Heidelberg

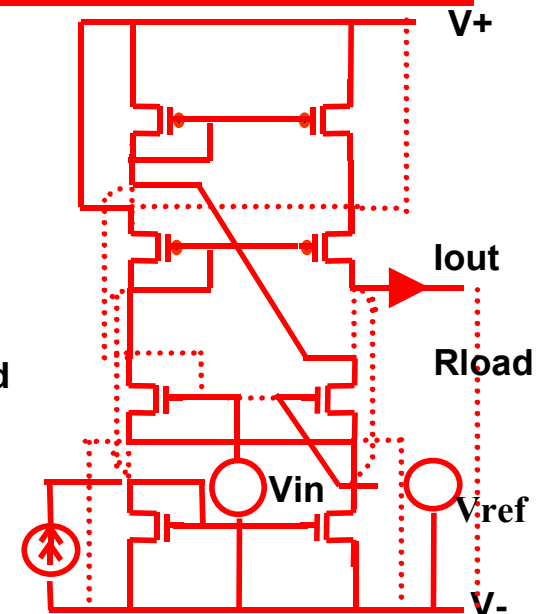
- Langeheine @ Heidelberg University
- Array of 16x16 transistors;
- Programmability in connectivity and channel lengths.



Programmable Transistor Array Cell – FPTA0

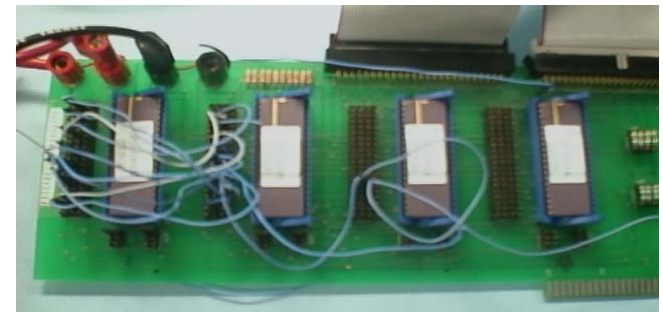


Human Design

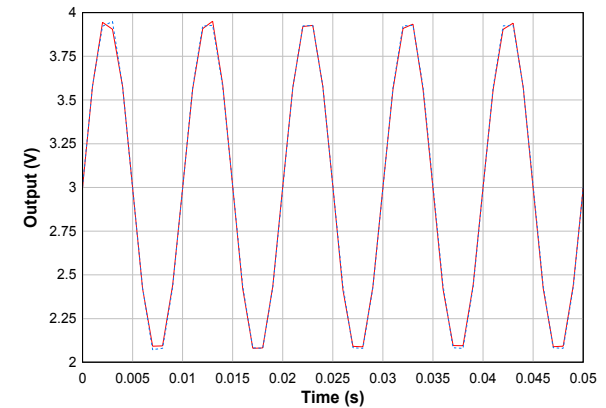
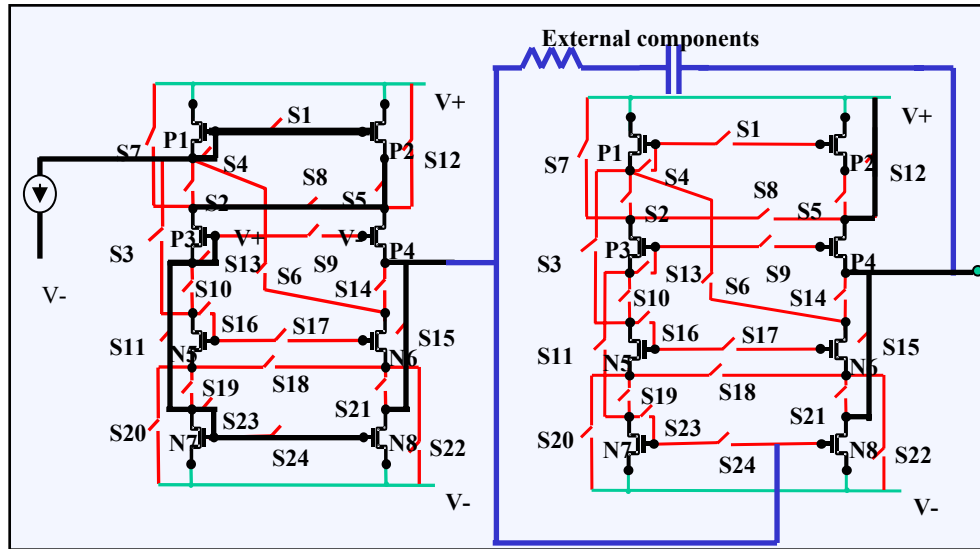


**Leakage through
finite resistance OFF**

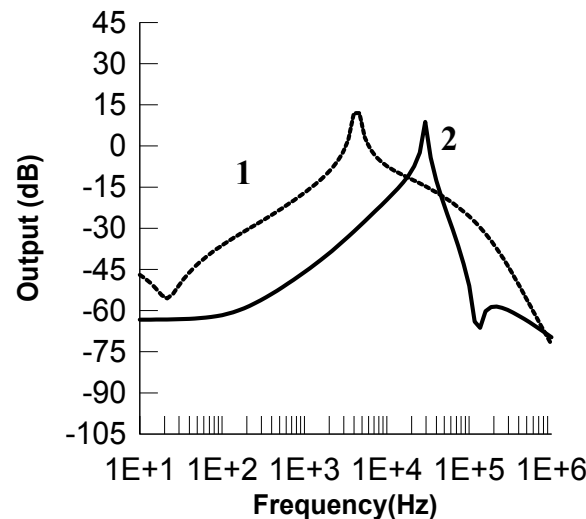
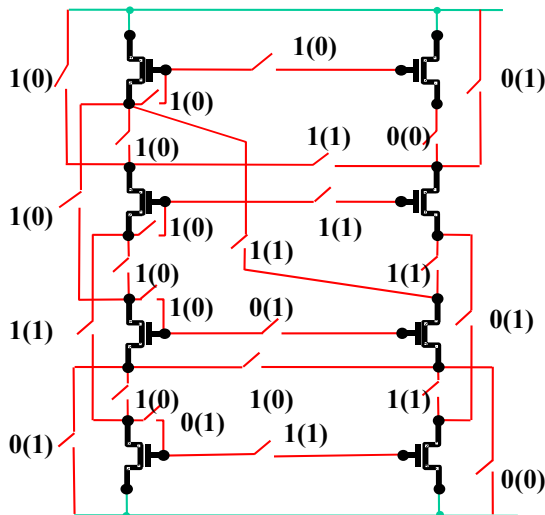
- 24 programmable switches: sufficient number for meaningful topologies
- Chromosomes give the value HIGH-LOW (not only ON-OFF) of the switches
- All the terminals are connected via switches to expansion terminals
- CMOS ($0.5\ \mu$) - MOSIS



Op.Amp, Filters Mapped into PTA cells



OA response, sine wave input:
Red - Without switches
Blue - With switches.



Filter Characteristics:

- Configuration 1:
Filter with 11dB gain at 5kHz ,
roll-off about -30dB/dec.
- Configuration 2 :
Filter with 9dB gain at 25kHz,
roll-off about -40dB/dec .

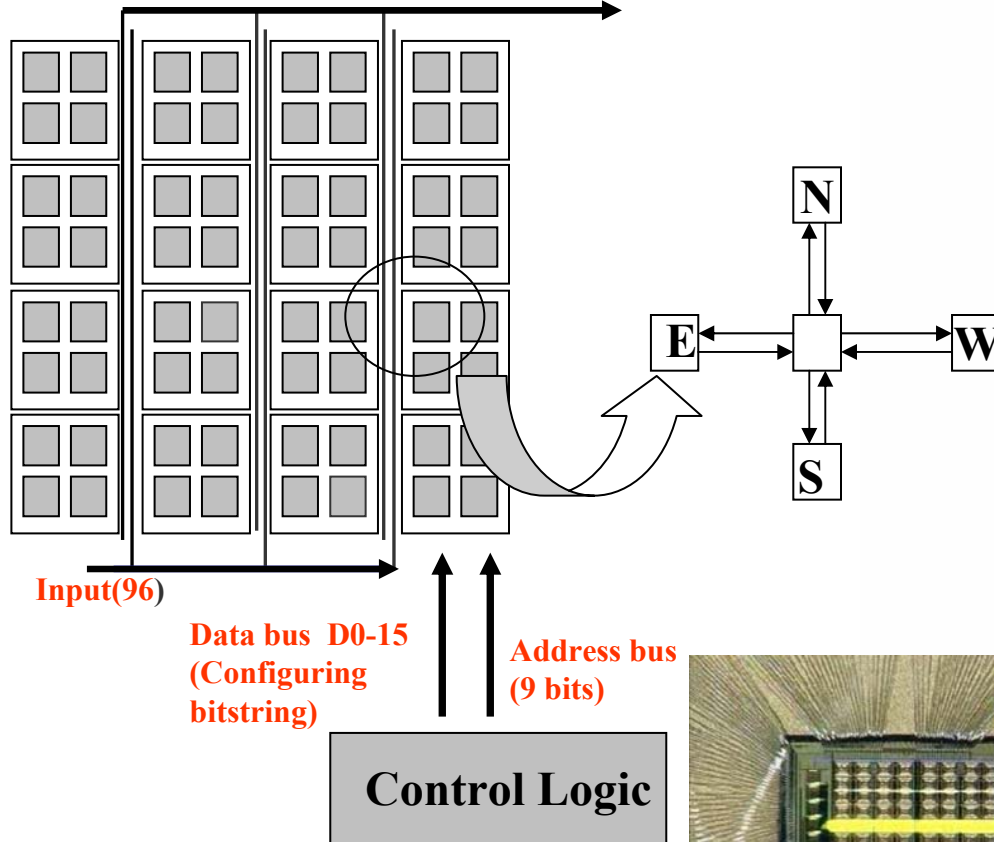
Programmable Transistor Array Cell – FPTA2

- Implementation of an evolution-oriented reconfigurable architecture (EORA)

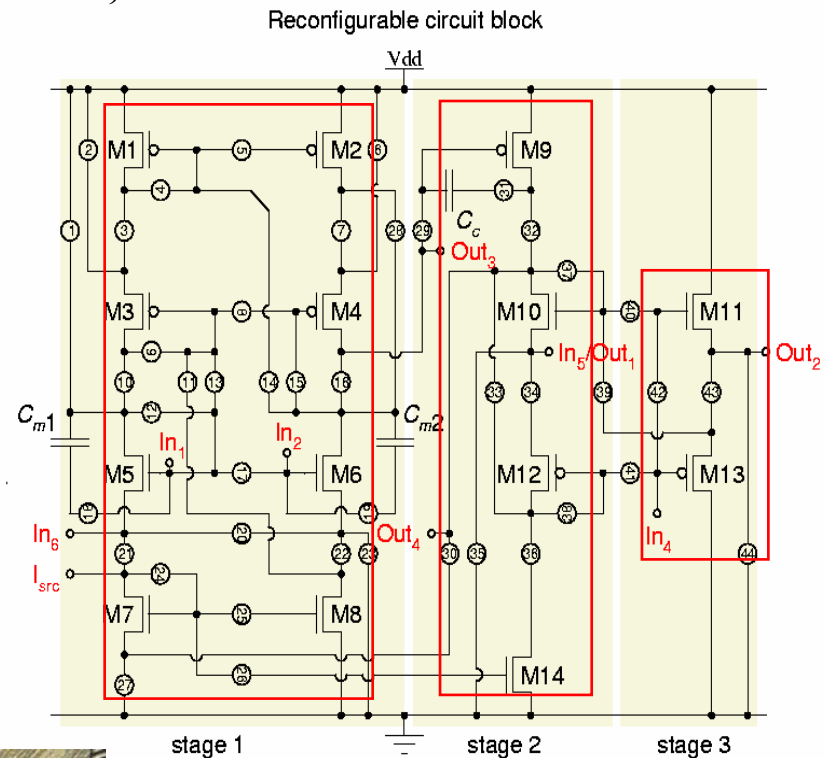
■ TSMC 0.18 – 1.8v;

Output(64)

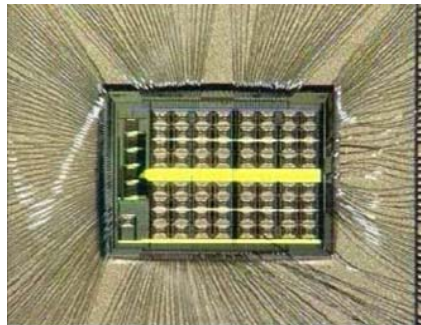
Interconnection amongst cells



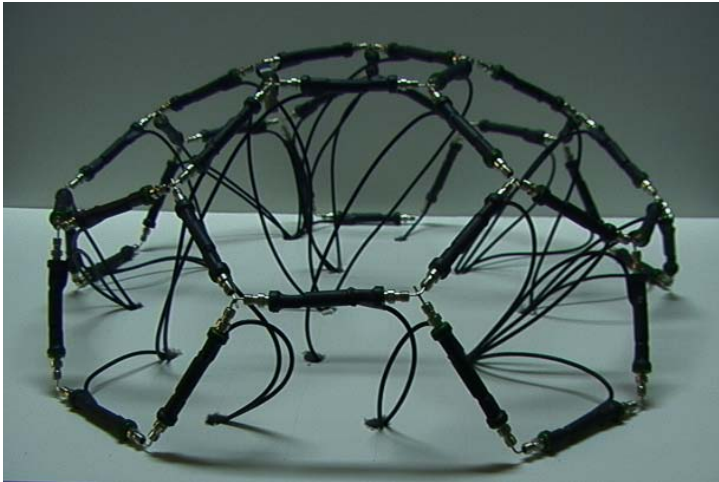
Chip Architecture



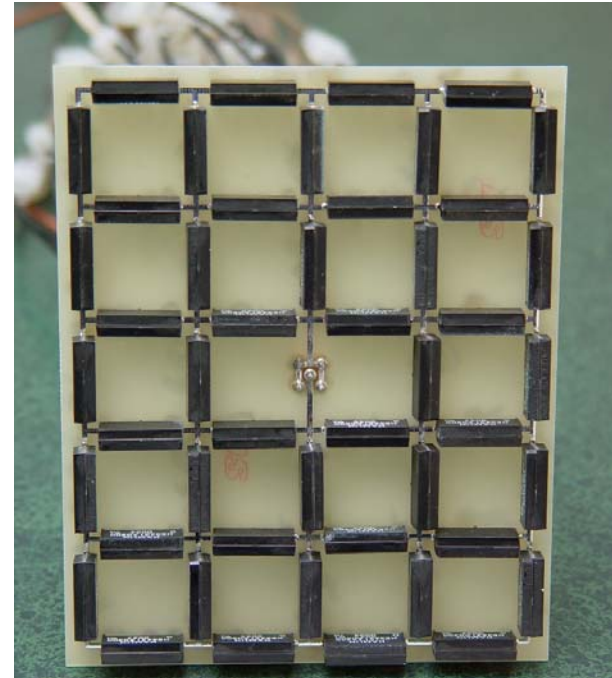
Cell Schematic



DEvAn System: Antenna



EvAn



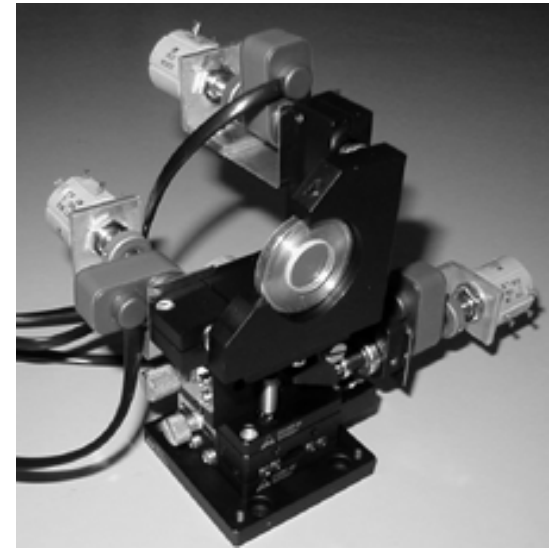
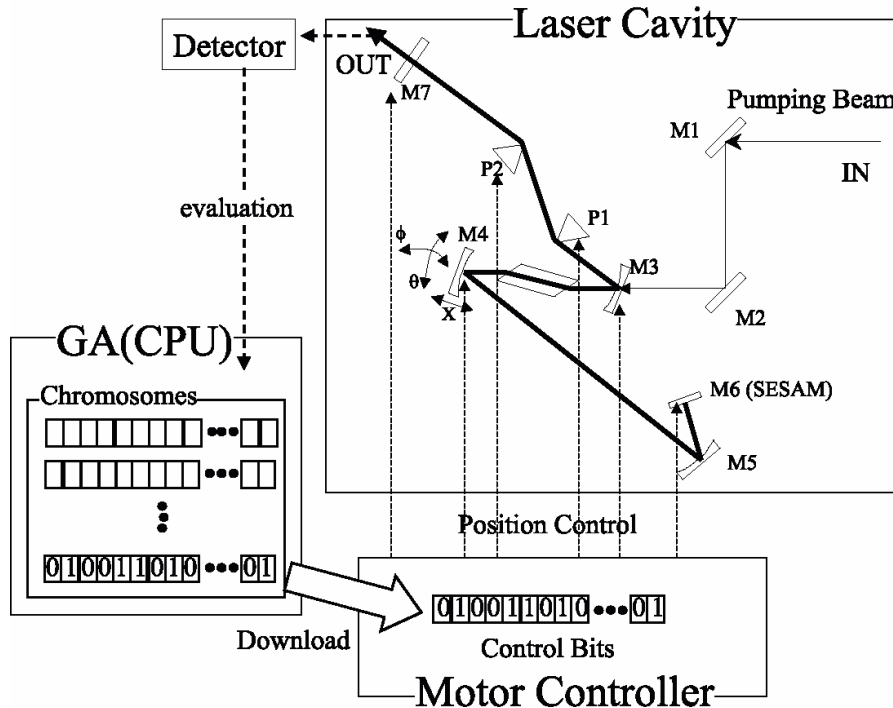
DEvAn

DEvAn Reconfigurable antenna based on EvAn's grid antenna

- Same layout except that its perimeter is closed with switches
- 48 switches vs EvAn's 30
- ~1/5 scale of EvAn antenna

Evolvable Femtosecond Laser System - Higuchi

Laser alignment can be optimized autonomously by genetic algorithms to obtain the maximum output



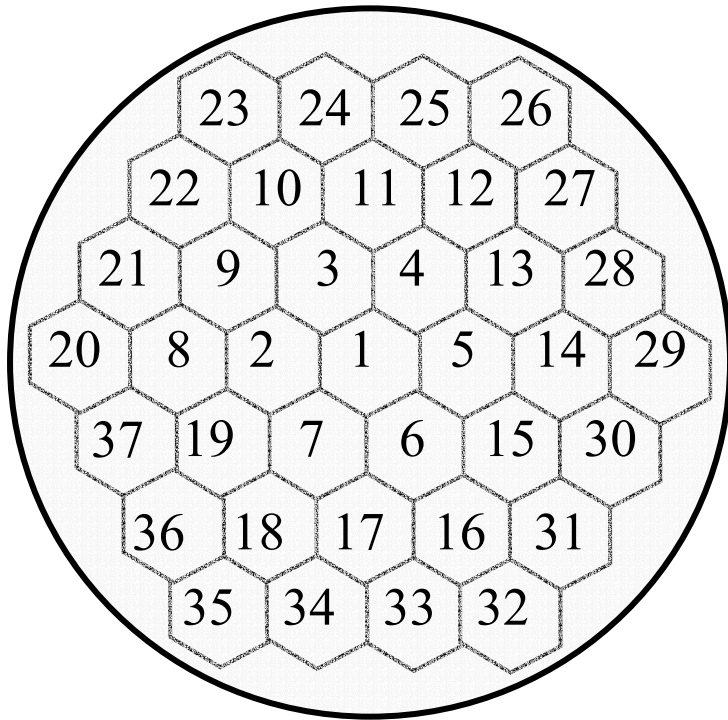
Especially Suitable for

1. Laser Processing for Diamonds and Shape-memory-alloy
2. Medical Treatment (e.g. macula, depilation)

Advantages:

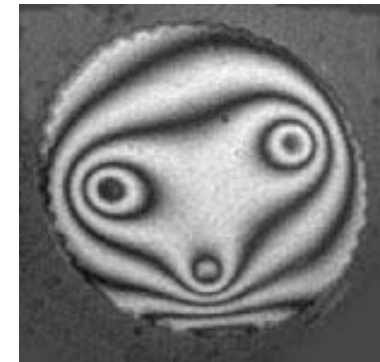
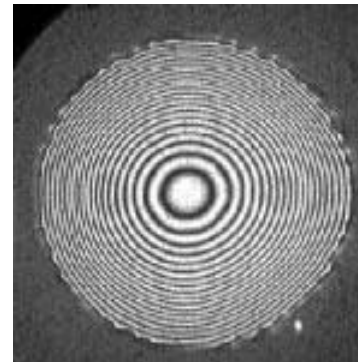
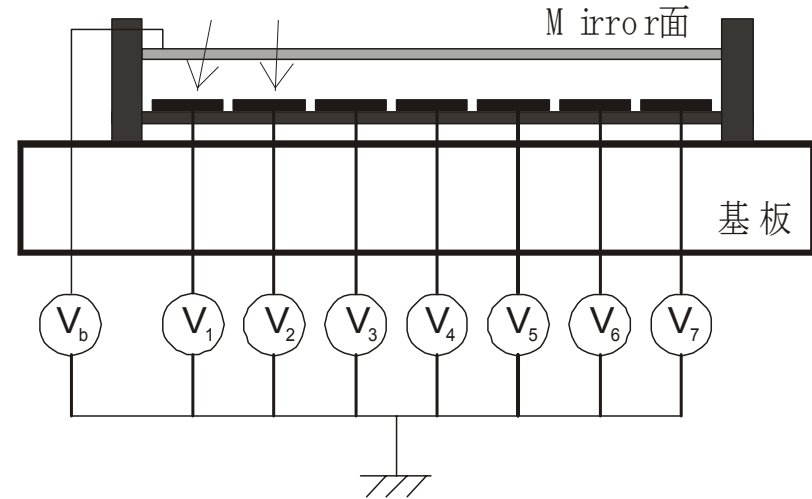
1. Autonomous Adjustment
2. Portable Size
3. Ultrashort pulse ($\sim 10^{-15}$ sec)

Deformable Mirror control



Channels 37

(Actuators)



<http://www.okotech.com/>

Higuchi

Algorithms for self-configuration and evolution

- General perspective on search, optimization and adaptation algorithms
- Essence of evolutionary algorithms
- Details of operation of Genetic Algorithms
- Multi-criteria optimization, Hybrid Search

Algorithms for reconfiguration

Objectives: control self-configuration for desired functionality

- A control C that creates a structure / topology / architecture S , that has the function F . Specification in terms of S or F . F may include constraints, preferences, etc.
- Behavior/Function may change in time, in simple case it doesn't
- Often C , even for a set of states which can be decomposed, but could be a sequence $C_1 C_2 C_3$ if system has memory
- Digital or analog controls (analog signals often obtained by conversion from digital)

Search/optimization algorithms and NFL Theorems

- Start with an initial "guess" at a solution,
- The estimated solution is updated on an iteration-by-iteration basis with the aim of improving the performance measure (objective function).
- Multiple variables influence the function: a multivariable optimization problem of minimizing or maximizing an objective function.
- No free lunch Theorem: No search algorithm is uniformly better than all other algorithms across all possible problems.
- Cheaper lunches in certain places: Some algorithms may work better than others on certain classes of problems as a consequence of being able to exploit the problem structure.
- E.g. traditional nonlinear programming methods (e.g., constrained conjugate gradient) are well suited to deterministic optimization problems with exact knowledge of the gradient of the objective function; more generally, stochastic gradient methods are effective if one has direct (unbiased) measurements of the gradient of the objective function.

Principles of evolutionary processes

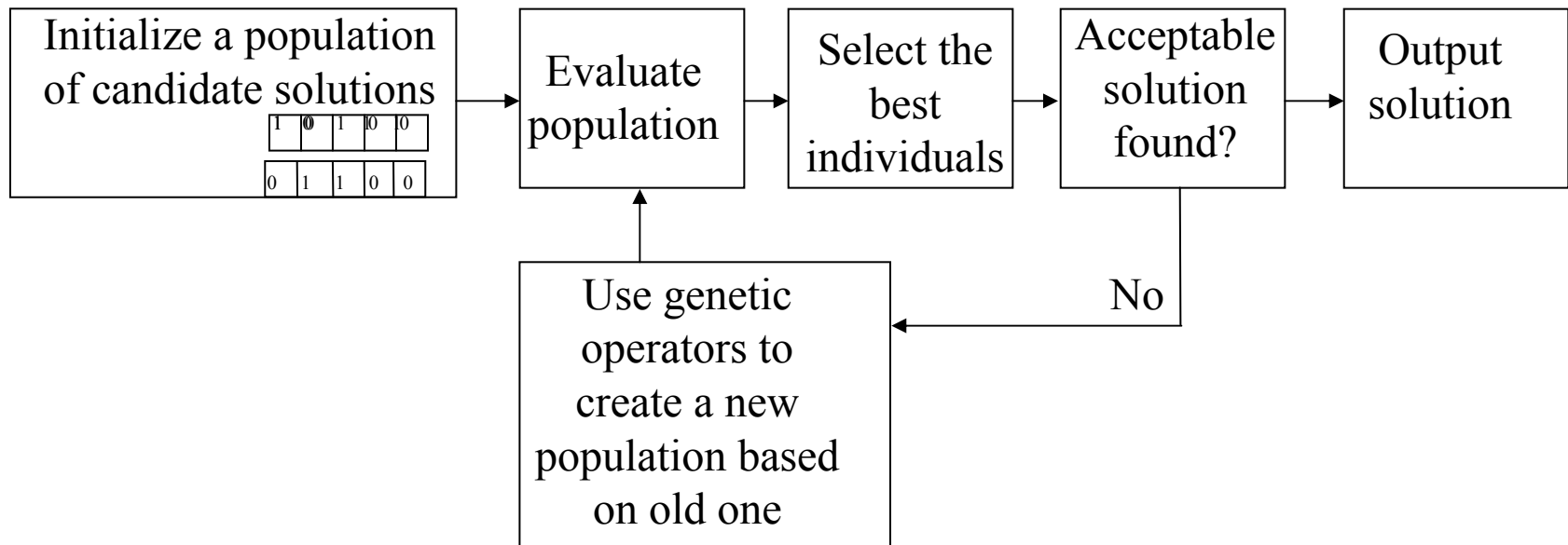
- Genetic program -> genotype, expressed behavioral traits -> phenotype
- Pleiotropy: a single gene may simultaneously affect several phenotypic traits.
- Polygeny: a single phenotypic characteristic may be determined by the simultaneous interaction of many genes.
- Epistasis: expression of one gene masks the phenotypic effects of another
- There are no one-gene, one-trait relationships in naturally evolved systems.
- Very different genetic structures may code for equivalent behaviors; various circuits that implement a function with electronic components.

Principle of operation of evolutionary algorithms

Coding solutions as chromosomes. Operates on code not on solution.

A string is a candidate solution.

- Switch states 11011 Bitstring
- Program $(+x(*x(-x1)))$
- Vector (4.3 3.2 500)



From representation to manifestation

- A1 A2 A3 where each Block A_i has the structure
- B1 B2 B3 B4 B5 B6 B7 B8 B9
 B10 B11 B12
- Block Function, Block Interconnect, Analog Signal, Parameter of passive component
- 101 2 input Amp with gain g_1 , out of 8 choices
- 0101 1000 0011 NESW connections for 2 inputs and output
E W connect to In 1, N connects to In 2, Out goes to S and W
- 101 An analog bias of $6/8$ on bias node
- 1111 selection of 10K R

Measurement and evaluation of individuals

- Testbench, or in-system measurement:
 - Stimulation signals
 - Load on the output signals
- What do we measure in the testbench:
 - Time response, taking samples
 - Often A/D conversion for processing in digital
 - Frequency response, directly (Spectrum Analyzer) indirect (FFT)
 - Other measures, such as current
 - Effects: derived effects (if electrical device controls something else)
- How we assess quality of individual: an overall fitness value is determined based on individual fitness function associated to the testbench, and their weighting

Objective Functions

Objective function evaluates how well each individual performs.

Goal: maximize the objective function

Standard Method: compute a distance to a target

$$F = - \sum_{i=0}^{n-1} (W_i \cdot |R_i - T_i|)$$

Fitness F is computed over n samples;

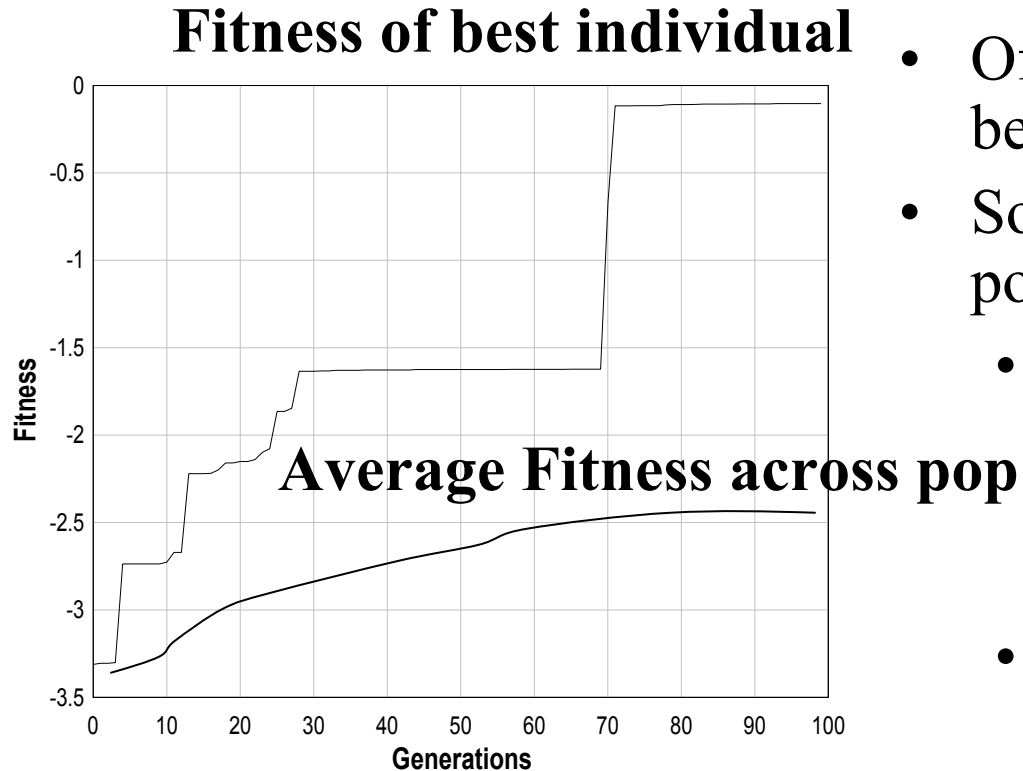
R_i – Individual Response;

T_i – Target Response;

W_i – Weights reflecting some knowledge of the problem

The design of a good fitness evaluation function is critical for evolution.

Improvement in individual and population



- Often we care only of best individual
- Sometimes we care of a population:
 - For monitoring purposes to understand better what is going on
 - For fault-tolerance we may want several good “mutants” – a fault gives a mutant which still has high fitness

Example of improvement in fitness of the best individual over the generations (and improvement of average)

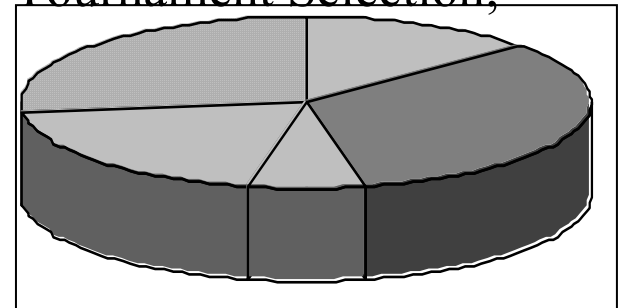
Selection

- Based on the principle of survival of the fittest;
- Better candidate solutions get more offspring with same/close genetic code
- Deterministic in ES and EP;
- Probabilistic in GA and GP

- Selection Techniques:
 - Proportional Selection;
 - Rank based selection;
 - Exponential Selection;
 - Tournament Selection;

Proportional Selection
Roulette wheel selection

Spin the
roulette



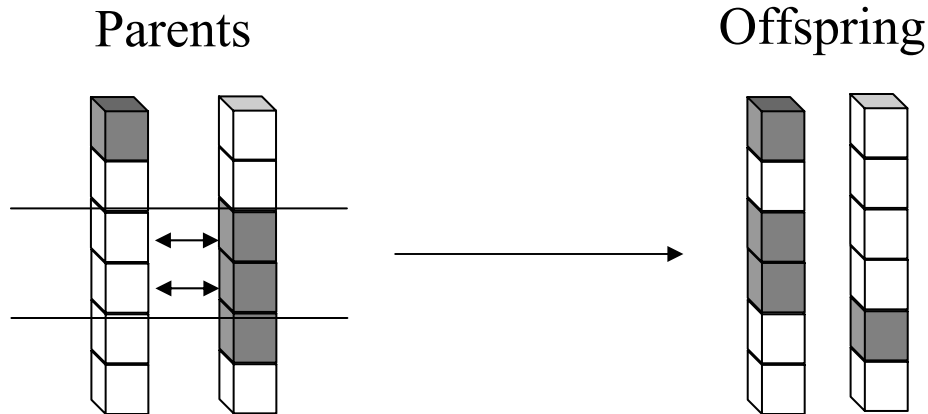
Those who have higher fitness have
higher probability to be selected for mating

Slice in roulette and
fitness of an individual
are proportional

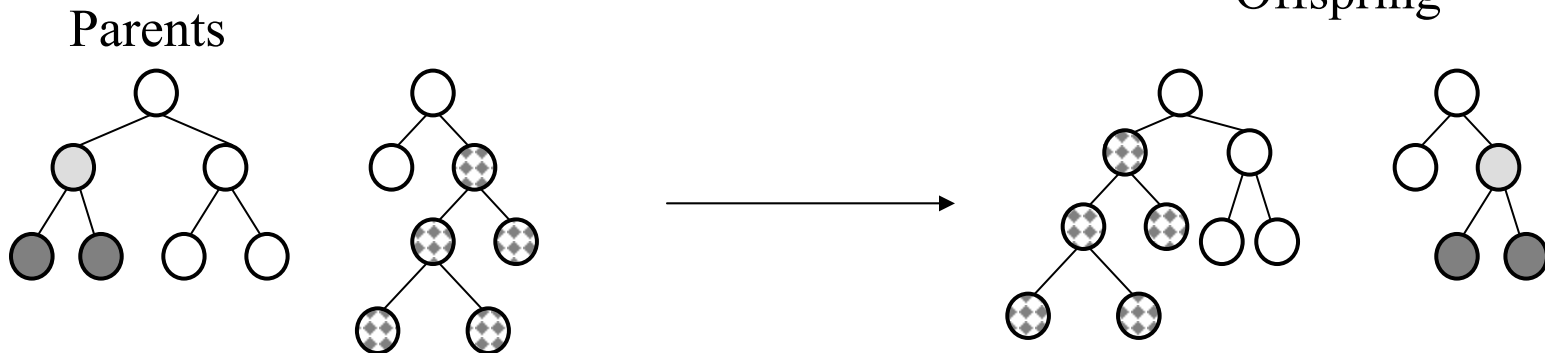
Crossover

- Genetic algorithms

2-point
Crossover



- Genetic Programming



- Recombination of genetic material that contributes to the variability in the population;
- Harmful effects: destroying potentially useful building blocks
 - Automatically Defined Functions (ADFs): protection against disruptive effect of crossover.

Schemata, building blocks, ADFs

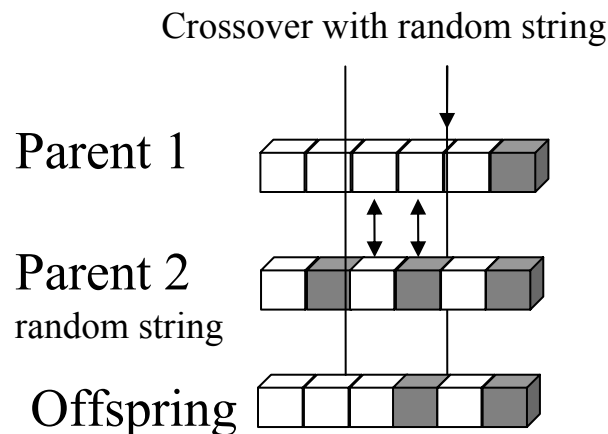
- GA/GP (EAs using crossover) use the building block theory – useful components of what makes a solution (chunks of chromosomes) can be efficiently manipulated and used to lead to the solution.
- A problem decomposition
- Looking for similarities patterns in chromosomes of similarly performing solutions
- 1100 10
- 0010 3
- 0101 4
- 1101 20 11xx may be a good building block –
- schemata set of all combinations based on same pattern

Goldberg: Ensure BB supply, growth, understand BB spread, ensure good BB decisions, know BB challenges, ensure good BB mixing

- Crossover probability – rules of thumb

Mutation

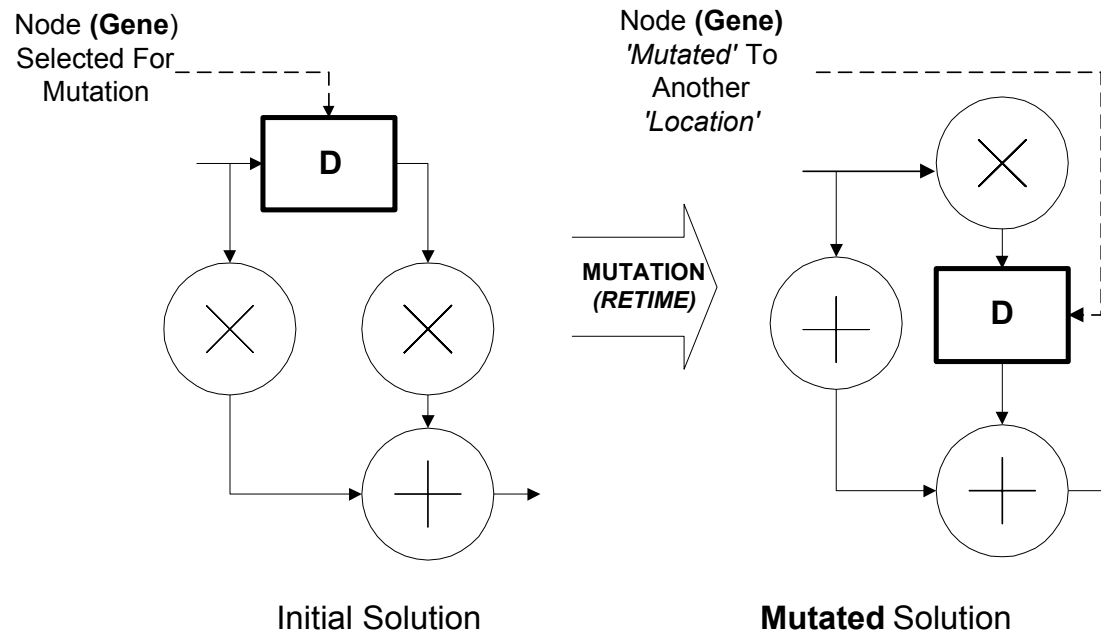
- Each bit of a new string can be changed (mutated) with a probability given by the *mutation rate*;
- Low values for the mutation rate are often used;
- Traditional interpretation: only support for crossover;
- More recent voices: driving force of GAs: (something other EA camps have always stated) (or it depends on problem/rep)
 - GAs performance largely affected by the mutation rate.



Adaptive operators

- Adapting the probability associated to evolutionary operators improves convergence
- Crossover probability
- Mutation probability
- Change representation
- Change selection probability and method – all is permitted

Specific Crossover and Mutation



Example of Mutation Operation

Examples from T. Arslan's work

Population size, Generations, Stopping, multiple runs

- Fixed or variable
- Small populations – more generations, vice-versa, ballanced
- ~ 100 individuals very common
- Usually GP asks for more: eg 640,000 in some of Koza's experiments
- Hundreds of generations
- Sampling a small % of space
- See if it is still improving tracing amount of changes in last generations
- Stop: nr of gen, time, lack of improvement
- Re-start, change initial population, seed with solutions

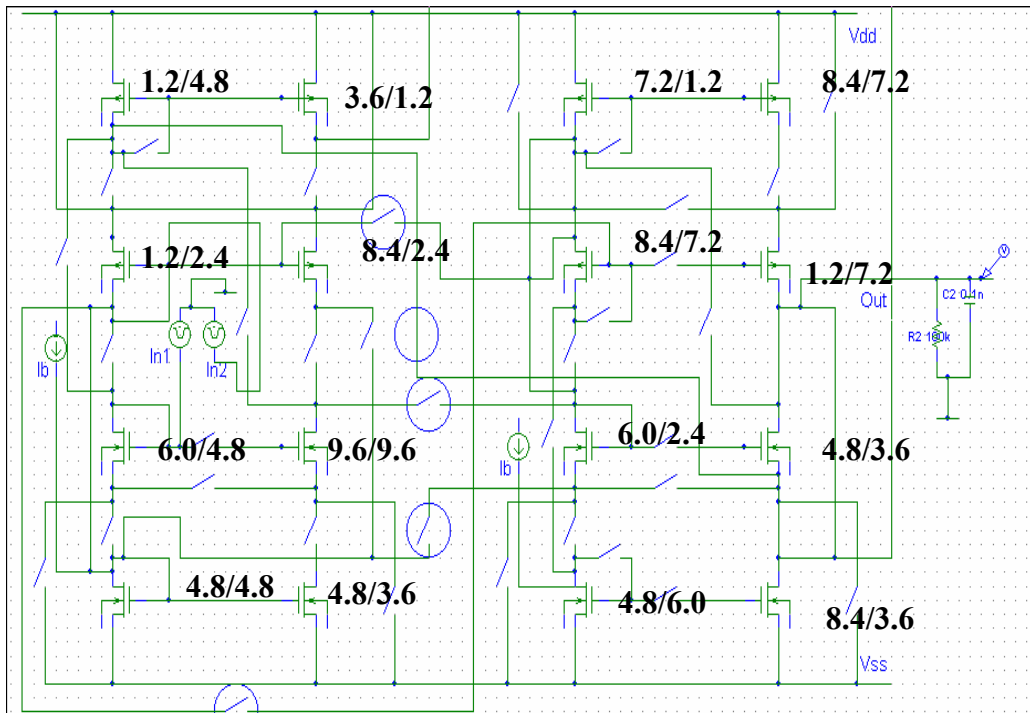
Multi-criteria optimization, trade-offs, Pareto optimality

- The simultaneous optimization of multiple, possibly competing, objective functions deviates from the single-function optimization in that it seldom admits a perfect (or Utopian) solution;
- Instead, multi-objective optimization problems tend to be characterized by a family of alternatives that must be considered equivalent in the absence of information concerning the relevance of each objective relative to the others;
- Two different methods: Plain aggregating approaches and Pareto-based approaches;
- Plain aggregating approaches perform the scalarization of the objective vectors:
- each objective, $f_i(x)$, multiplied by the weight w_i .

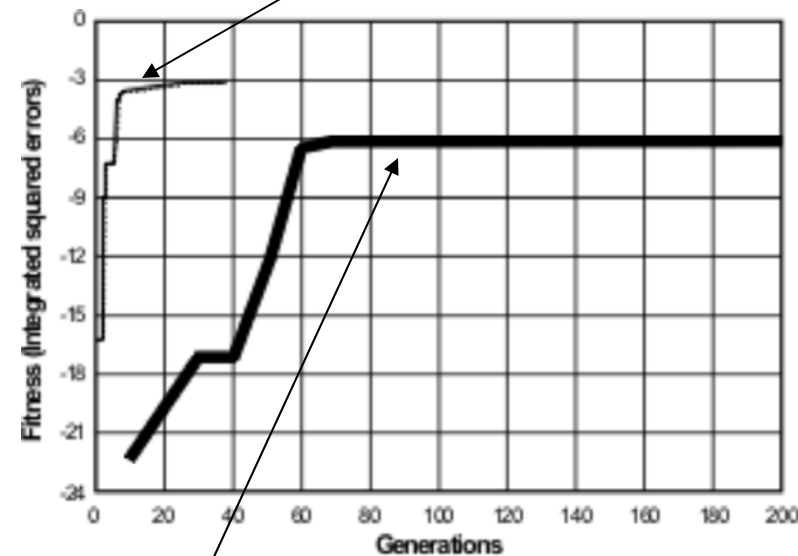
$$f(x) = \sum_{i=1}^n w_i f_i(x)$$

Multi-stage Search: Search for topology followed by parameter optimization

- First Stage: GA-based Evolution of the circuit topology;
- Second Stage: GA-based Optimization of the transistor sizes for the best topology resulted in the first stage. Initialization is made with the best topology and random parameters.



Second Stage (40 generations)



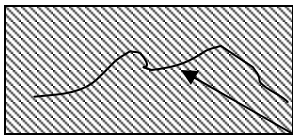
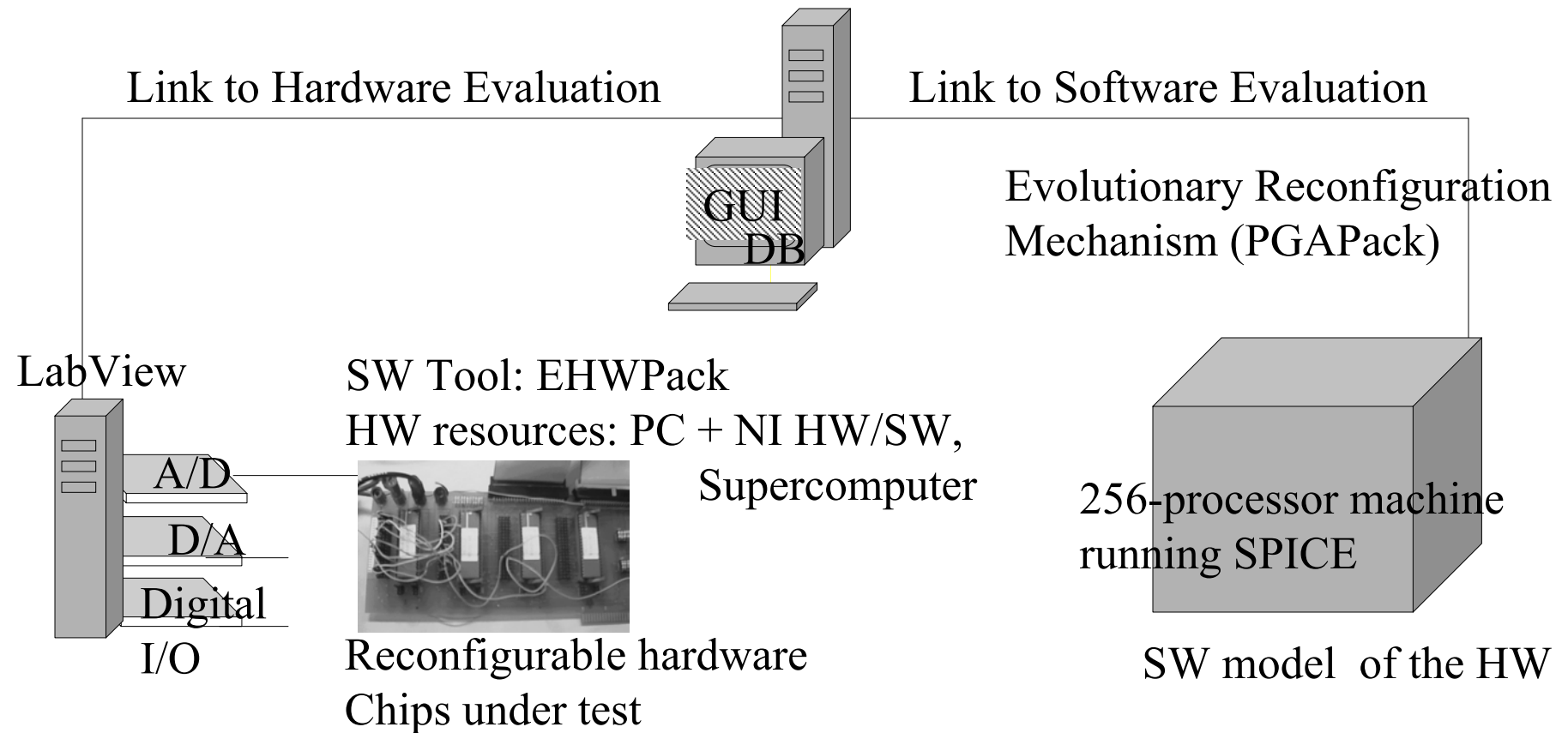
First Stage (200 generations)

Multiplier Evolved Through Multi-stage search W/L in μm

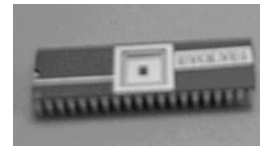
Demonstrations of Evolvable Systems

- Evolution on JPL EHW Testbed
 - Details of EHW Pack (SW tools)
 - Platform for mixtrinsic evolution
- Evolution on JPL SABLES (Stand-Alone Board-Level Evolvable System)
 - Half-Wave rectifier

JPL EHW Testbed



User can draw a function using the graphical tablet

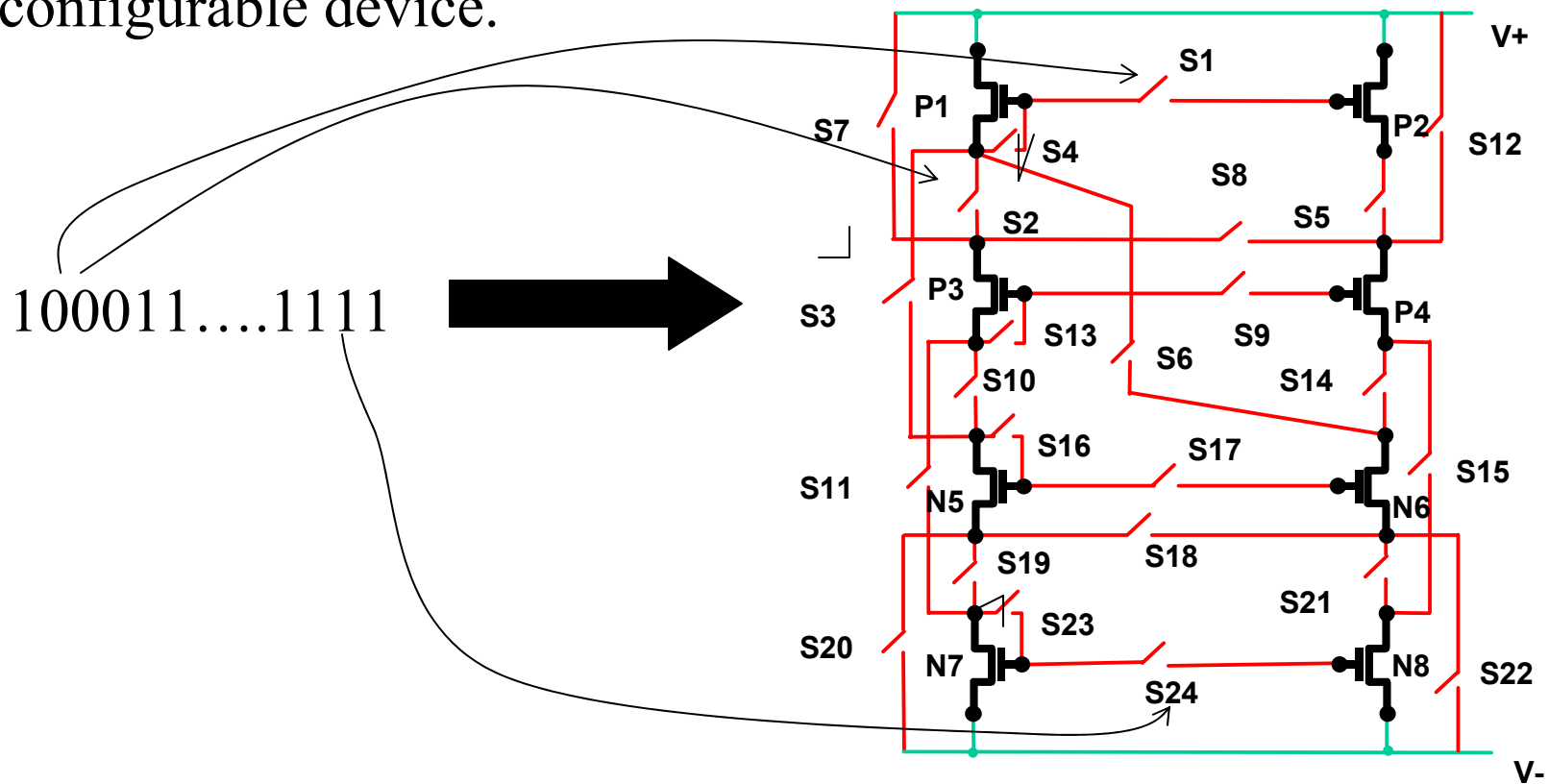


A few minutes later the hardware has evolved (synthesized) a circuit providing the function

Programmable Transistor Array Cell

Binary chromosomes used in GAs are a straightforward mapping for downloading circuits onto reconfigurable chips.

Each bit of the chromosome determines the state of a switch in the reconfigurable device.

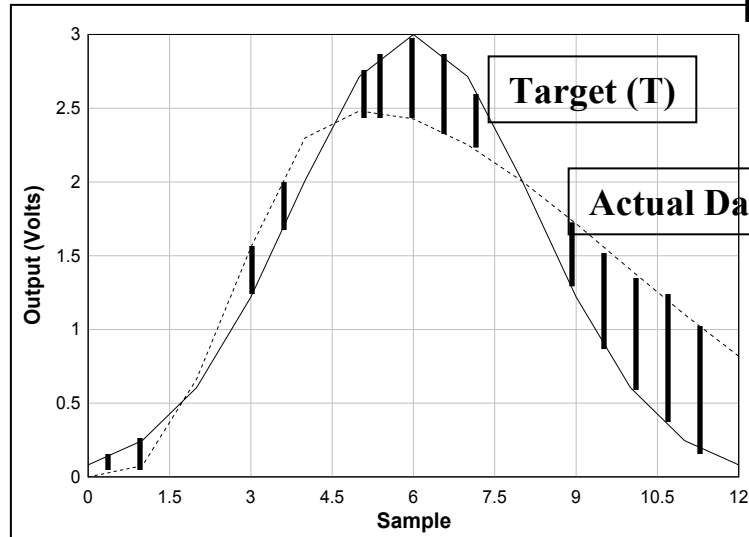


Circuit Output

Output File

vin+	V(n4d)
0.000E+00	1.828E-04
1.500E-01	1.800E-04
3.000E-01	1.773E-04
4.500E-01	1.744E-04
6.000E-01	1.708E-04
7.500E-01	1.670E-04
9.000E-01	1.630E-04
1.050E+00	1.591E-04
1.200E+00	1.552E-04
1.350E+00	1.513E-04

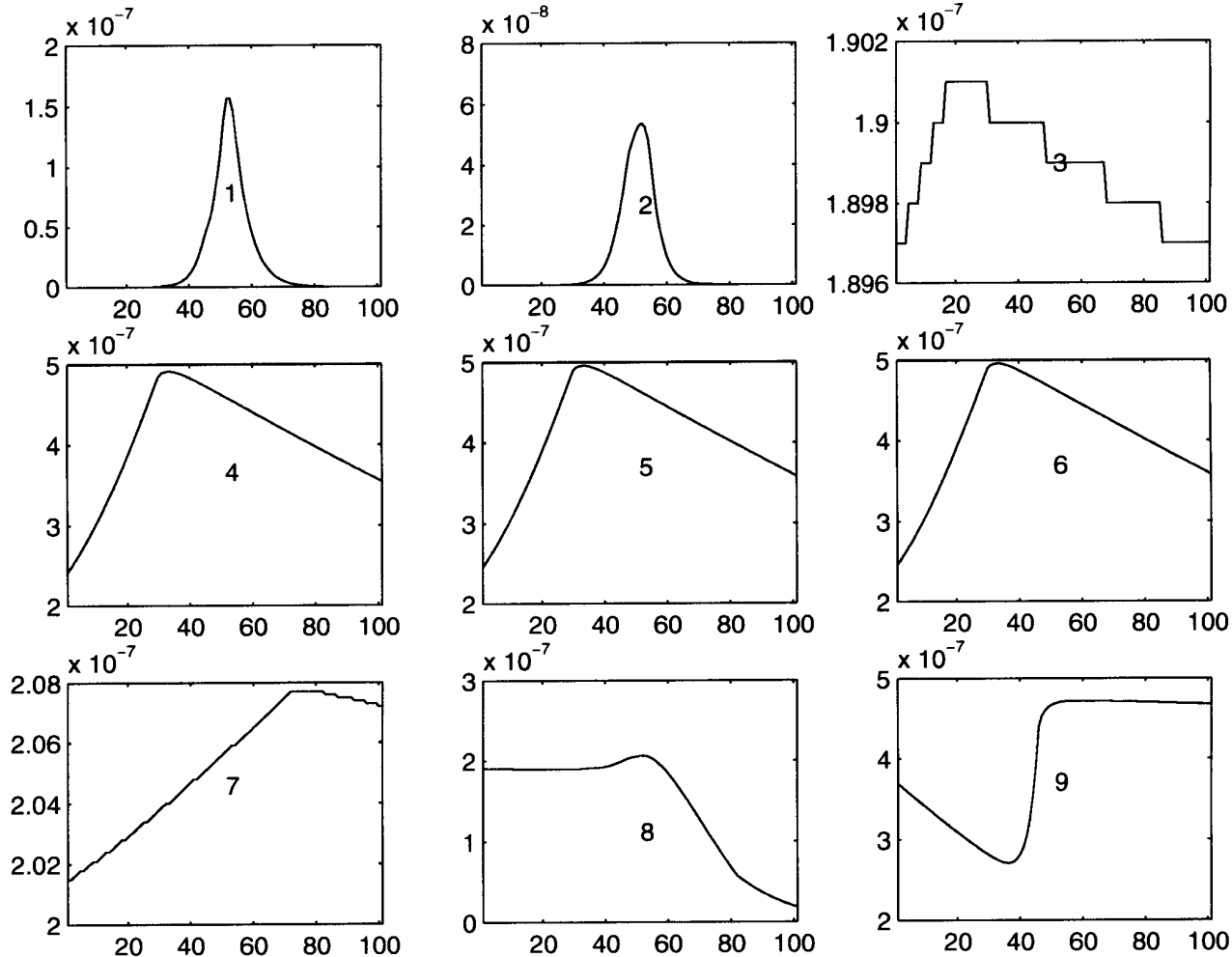
Target	Actual Data
0.081971	2.005E-04
0.246255	7.598E-02
0.605690	6.637E-01
1.219709	1.556E+00
2.010960	2.299E+00
2.714512	2.482E+00
3.000000	2.428E+00
2.714512	2.252E+00
2.010960	2.006E+00
1.219709	1.717E+00
0.605690	1.406E+00
0.246255	1.102E+00
0.081971	8.186E-01



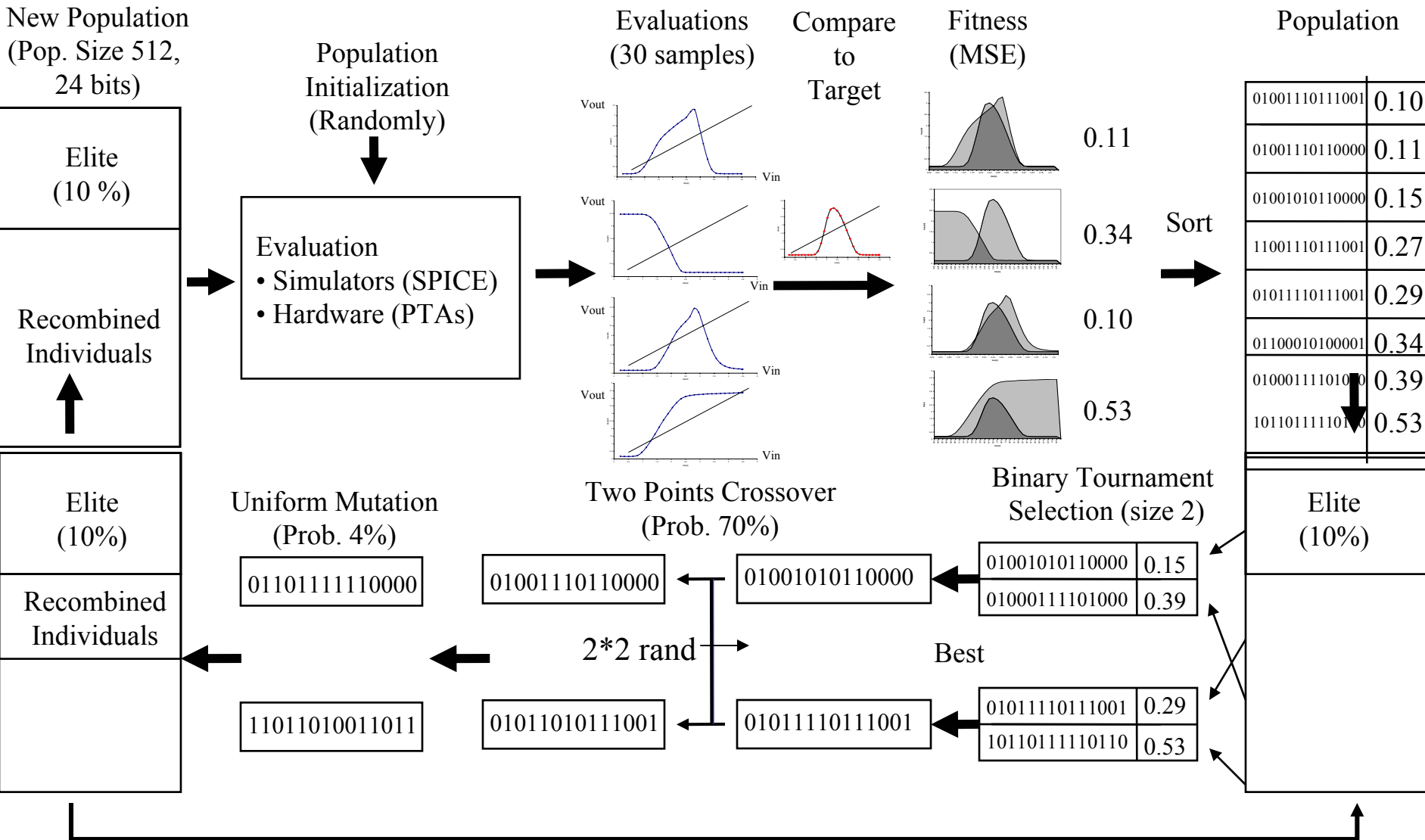
$$\text{Fitness} = \sum_i (Y_i - T_i)^2$$

Selection: Ranking

Rank individuals according to the quality of their response

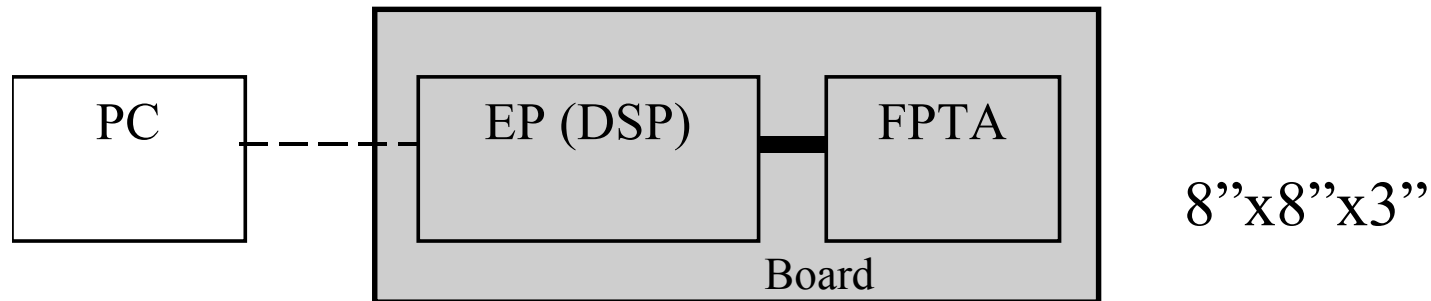


Evolutionary algorithms visualized

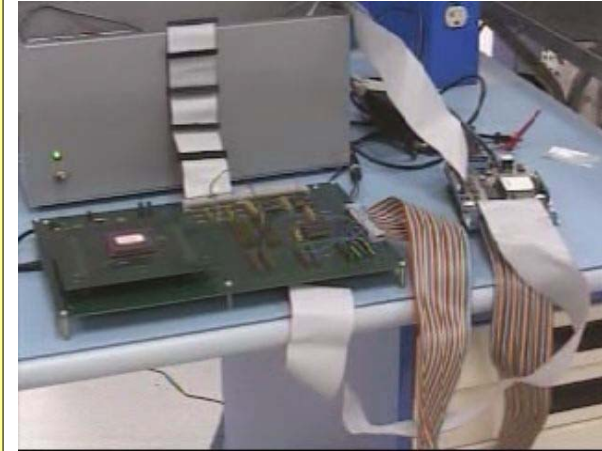
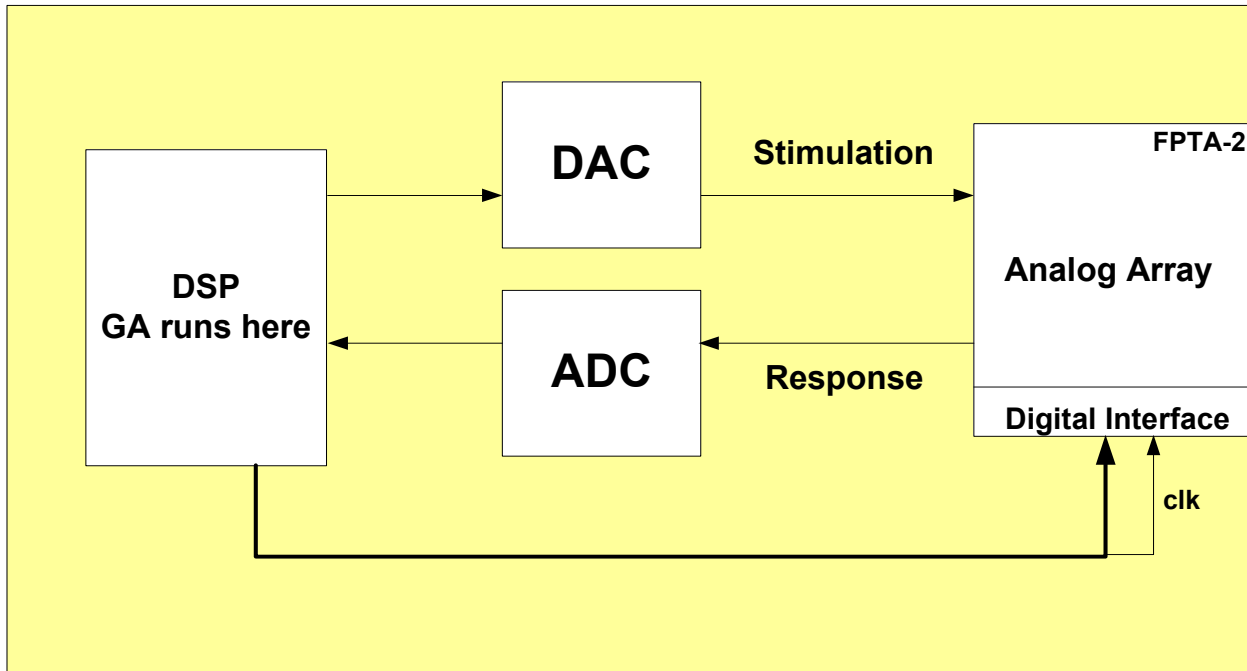


Structure of SABLES

- Reconfiguration mechanism (evolutionary algorithm): TI DSP;
- Reconfigurable Hardware: Field Programmable Transistor Array (FPTA2)
- Performance: 1-2 orders of magnitude reduction in memory, 4+ orders of magnitude improvement in speed compared to systems evolving in simulations.



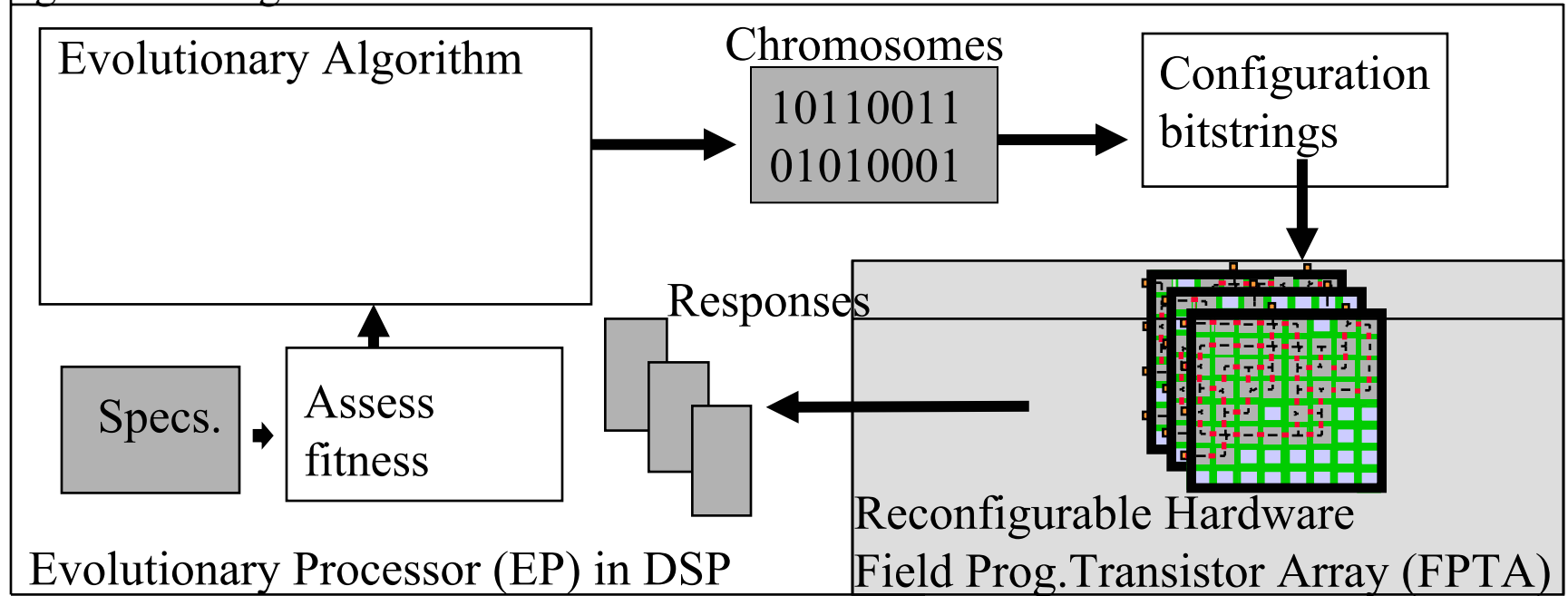
SABLE details



- FPTA – fast evaluation compared to simulation of SPICE netlist
- DSP + FPTA
 - Fast download for evaluation of individuals
 - Good architecture for moving to a self-reconfigurable system-on-a-chip
 - Fault-tolerant solution on a chip
 - Sensors, actuators

Evolution on SABLES

Candidate configurations are tested on-chip; the best ones are modified by the evolutionary algorithm in a guided search for solutions.



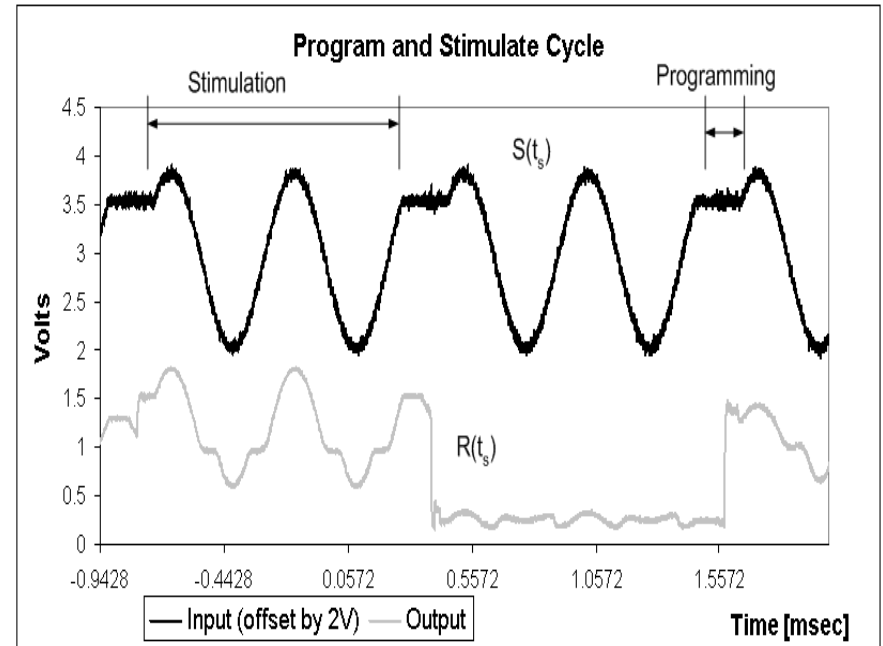
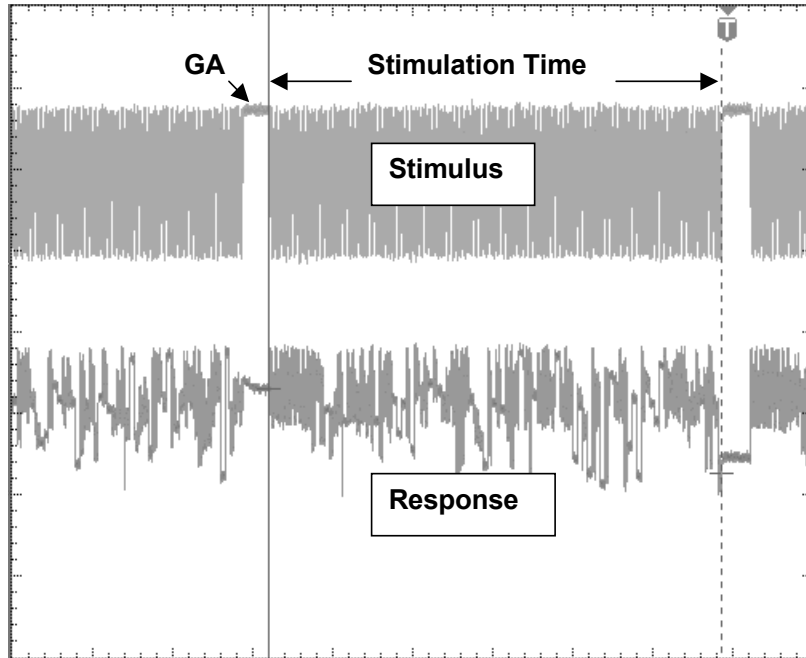
Information flow and implementation with DSP/FPTA chip pair



Speed. Portability. Stand-alone. Autonomy?

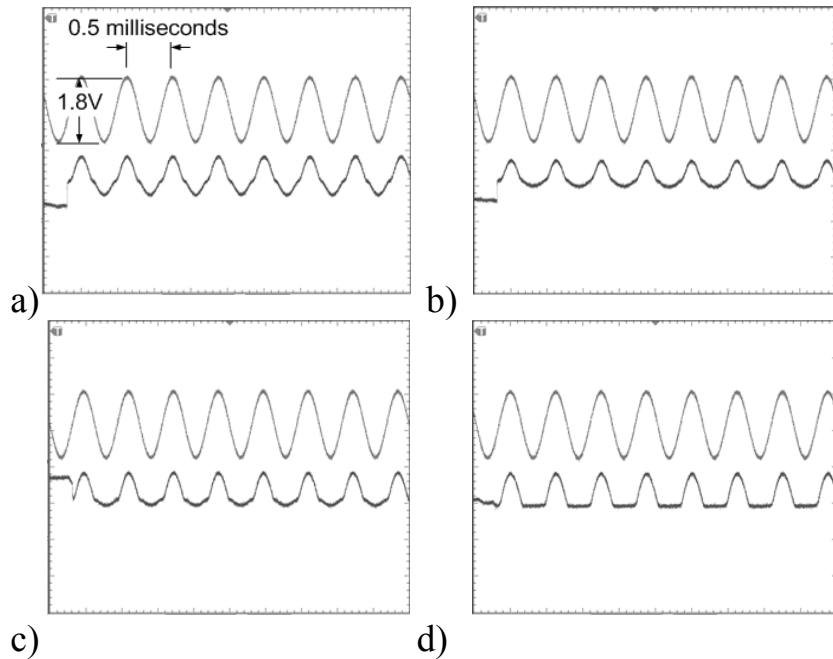
Evolution on SABLES (Half-wave rectifier)

- Excitation input of 2kHz sine wave of amplitude 2V; 20-second experiment
- 9% elite percentage; 70% crossover; 4% mutation; 100 individuals population;

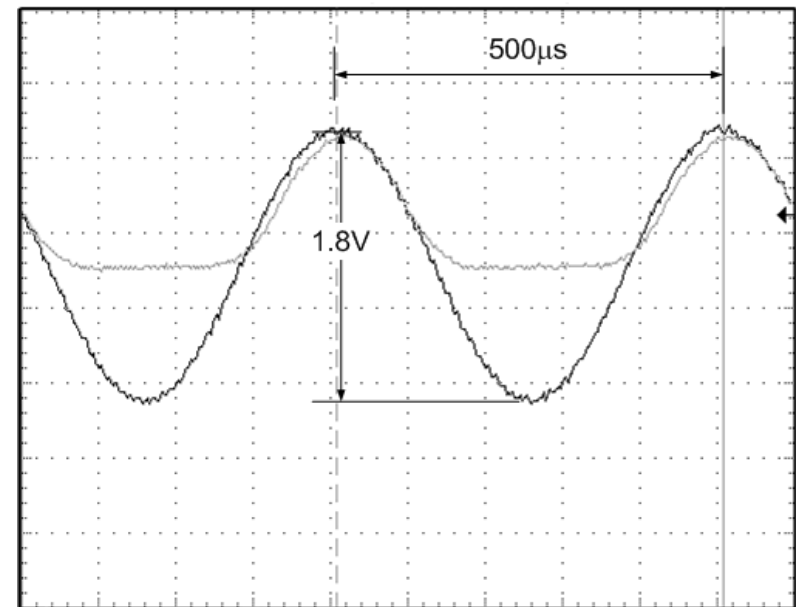


Stimulus-response waveforms during the evaluation of a population in one generation (left) and for 2 individuals in the population (right)

Half-wave rectifier evolution waveforms



Best individual of generation a) 1, b) 5, c) 50 d) 82

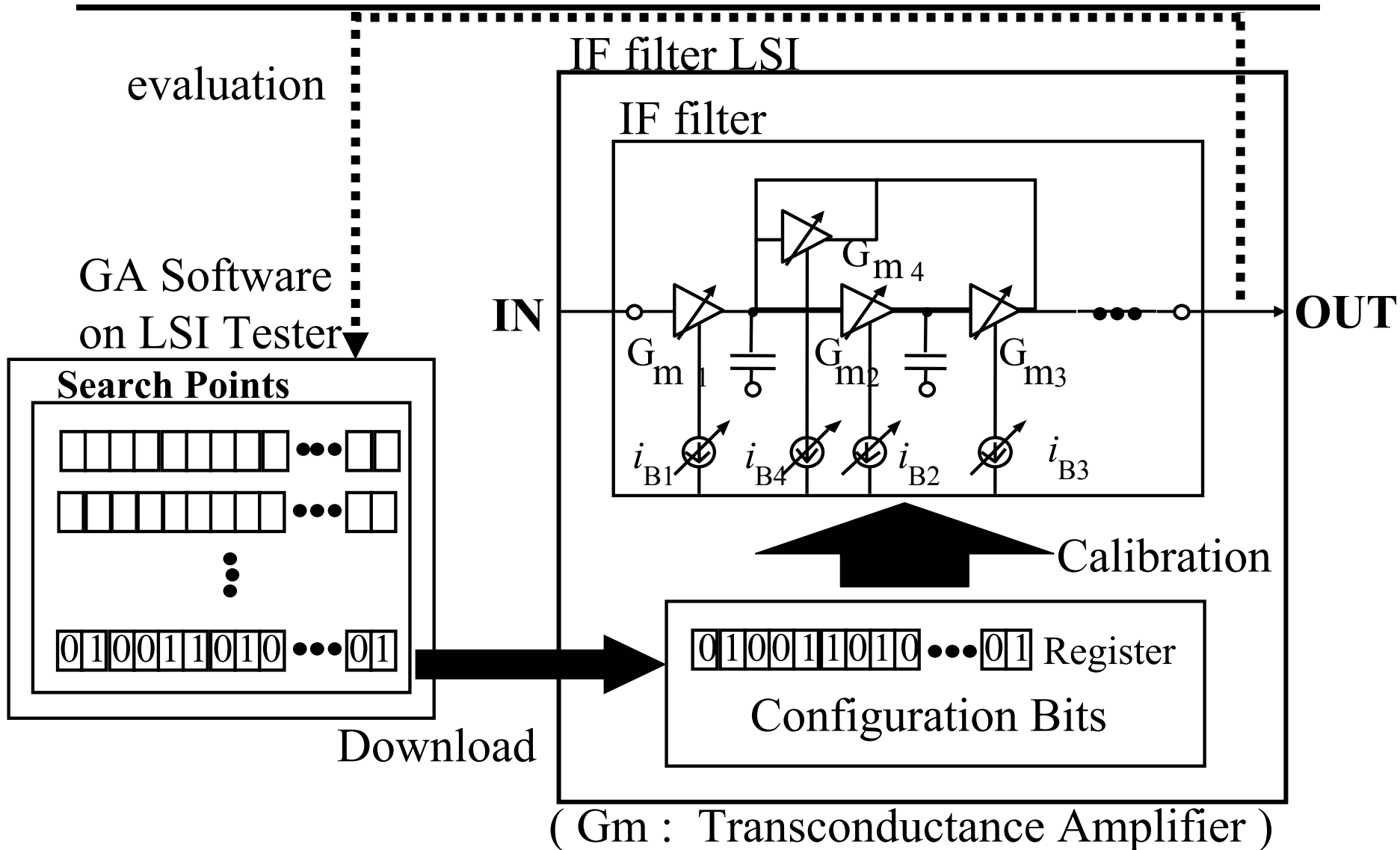


Solution at generation 82
(after 8200 circuits evaluated in ~8s)

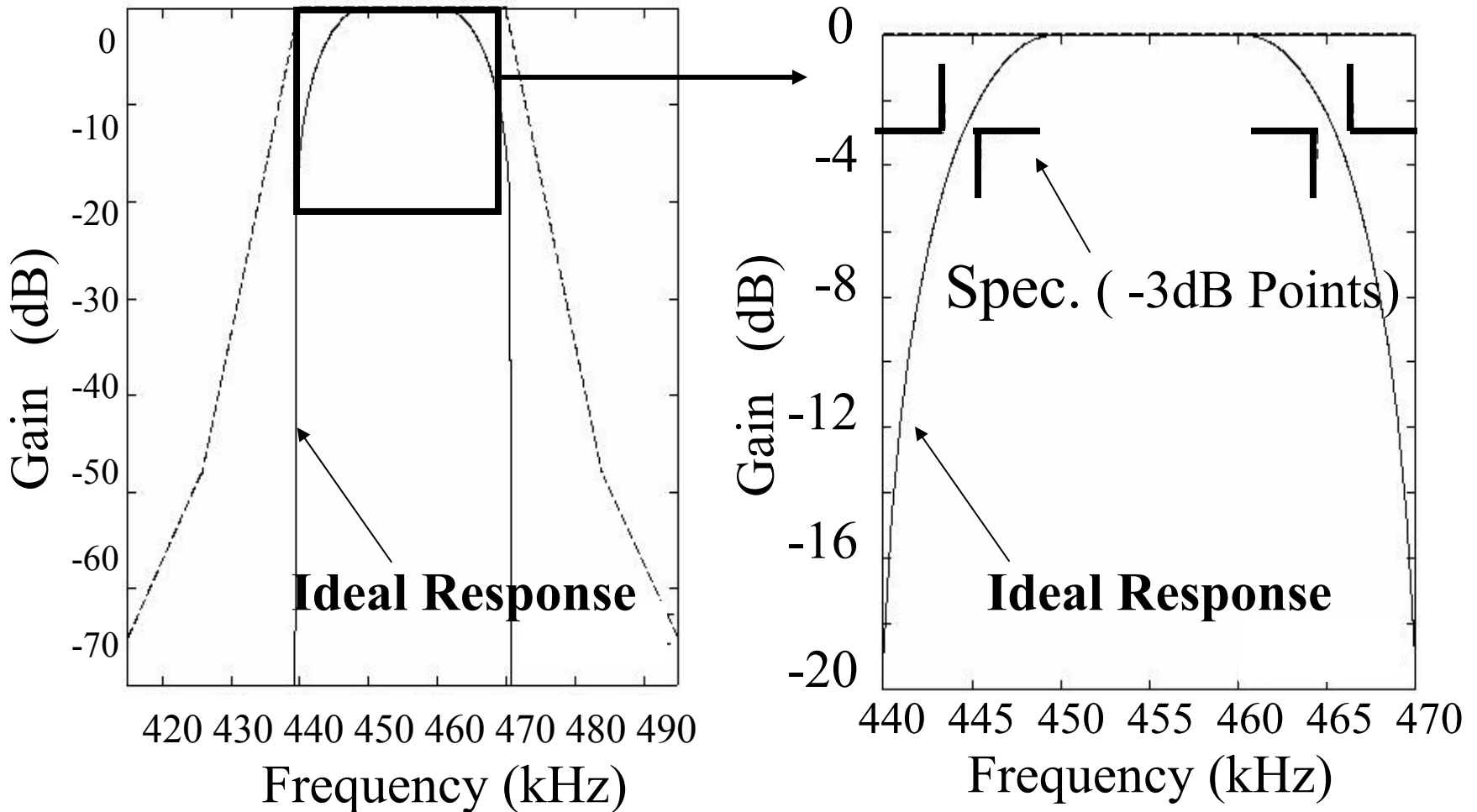
Application Examples

- Design for post-fab compensation/calibration
- Design for implementation/fabrication
- Compensation at extreme temperatures
- Fault-tolerance and fault-recovery
- Evolvable antennas
- Adaptive filters
- Evolution of controllers

GA-calibrated IF filter



Specifications for the IF filter



Group delay : less than 20 usec

From presentation by T. Higuchi, Japan, at EH-2003

Results of GA-calibrated IF Filter Chip

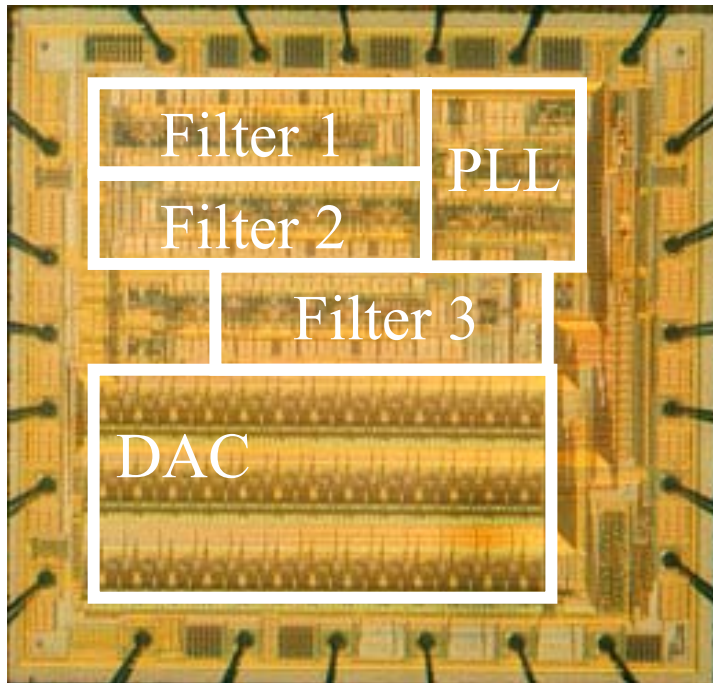


Photo of the die

Filter area was reduced by 63%

Power dissipation reduced by 26%

Yield rates improved (97%)

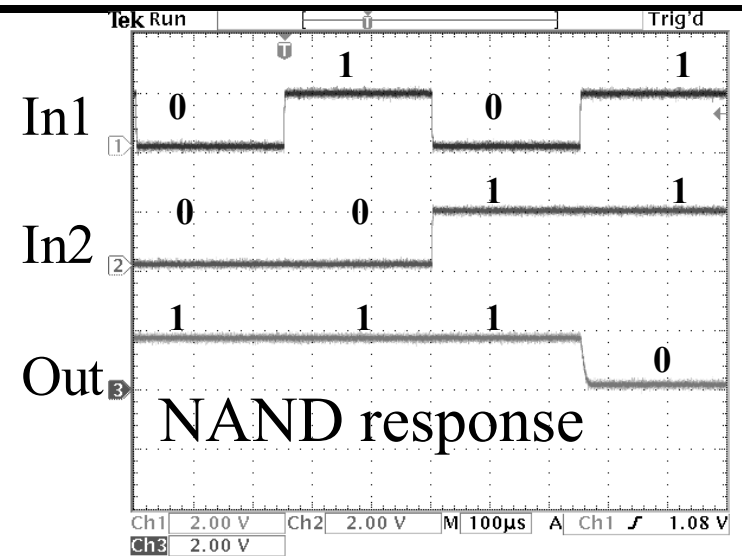
This approach can be applied to
a wide variety of analog circuits
Good approach for low feature size!

From presentation by T. Higuchi, Japan, at EH-2003

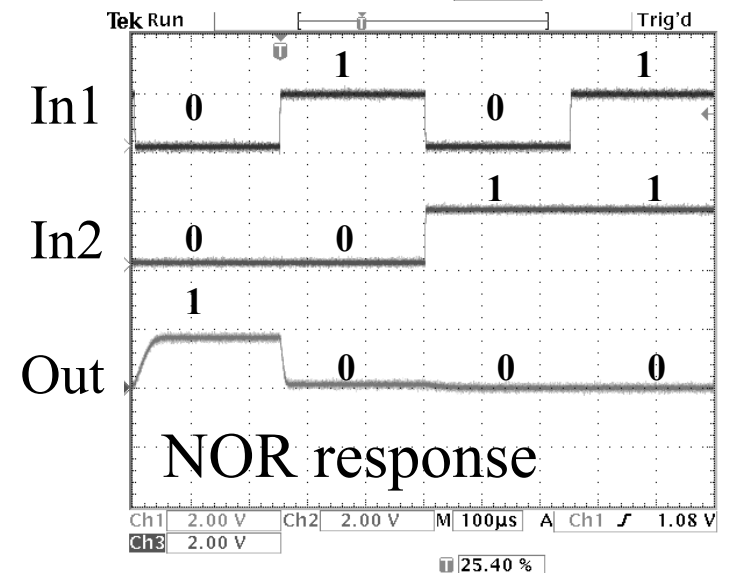
Silicon validation results

- Several circuits evolved at transistor level and then fabricated on a prototype ASIC on a HP 0.5 micron process;
- Circuit representation: the chromosome encodes the circuit topology (MOS transistor connections) and the transistors' sizes (width and length);
- Number of components was imposed, or limited to maximum 8;
- Most experiments used populations of 40 individuals and a number of 400 generations.

Silicon validation results



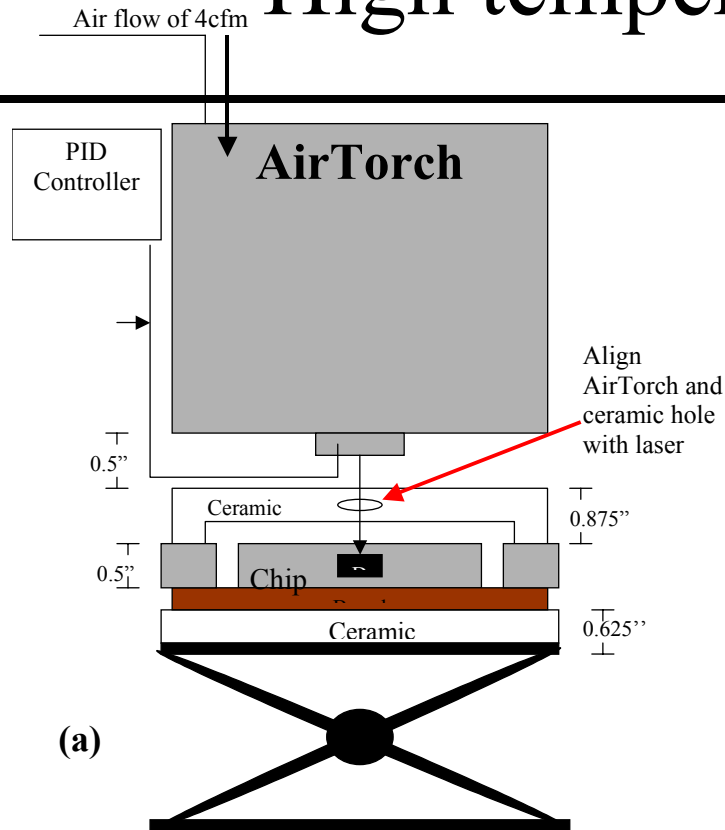
30 Apr 2003
10:35:44



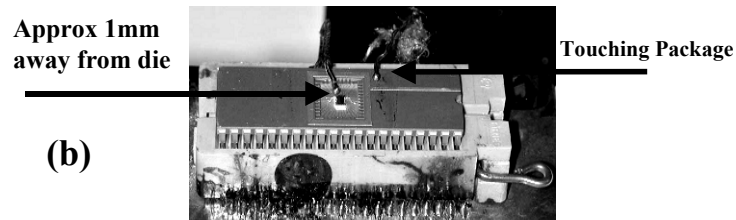
30 Apr 2003
10:28:45

Evolved circuit

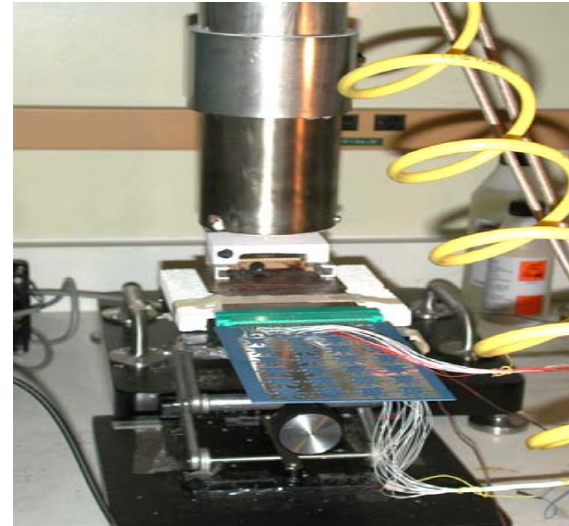
High temperature testbed



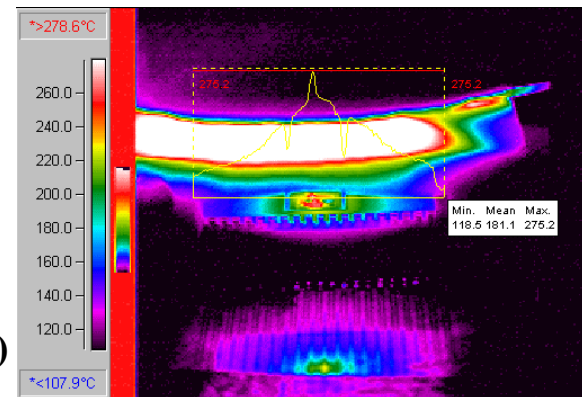
(a)



(b)



(c)



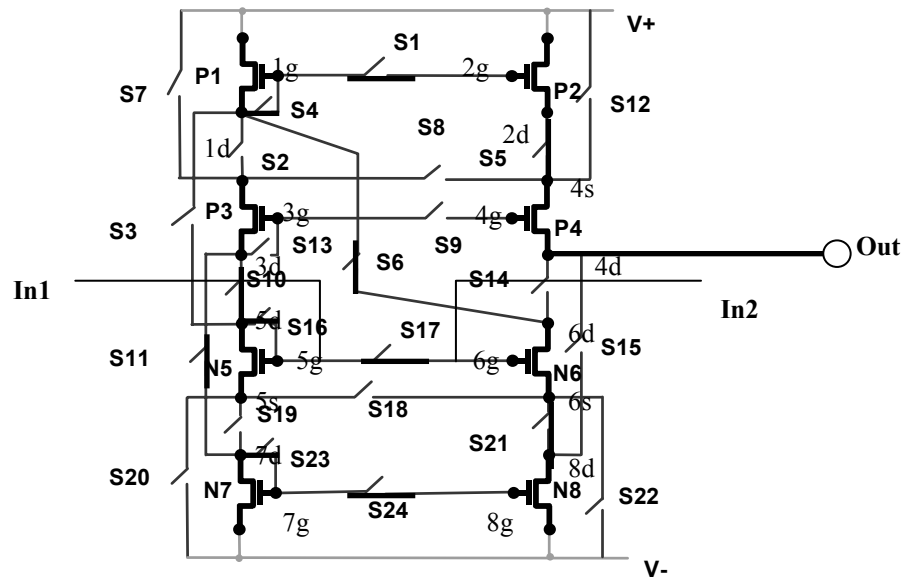
(d)

- (a). High temperature experimental setup with heat pump and chip under test
 (b). Temperature measurement with thermocouples above and below the die
 (c) Picture of the apparatus (d) Photo of the heated chip with infrared camera

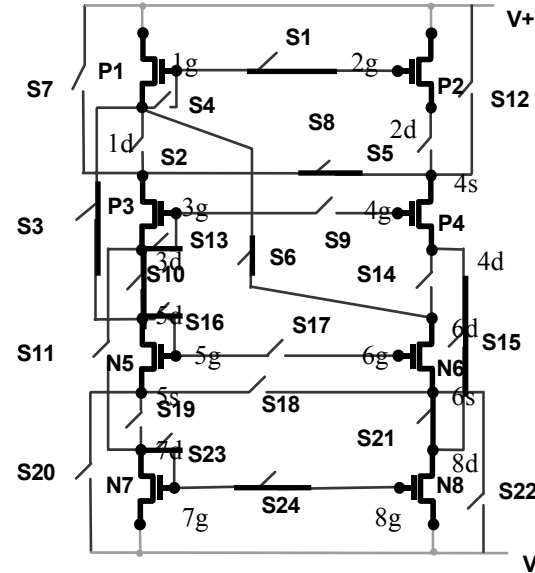
Expanding the temperature operational range through circuit reconfiguration

Evolution can automatically (on-chip, in-situ) find circuit solutions that recover lost functionality, thus expanding the operational envelope of current devices

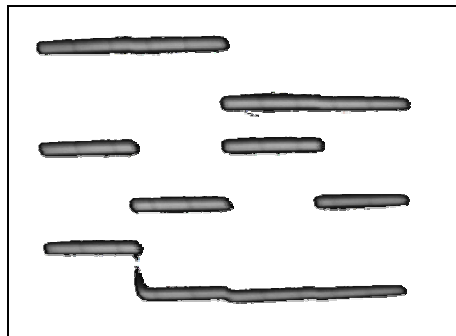
AND Gate evolved at 27 C



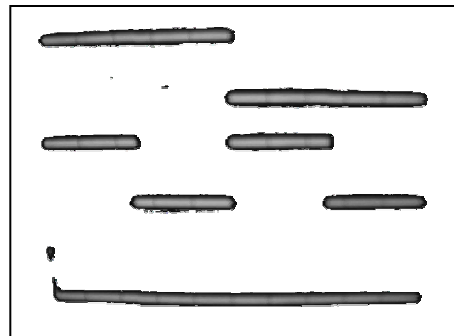
AND Gate recovered at 180 C



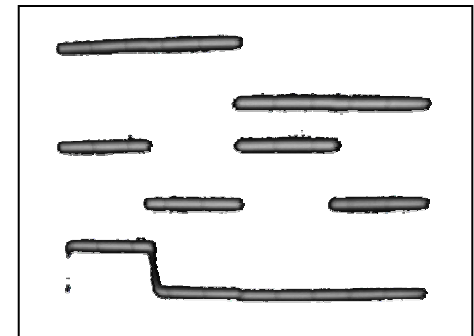
3.3V



Evolved@27C



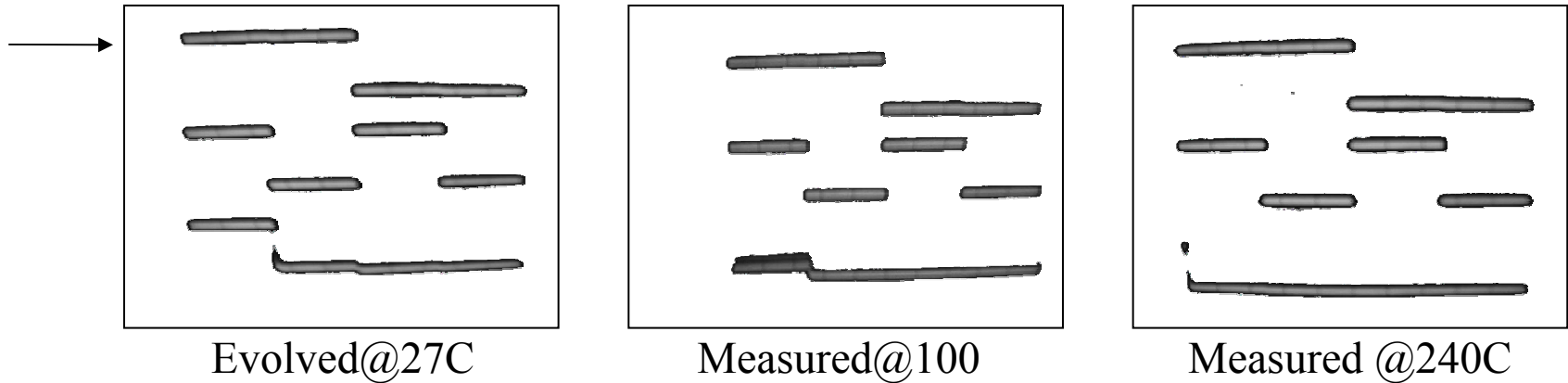
Degradation as measured@240



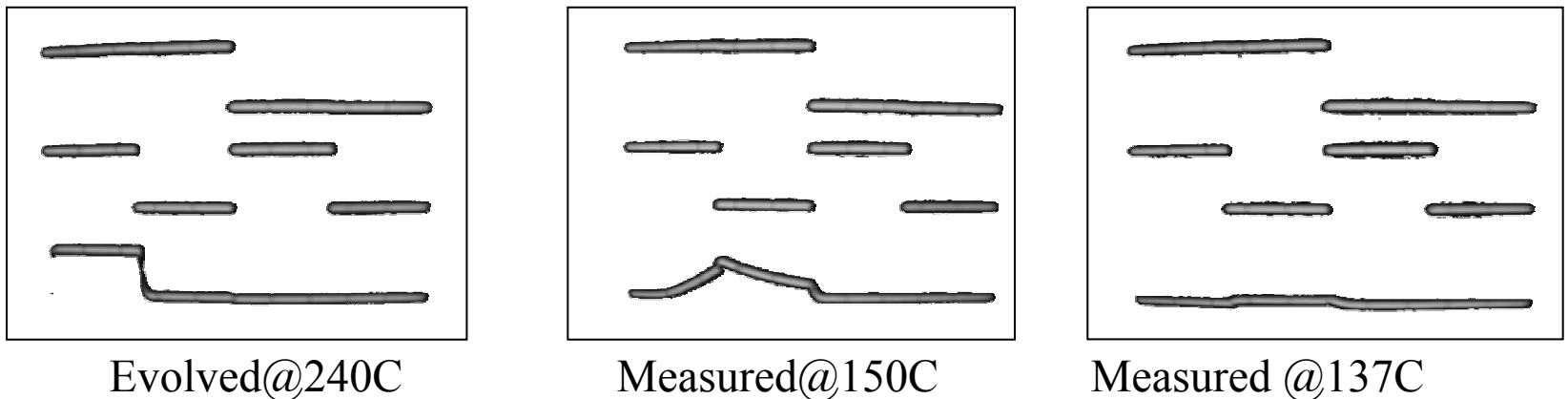
Recovered by evolution @240C

Solutions evolved are point solutions; continuous monitoring and evolution is needed

3.3V Compliant AND circuit evolved at 27C degrades as temperature increases

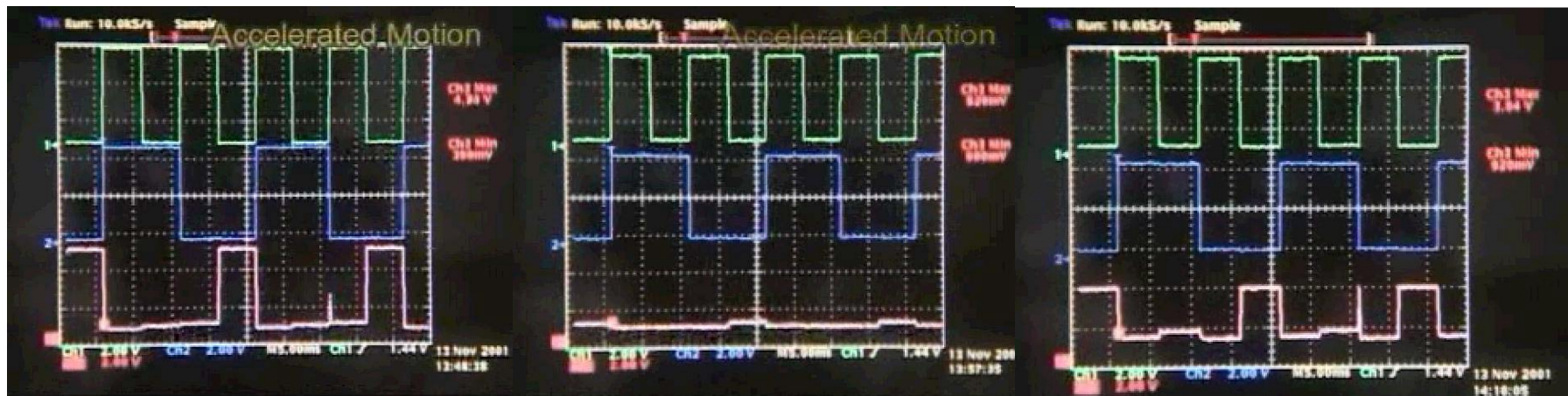


Evolved at 240C becomes compliant; however this circuit degrades when temperature decreases



Coping with faults and degradation in extreme environments

Evolution can recover functionality of circuits affected by faults and degradation, by finding a new circuit bypassing the fault or using damaged components in a different configuration. Experiments at low (-196 C) and high (>+300 C) demonstrate that electronic functions altered by temperature can be recovered through reconfiguration.



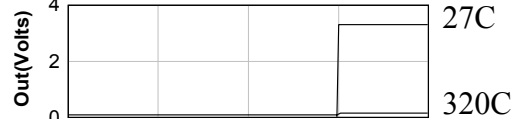
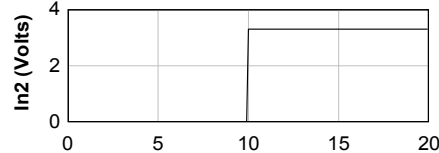
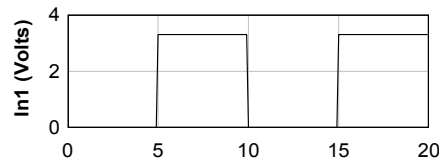
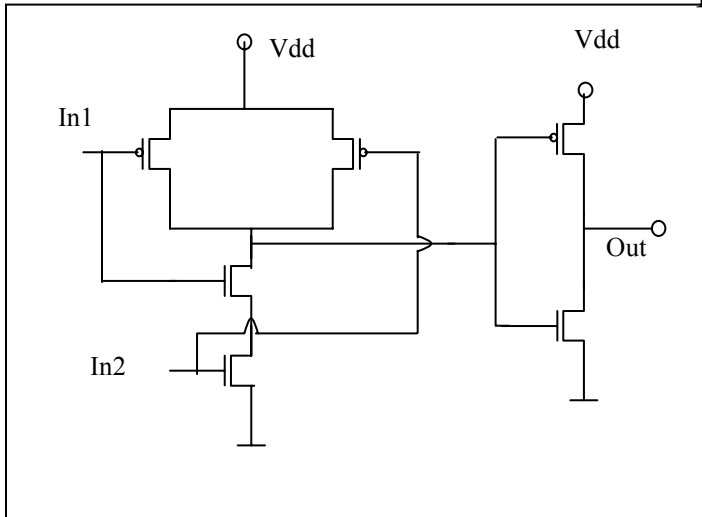
Original NOR gate at 27 C

Degraded NOR gate at 326 C

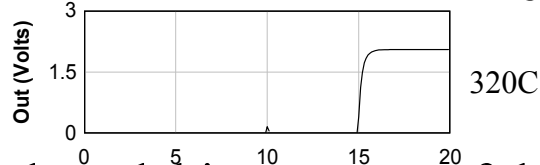
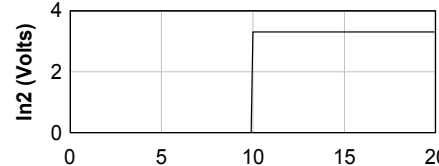
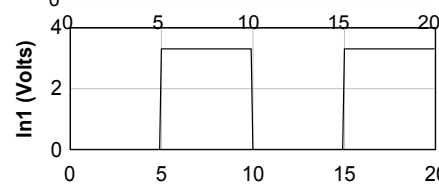
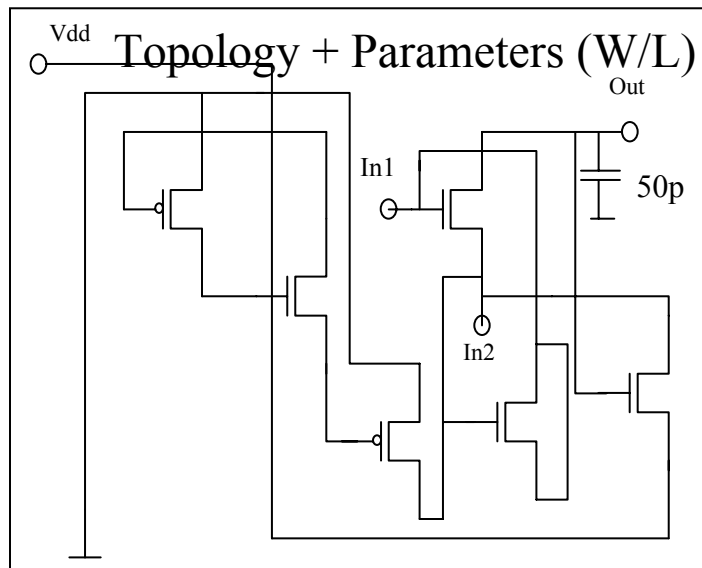
NOR gate recovery at 329C

Circuits designed specifically for high temperatures (only)

Evolve circuits that work at temperature beyond that of conventional cells



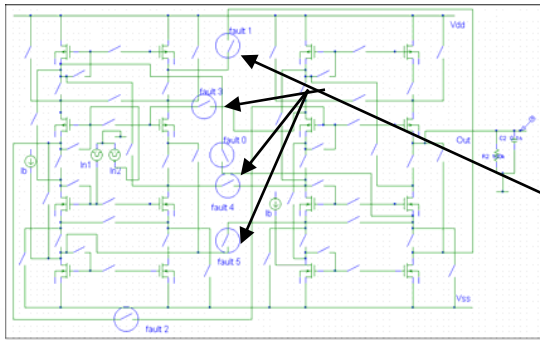
Conventional AND gate deteriorates at 320oC



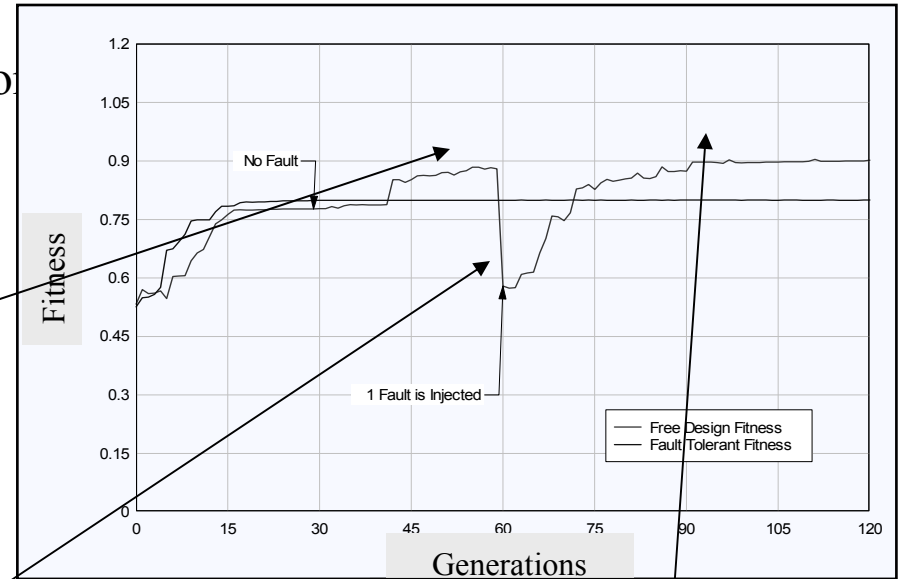
Evolution synthesized AND gate operating at 320oC.

Silicon validation needed; potential model inaccuracy of the model

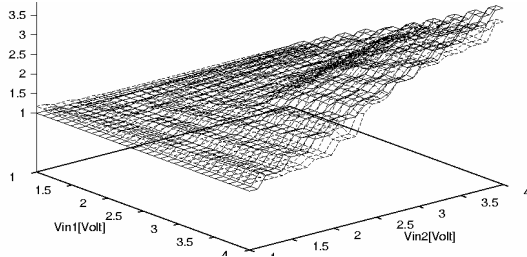
Self-repair of Multiplier Circuits



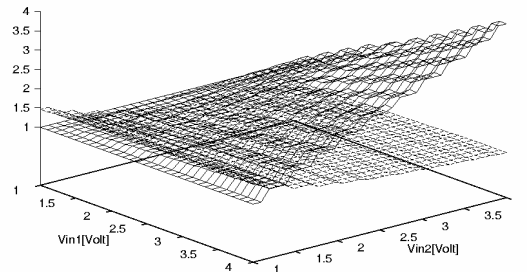
FPTA design for
Fault-tolerant
multiplier
with 6 injected
faults



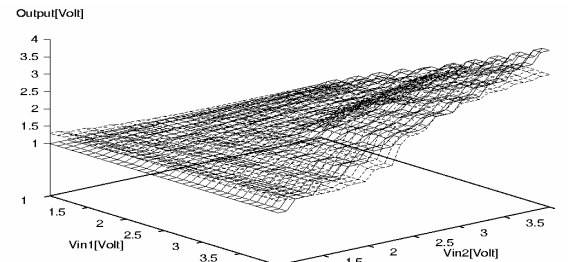
Best individual at generation 59



Fault injected at generation 60



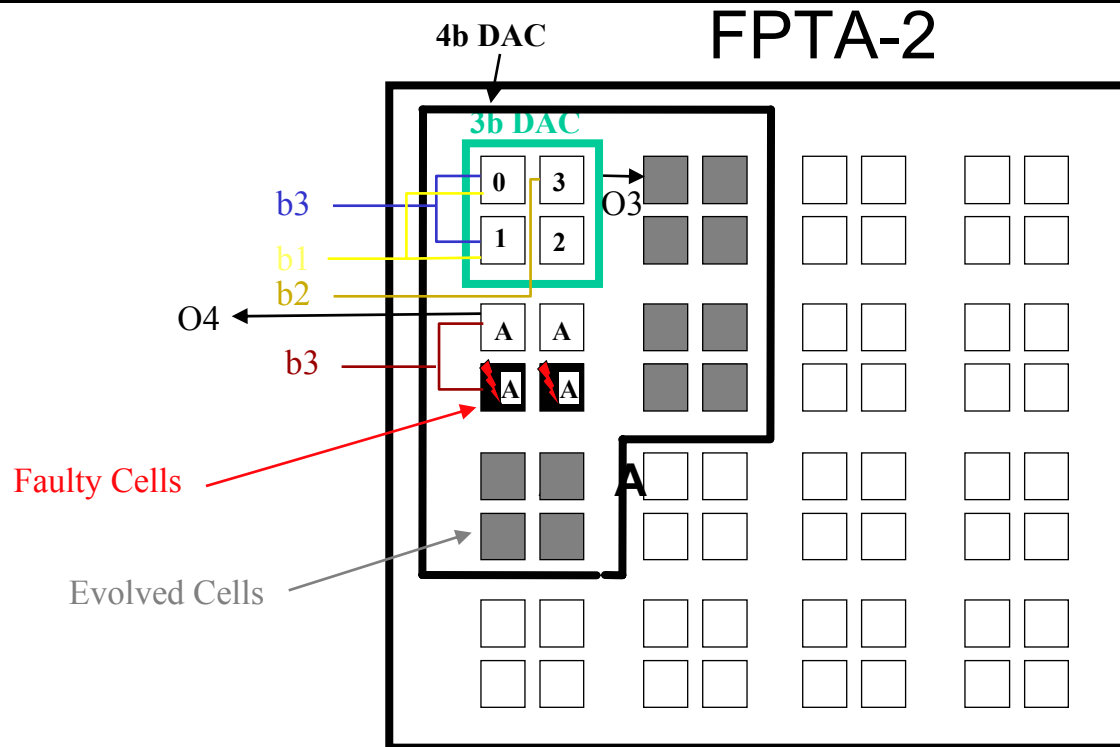
Self-repaired individual at generation 80



Self-repair of Digital to Analog Converters

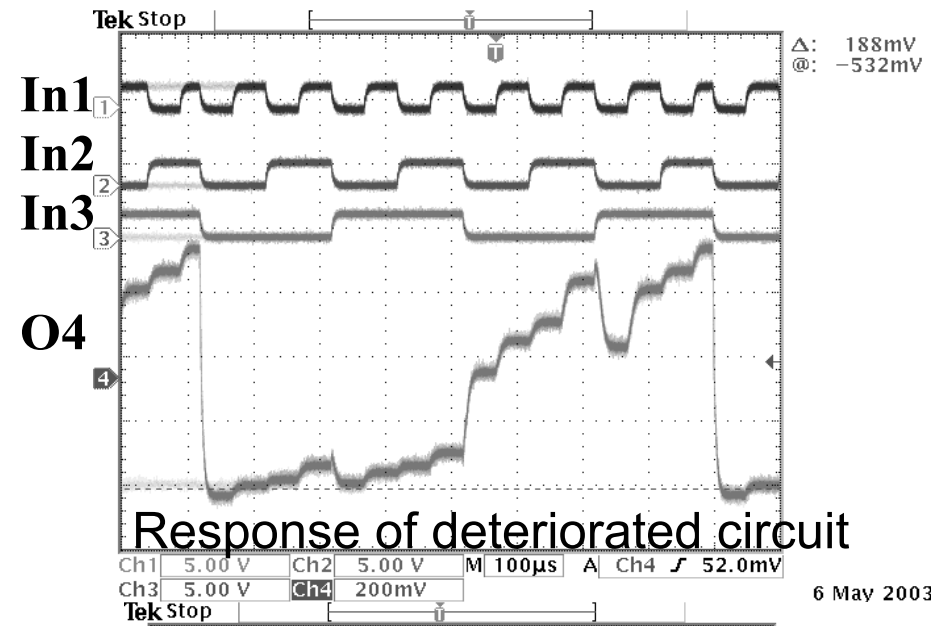
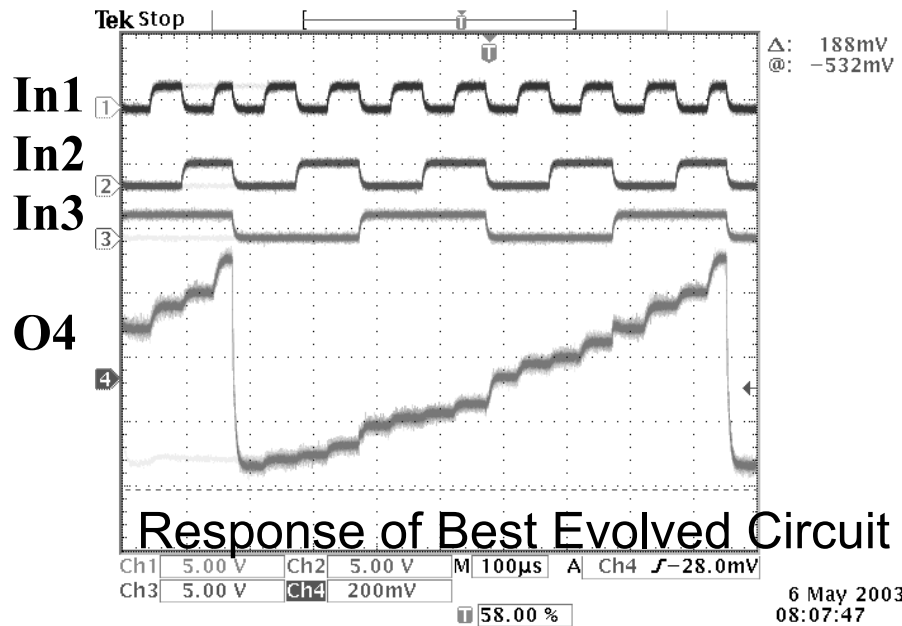
- Hardware experiments using FPTA-2 chip;
- Evolve first a 2-bit DAC, using it as a building block to evolve a 3-bit DAC, and reusing it to evolve a 4-bit DAC.
- Total number of FPTA cells: 20
 - 4 cells mapping a previously evolved 3-bit DAC (evolved from a 2-bit DAC);
 - 4 cells mapping human designed Operational Amplifier (buffering and amplification);
 - 12 cells have their switches' states controlled by evolution.
- Fault application: open all the switches of 2 cells of the evolved circuit;

Self-repair of Digital to Analog Converters



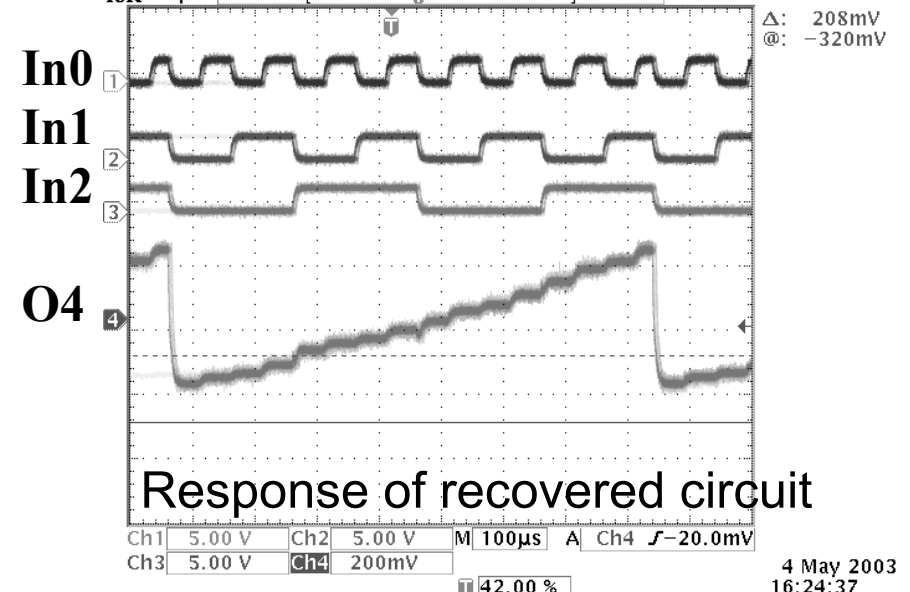
- Faulty Cells (Black): All switches opened (stuck-at 0 fault);
- 3-bit DAC Cell: Cells '0', '1', '2' and '3' map the previously evolved 3-bit DAC, whose output is O3.
- OpAmp Cell (Label 'A'): constrained to OpAmp implementation
- Evolved Cell (Grey): switches' states controlled by evolution.
- O4 is the output of the 4-bit DAC.

Fault-Tolerant data converter (4bit DAC): responses



Recovery by Evolution of 4bit DAC:

- 12 Cells used by evolution
- 2 Cell constrained to OpAmp
- 4 Cells constrained to 3bit DAC
- 2 Faulty Cells
- Input: 10 kHz – Sampling: 20 kHz
- Full-Scale Output Voltage: 0.6 Volt

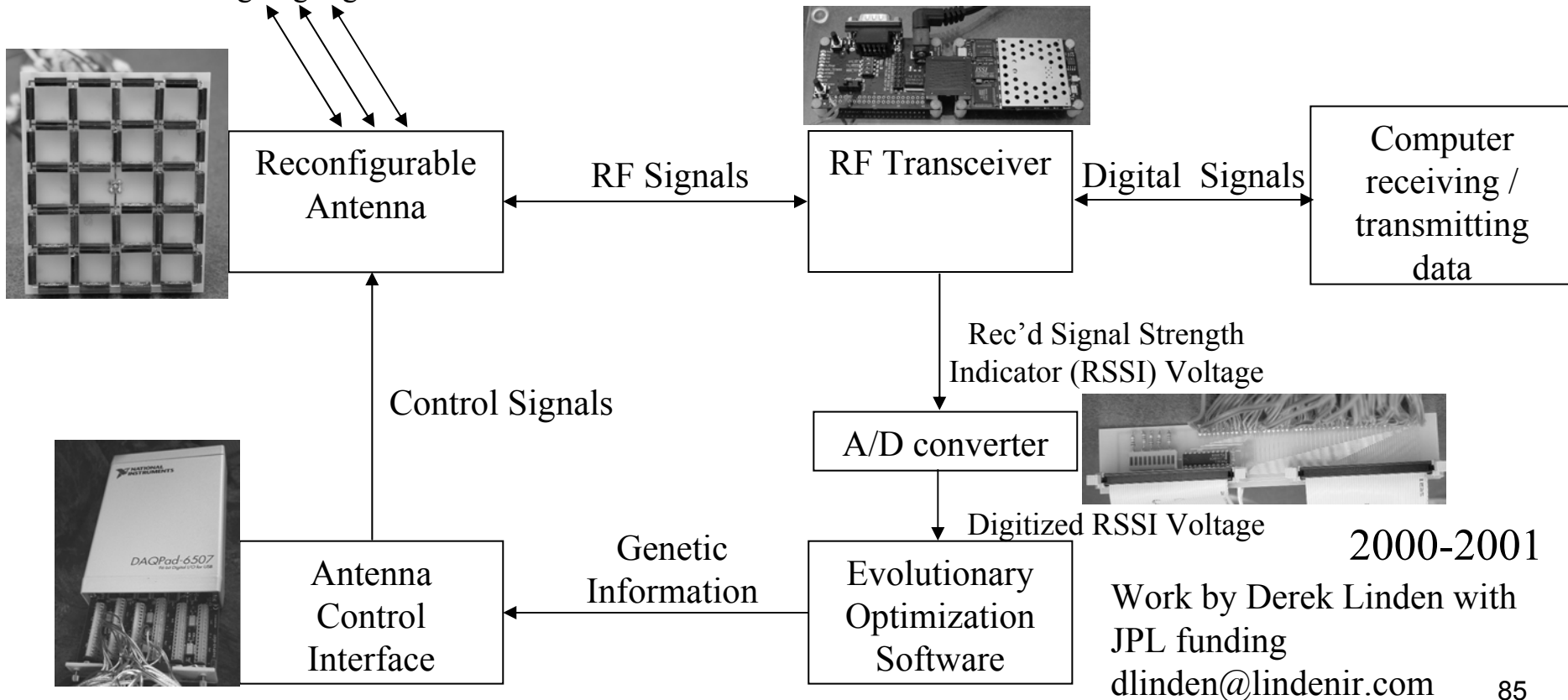


Evolvable Antenna

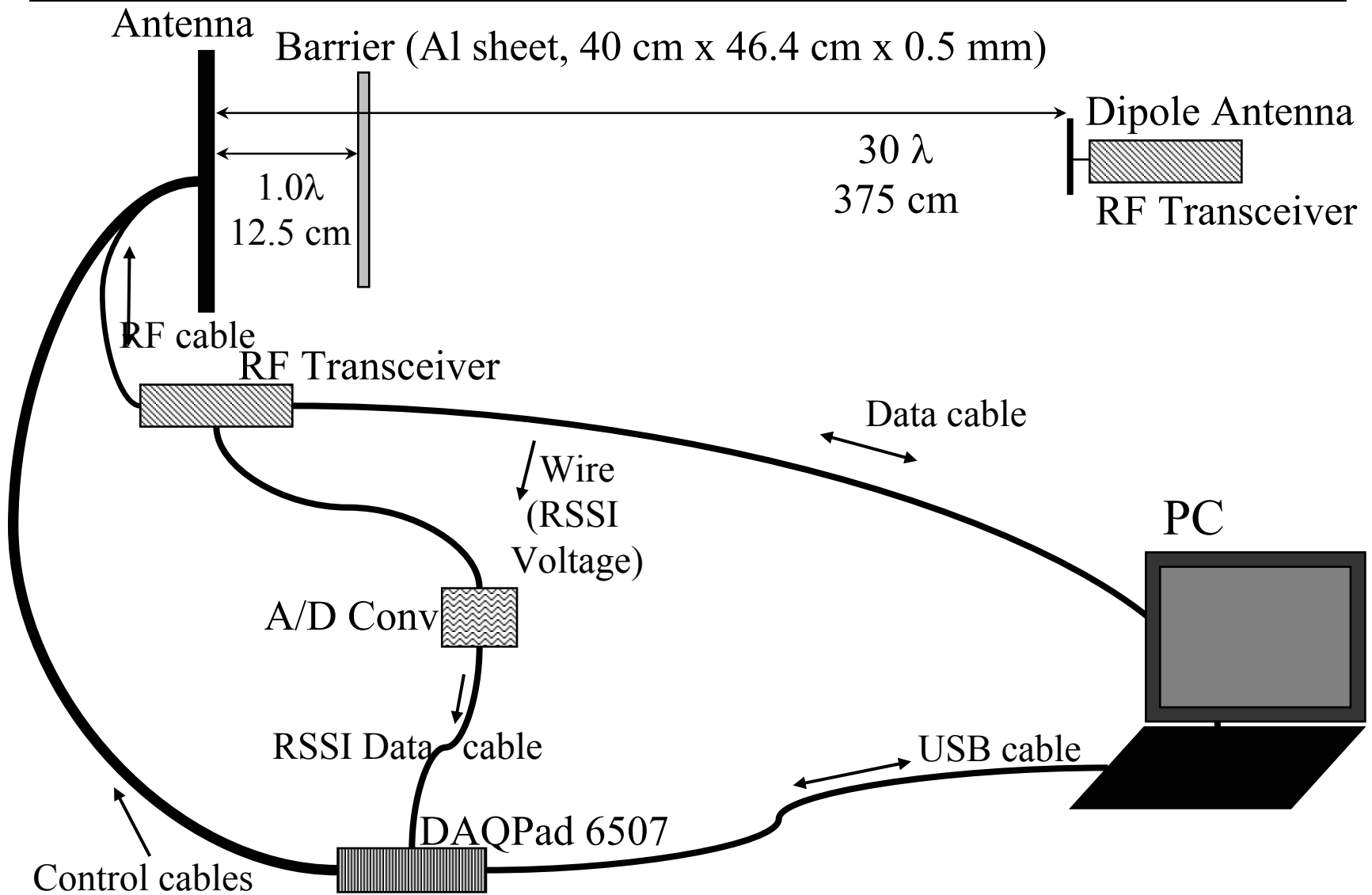
Objective: show that an evolved reconfigurable antenna, in-situ adapted to environment, can outperform conventional antennas.

Frequency: 2.4 GHz. Transceiver sends and receives IP data, can send data while EvAn is being optimized, provides a Received Signal Strength Indicator (RSSI) voltage output

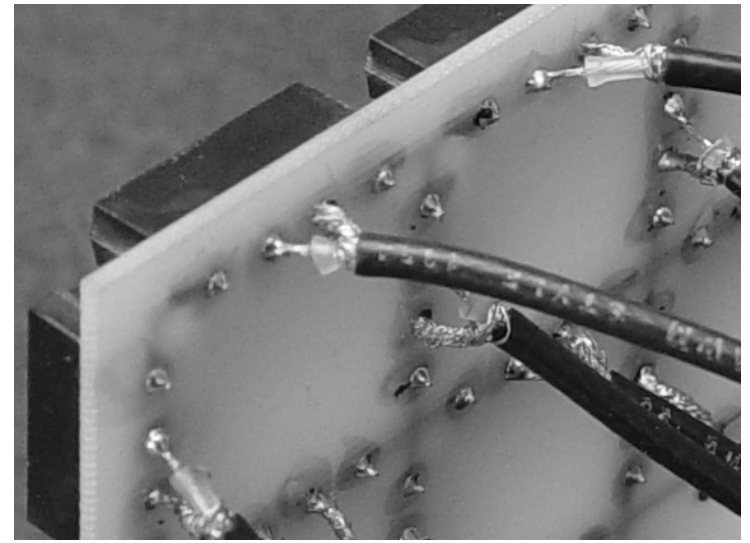
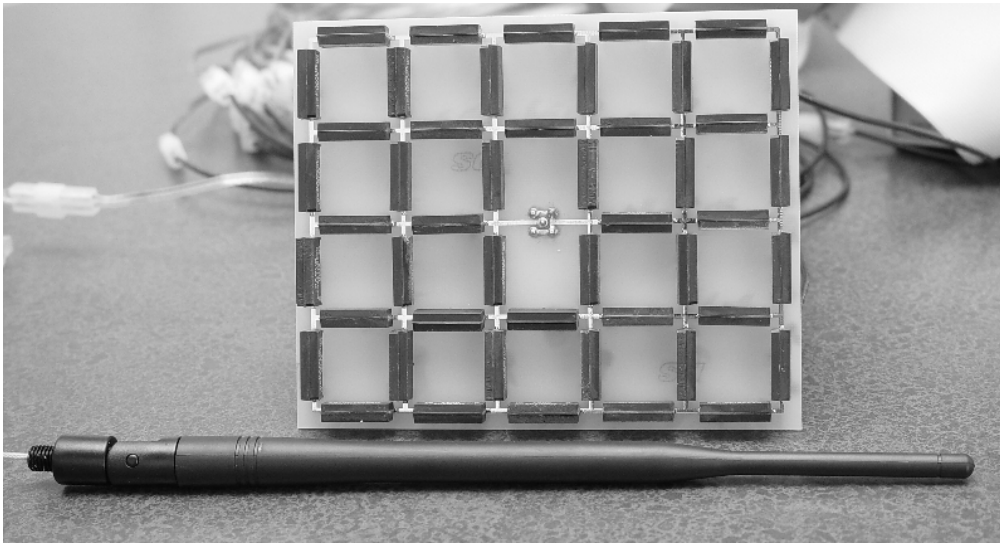
Incoming &
Outgoing Signals



Physical Setup

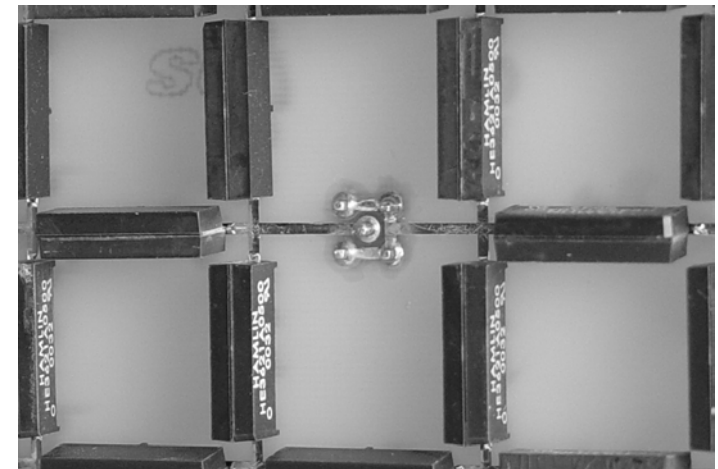


Reconfigurable Grid Antenna



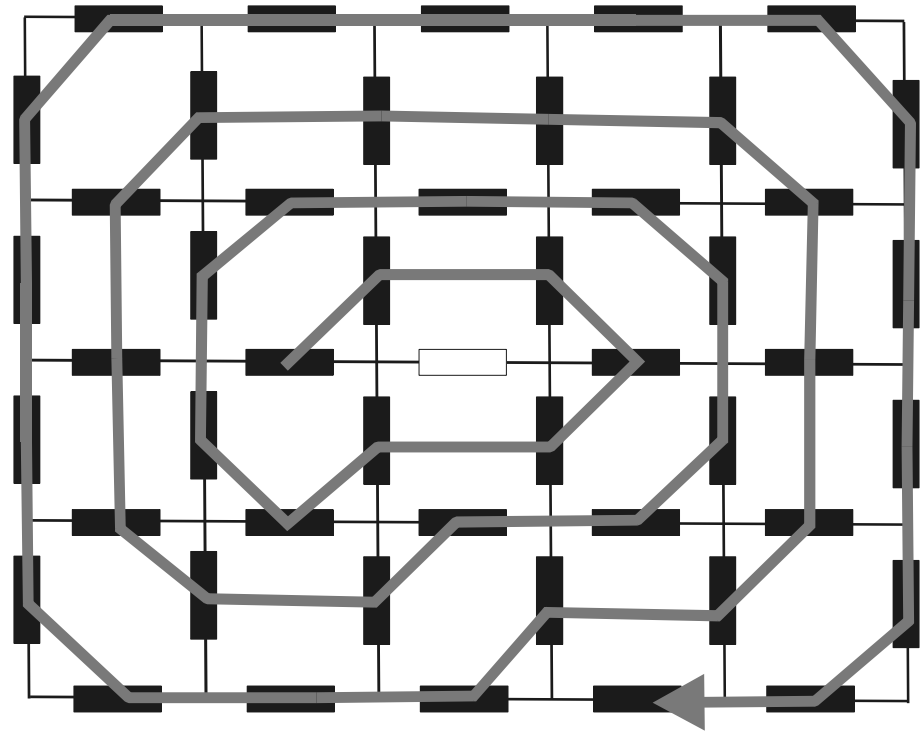
- Reconfigurable grid antenna
 - 48 Reed relay switches
 - 13.2 cm x 10.5 cm overall size
- 2.1 cm cell size
- SMA coaxial cable connection for RF signal
- Coaxial control lines feeds control coils
- Control lines are roughly perpendicular to plane of antenna to limit interference

- Tuned 5/8 wave antenna used as baseline
- 50 ohm input impedance
- 3.0 dBi nominal gain at the horizon
- ~23 cm in length
- Omnidirectional in azimuth



Chromosome Mapping

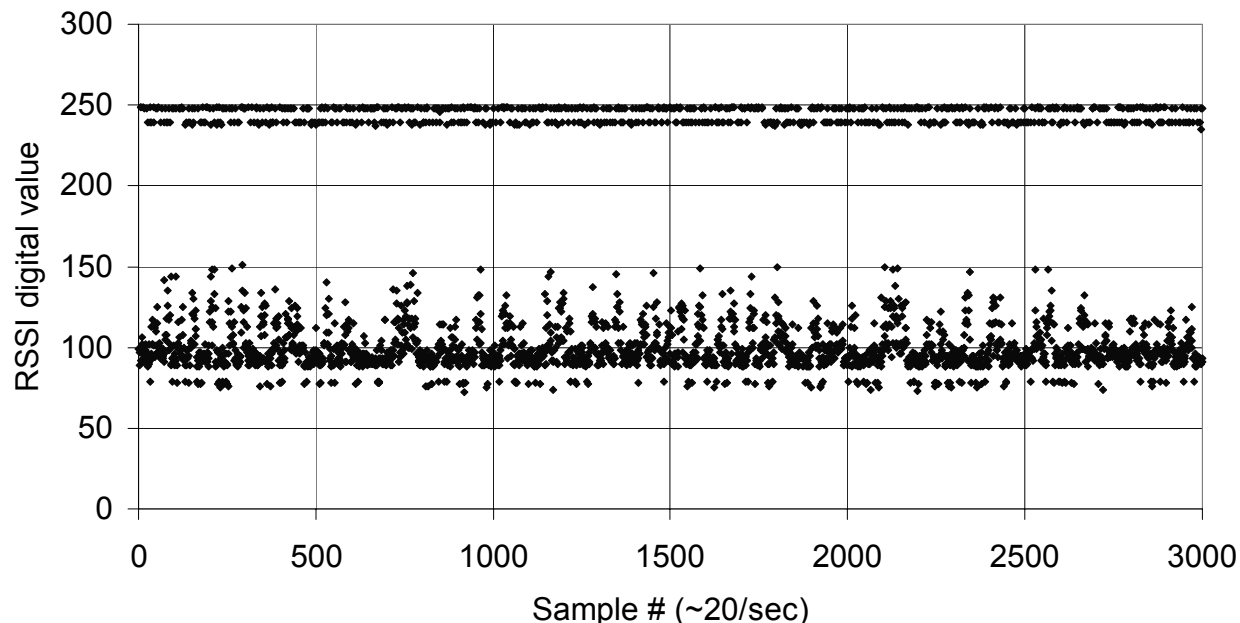
- Binary chromosome used
 - The 1s and 0s in the chromosome correspond to closed and open switches (1 closed, 0 open)
- The connections between the DAQPad and the switches define the chromosome mapping
 - Wire connections are essentially fixed in place
 - Mapping is done in software
 - Used spiraling to help correspond physical distance with distance on chromosome



Objective function and GA Parameters

- Objective Function Maximize RSSI level
 - Uses digitized voltage
 - Favors designs with increased values
 - Very noisy, bi-modal signal
 - Overcome with repeated testing, averaging, rejection regions
- GA Parameters
 - Fitness-proportional selection with scaling
 - One-point crossover
 - All individuals evaluated in each generation
 - Top 50% carried to next generation
 - Mutation rate = 20%
 - Population size = 10
 - 10 generation limit (+ initial generation)

Digitized Voltage vs RSSI



Evolution and Test Matrix

Objective: Evolve to maximize RSSI level

Hypothesis: Higher signal input => better data transmission

3 Orientations

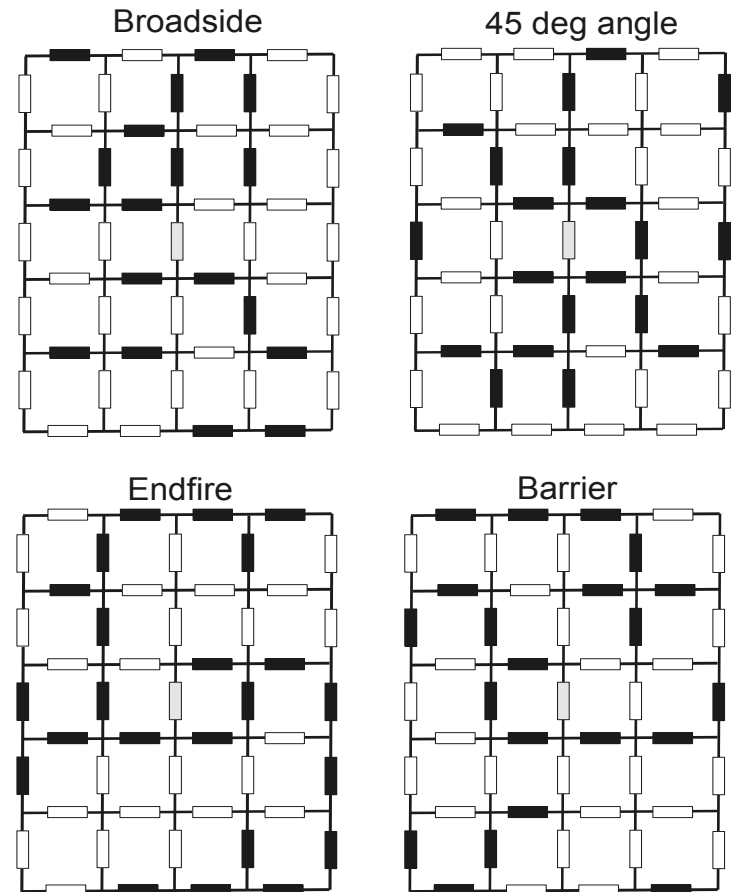
- Broadside (plane of antenna \perp to signal)
- 45 deg
- Endfire (plane of antenna \parallel to signal)

2 Barrier configurations

(placed before optimization begins)

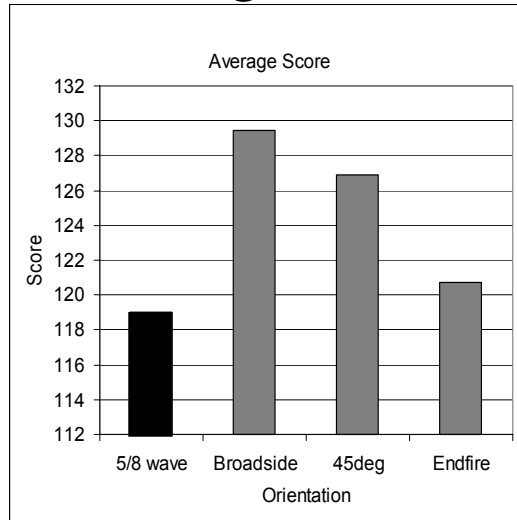
- None
- Solid metal (Al) sheet

Polarization is vertical for all tests

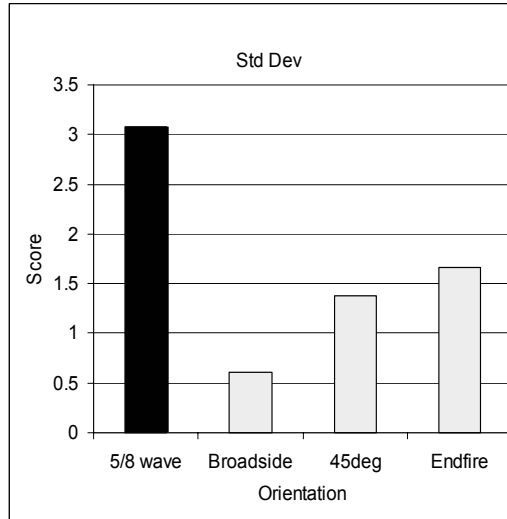


Results

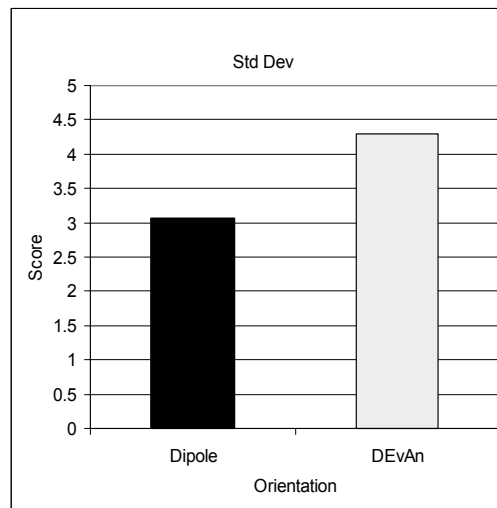
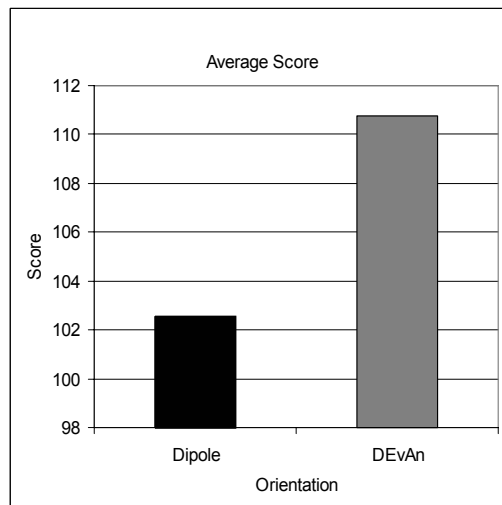
Score: higher is better



Stddev: lower is better



Without Barrier



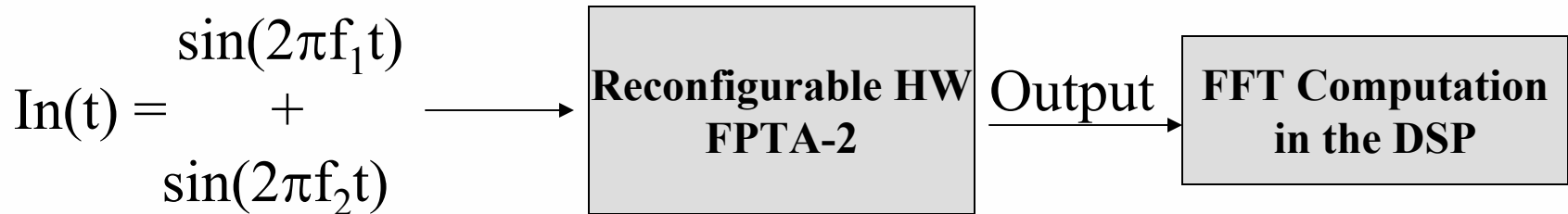
With Barrier

Evolution of Filters

- Binary representation used both in simulation and HW experiments:
 - Simulation experiments using SPICE models of the first FPTA chip;
 - Hardware experiments using FPTA-2 chip;
- Circuits evaluated in the frequency domain:
 - Simulation: small signal analysis in SPICE;
 - Real hardware: FFT of the circuit transient response.

Filter Evolution in Hardware

- Reconfigurable device: FPTA-2
- Experiments performed on SABLES platform: about 5 minutes evolution time;



f_1 : Filter Cut-off frequency

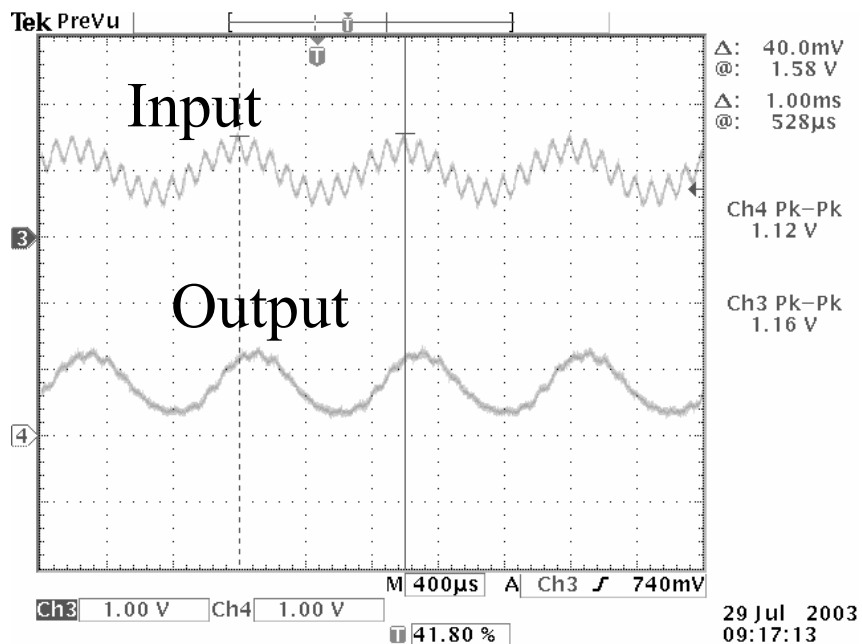
f_2 : Stop-band starting frequency

Fitness function maximizes output FFT component at f_1 and minimizes the one at f_2 .

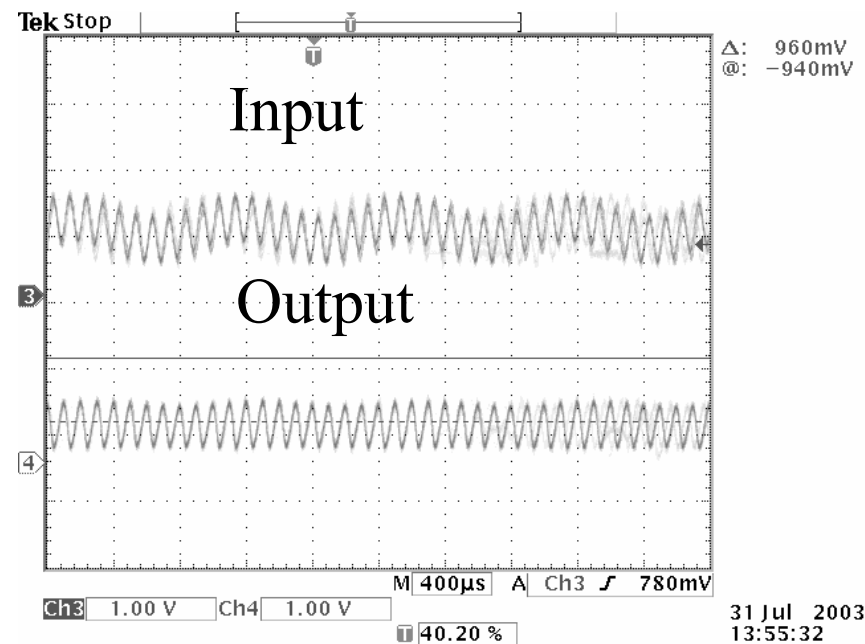
Filter Evolution in Hardware

- Low-pass ($f_{1/2} = 1\text{kHz}/10\text{kHz}$) and high-pass filters ($f_{2/1} = 1\text{kHz}/10\text{kHz}$);
- Use of 10 cells of the FPTA-2 chip;

Evolved Low-Pass Filter



Evolved High-Pass Filter



D Gwaltney (NASA Marshall) and M.I.Ferguson (JPL)

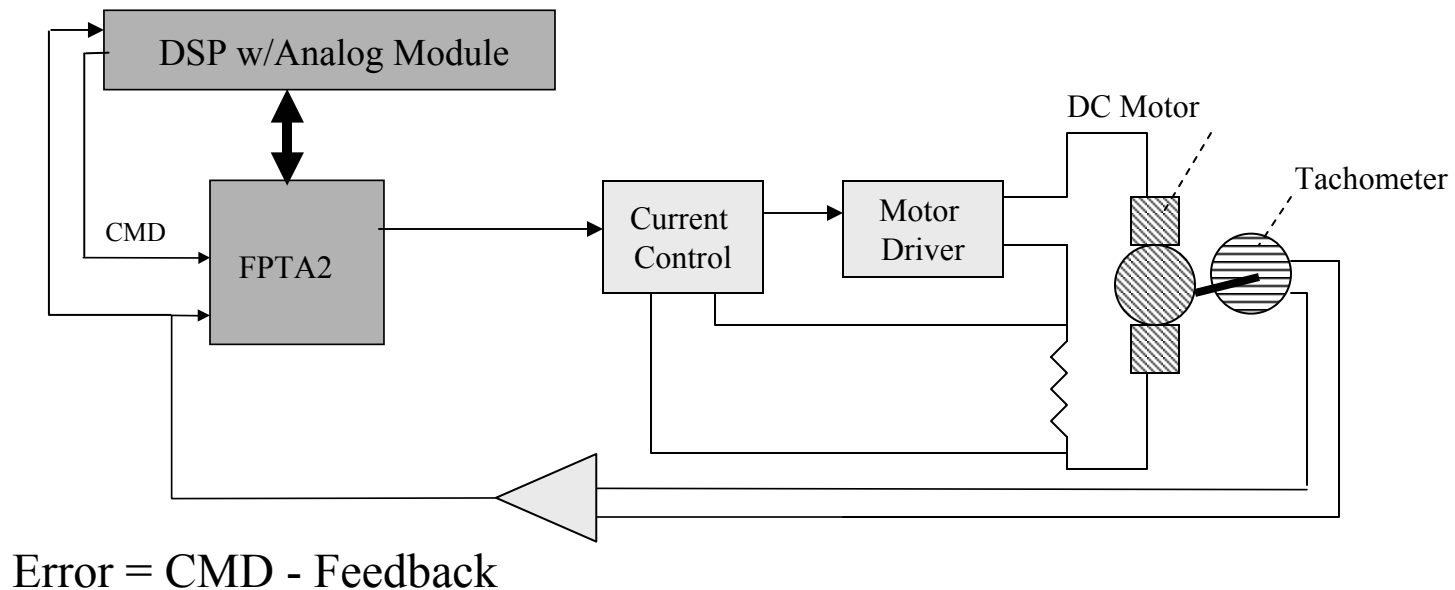
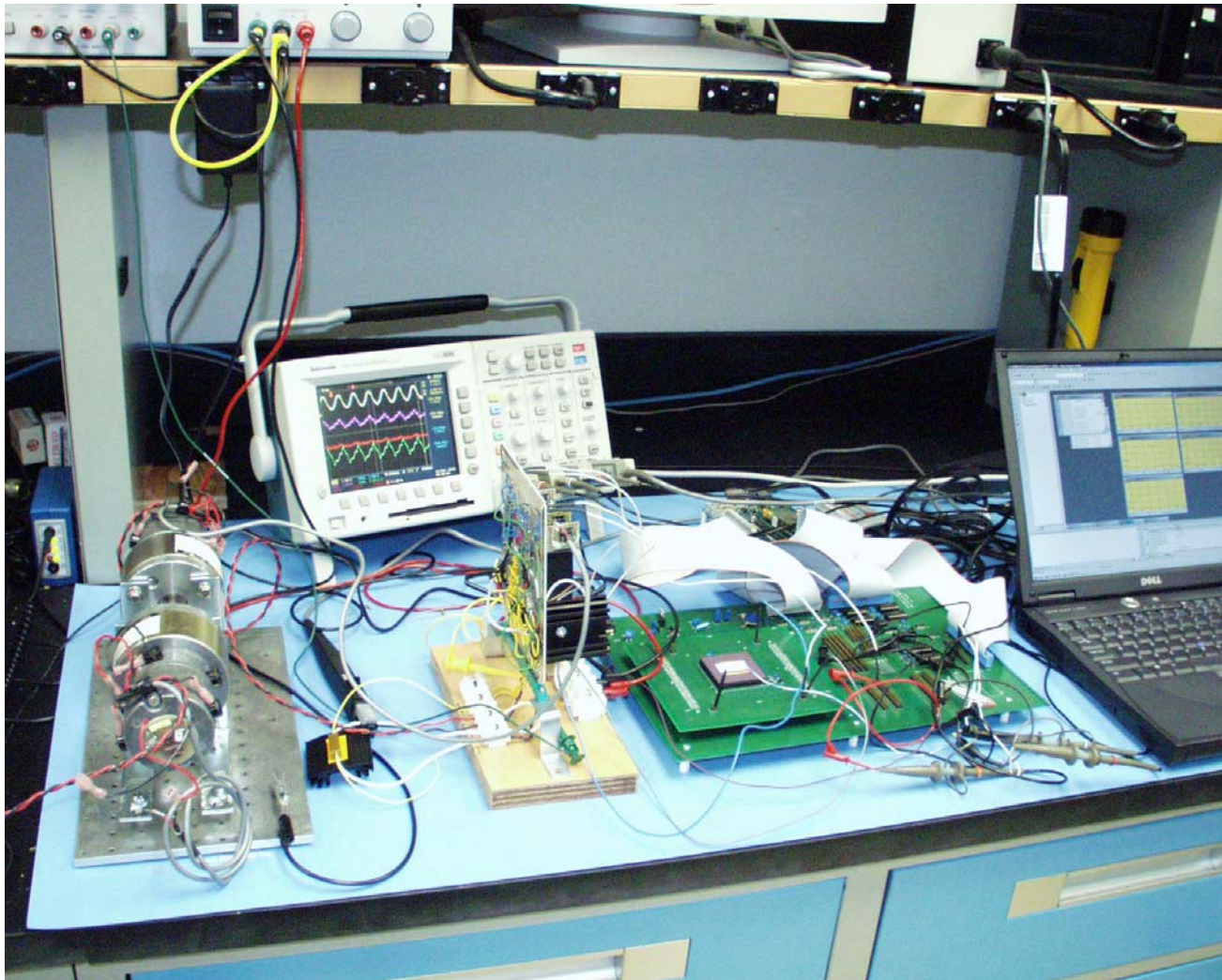


Diagram of the experimental configuration for hardware evolution of analog motor speed controllers

Evolvable Controller Configuration



Second motor operated as a generator and used to provide load

Evolution of Analog Controllers

- Two FPTA cells used
 - Cell 1 provided with motor speed command and tachometer feedback. Responsible for producing current command to motor driver.
 - Cell 0 used to provide support electronics for cell 1
- Evolutionary Algorithm
 - Standard GA
 - Population initially seeded with randomly generated FPTA2 configurations
 - Population constrained to force the cell 1 switches closed that connect the speed command and tachometer feedback to the cell
 - All closed-loop controllers must use a command and feedback to produce an error signal
- DAC module generates sinusoid for motor speed command
- ADC module simultaneously records command and feedback signals for fitness evaluation

Evolution of Analog Controllers

- Many Controllers were evolved using varying fitness functions and conditions
- Experimental results for two evolved controllers will be presented. The fitness functions and conditions for the evolution of the two cases given differ as shown below

Case 1

$$F = 0.04 * \sum_{i=1}^n e_i^2 + \left| \frac{100}{n} \sum_{i=1}^n e_i \right| + 100000 * \text{not}(S_{57} \vee S_{53})$$

- Penalty for not connecting speed command or feedback signal to cell 1
- 100 individuals in the population
- 2 Hz sinusoid for speed command

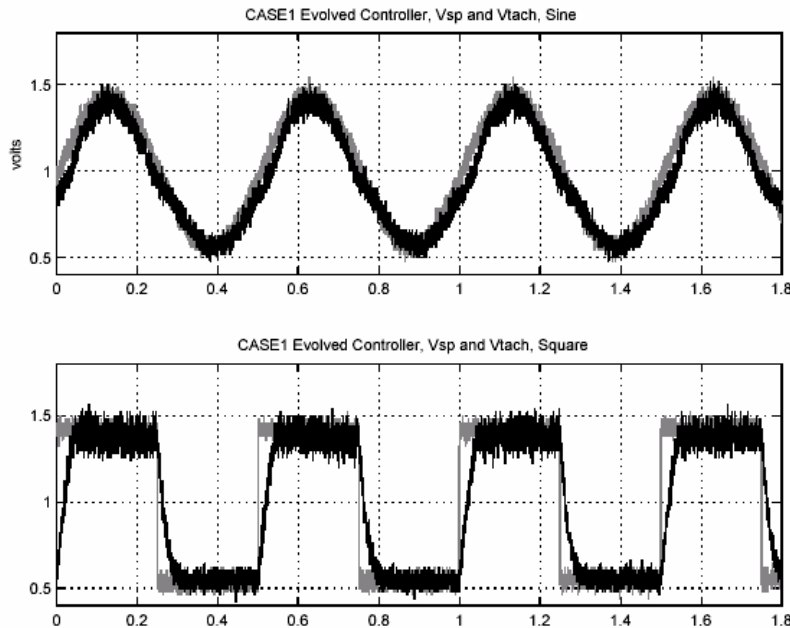
Case 2

$$F = 0.04 * \sum_{i=1}^n e_i^2 + \left| \frac{100}{n} \sum_{i=1}^n e_i \right|$$

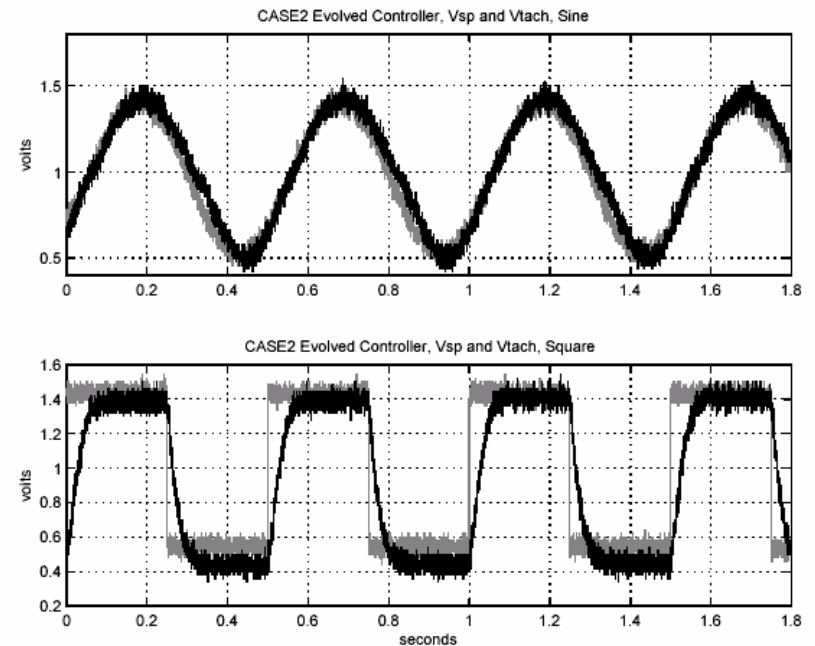
- Forced closure of switches connecting speed command and feedback signal to cell 1
- 200 individuals in the population
- 3 Hz sinusoid for speed command

Experimental Results

Case 1 Evolved Controller



Case 2 Evolved Controller



Motor speed response obtained using evolved controllers. Vsp is gray, Vtach is black

Experimental Results

The Case 1 response is compared to the baseline response obtained using the PI controller in the tables below

Table 1. Error metrics for sinusoidal response

Controller	Max Error	Mean Error	Std Dev Error	RMS Error
PI	0.16 V	0.0028 V	0.0430 V	0.0431 V
CASE1	0.28 V	0.0469 V	0.0661 V	0.0810 V

Table 2. Response and error metrics for square wave. First full positive transition only

Controller	Rise Time	Mean Error	Std Dev Error	RMS Error
PI	0.0358 sec	0.0626 V	0.1816 V	0.1920 V
CASE1	0.0394 sec	0.1217 V	0.2026 V	0.2362 V

- The increase in mean error indicates higher constant offset error in the response. In PI controller this offset is removed via adjustment of V_{bias2} . FPTA is given no such bias input.
- Experiments show the cell 0 is providing a biasing action for cell 1

Experimental Results

Case 2 is interesting in that the switches (S54, S61, S62, S63) that route the tachometer feedback to the interior of the reconfigurable cell are all open.

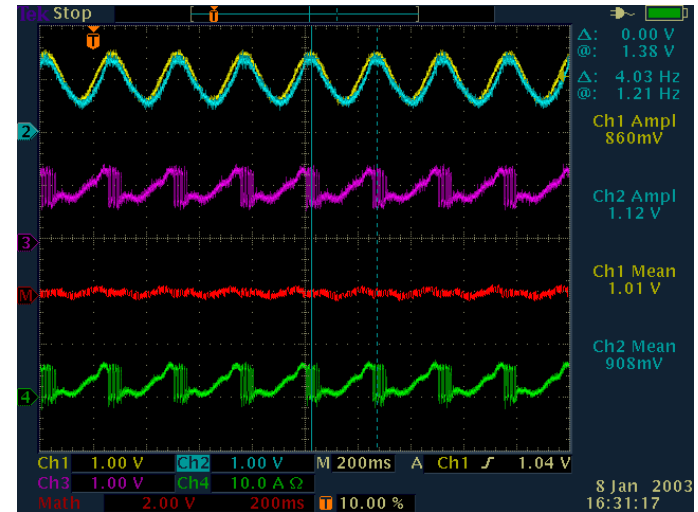
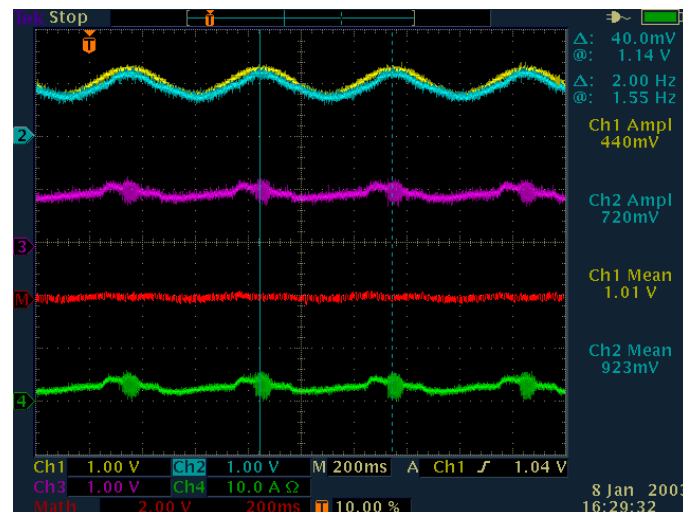
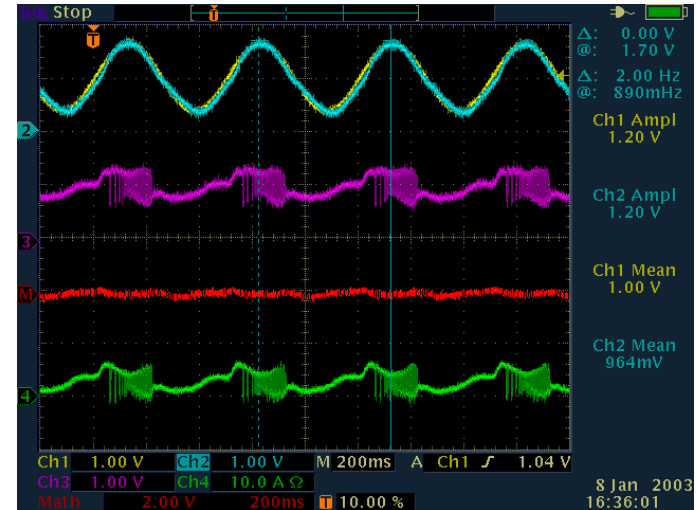
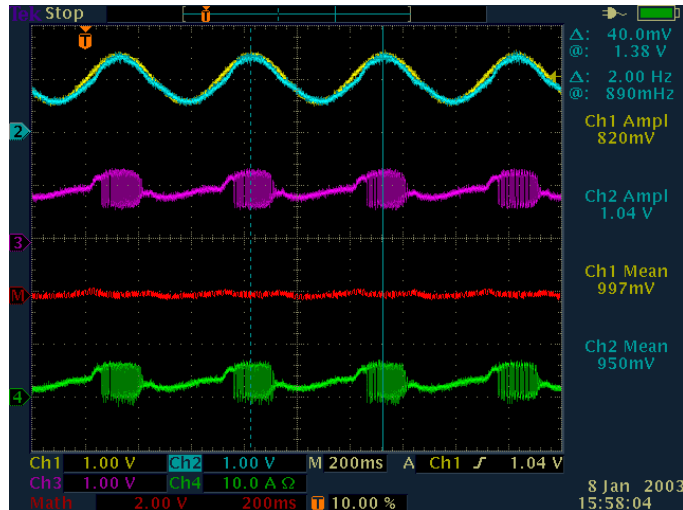
- Removal of the feedback signal causes the controller to malfunction
- This implies an unanticipated pathway exists in the cell that is being exploited by the evolution
- This is the only example obtained to date that uses this exploit.

Experimental Results

- The evolved controllers are providing a good response using two adjacent cells in the FPTA to perform a similar function to four op-amps, a collection of 12 resistors and one capacitor.
 - The FPTA switches have inherent resistance on the order of KOhms
 - Each cell has 14 transistors to be used as functional components
 - Cells can be used to implement op-amps by using external passive components and bias voltages
 - No external components or bias provided
- The capability of the controller to respond to inputs of varying amplitude and frequency and varying load are presented on subsequent slides

Response to Speed Command Changes

Case 1 Evolved Controller

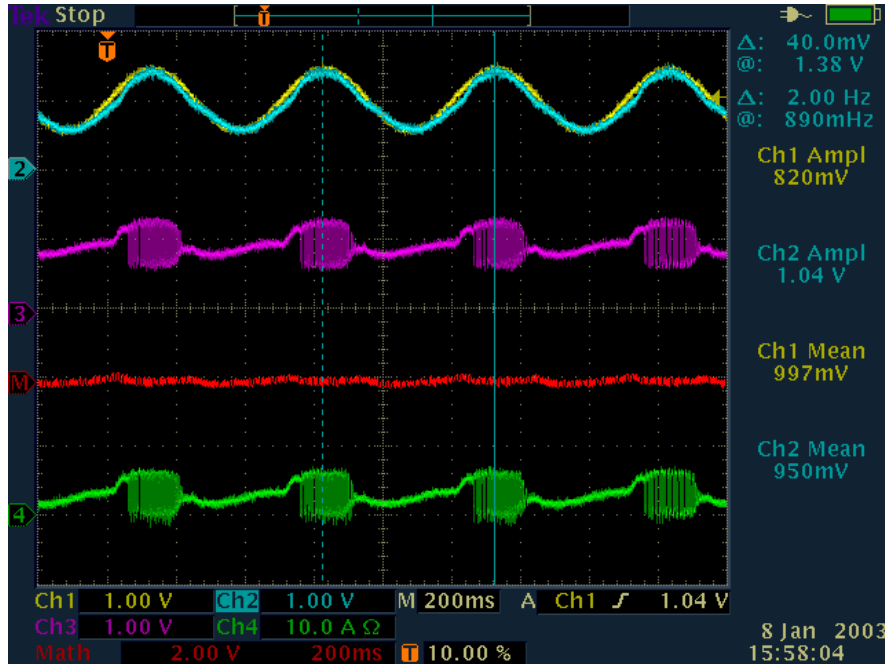


Channel 1 is command, Ch2 is feedback, Ch3 is controller output, Ch4 is motor current and ChM is the error between Ch1 and Ch2¹⁰³

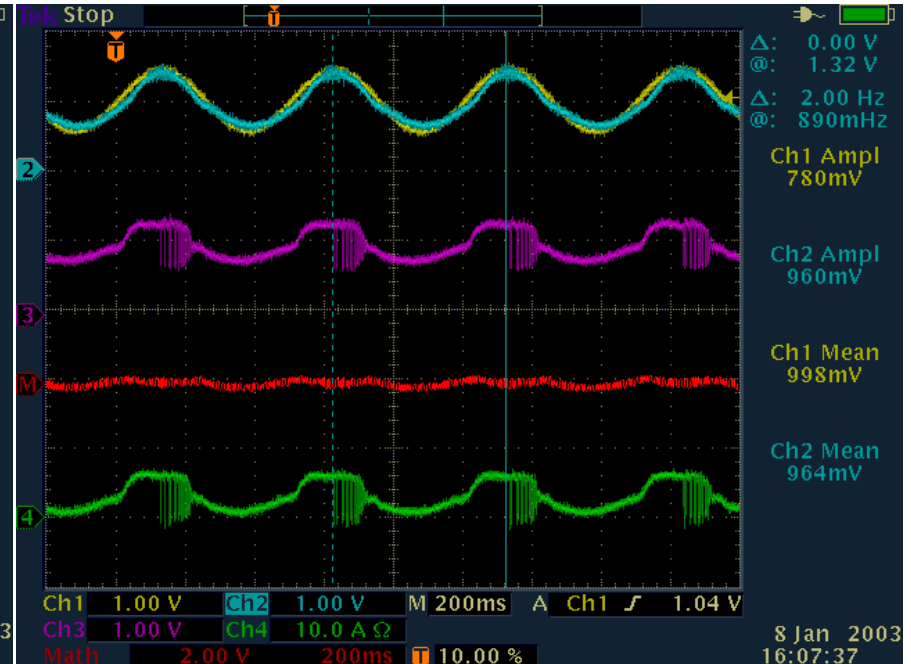
Response to Load Changes

Case 1 Evolved Controller

No Load



Full Load



Note the changes in controller output (ch3) and current (Ch4).

In the No load case, the positive current oscillates , but is steady in the full load case.

Oscillation is sort of a PWM action.

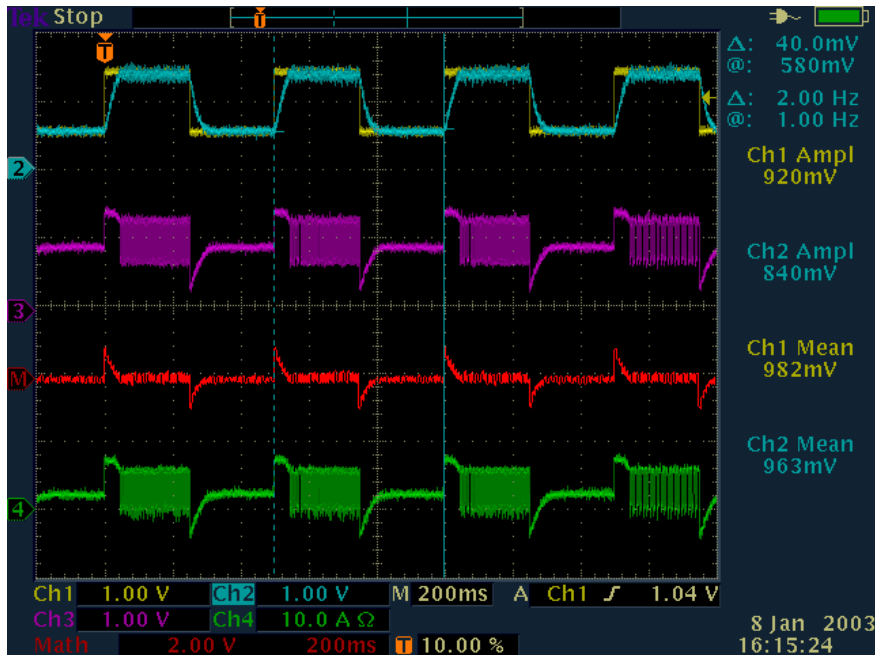
So steady current indicates higher torque in response to higher load.

Negative current magnitude increases in Full Load Plot

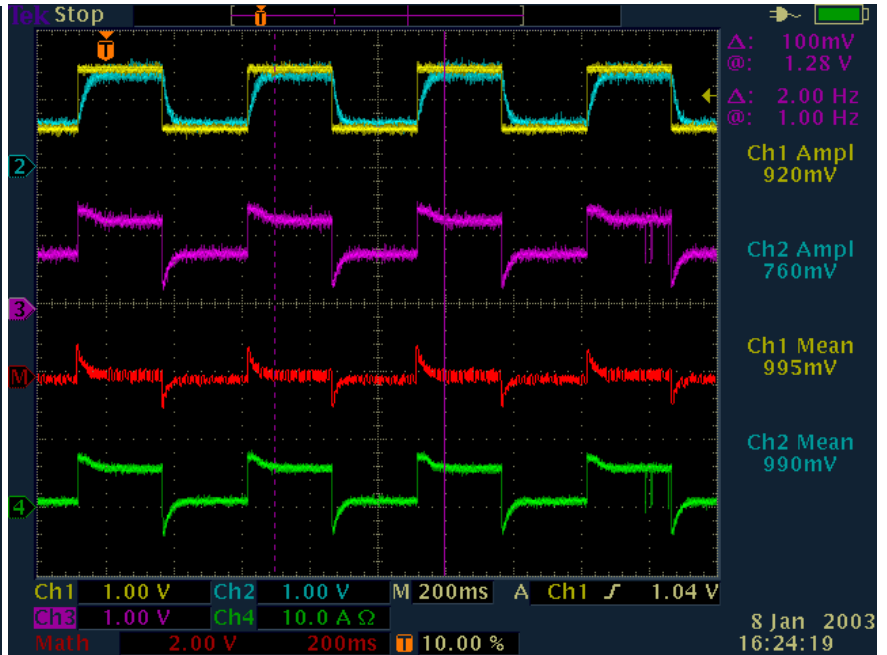
Response to Load Changes

Case 1 Evolved Controller

No Load



Full Load



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In the No load case, the positive current oscillates , but is steady in the full load case.

Oscillation is sort of a PWM action.

So steady current indicates higher torque in response to higher load.

Negative current magnitude increases in Full Load Plot

System Aspects

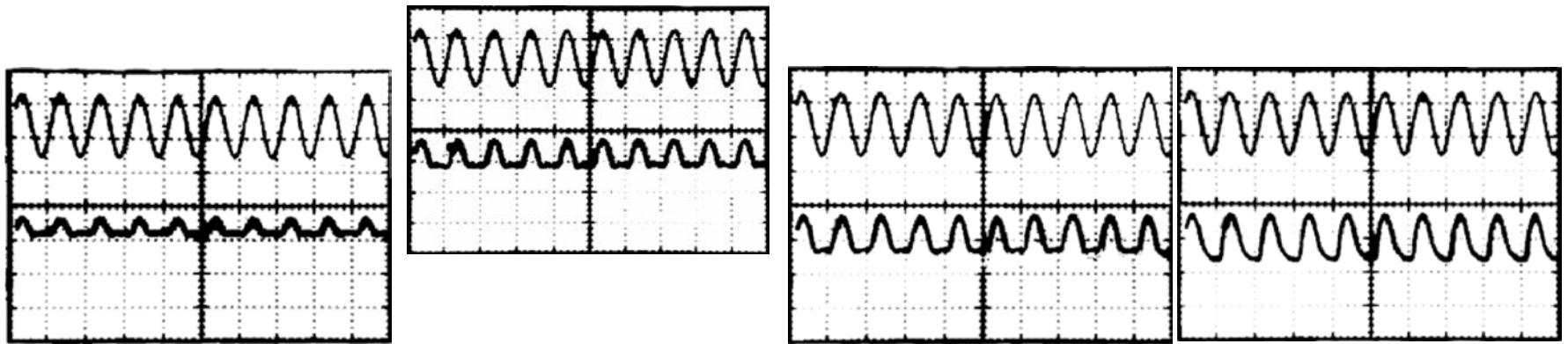
- Integration
- Need for upfront complete specifications
- Behavioral vs structural specification
- Languages for evolvable hardware
- Verification and validation
- On-line vs off-line evolution
- Techniques to reduce evaluation time

Revisiting Challenges and open Problems

- It is still hard to evolve complex circuits, although we can evolve now orders of magnitude faster.
 - It is hard to prove a solution is stable, robust, and hard to predict its behavior outside the domain in which it was evolved.
 - The difficulty is in writing fitness functions and guiding evolution for complex systems
 - Complete upfront Specifications are required
- The challenge of conventional design is replaced with that of designing an evolutionary process that automatically performs the design in our place. *This may be harder than doing the design directly*, but makes autonomy possible.

On-chip search may suffer from Transient Solutions and Memory Effects

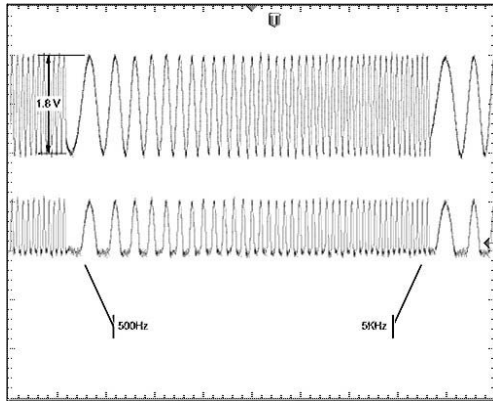
- Circuit under evaluation may require a certain amount of time to achieve steady state, while faster evaluation may evaluate a transient behavior
- FPTA-state dependence: Behavior exhibited in the evaluation can be influenced by the circuit downloaded previously ;
- Artifacts due to parasitic as well as static capacitors in the chip which can be charged during one configuration period and not discharged before the next configuration is tested;
- Observation: GA usually eliminates transient solutions after some generations.



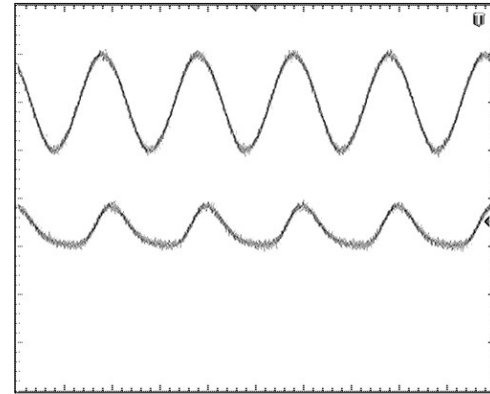
Example of transient behavior. Degradation shown over ~ 1 s.

Solution is guarantied only where tested

Circuit evolved at 2kHz does not work at more than 10kHz



Response of the half-wave rectifier for a frequency sweep from 500Hz to 5kHz(left).



Deteriorated response at 50kHz.

Circuit behavior should be evaluated for the overall frequency domain in which it is expected to work

Evolution does not work on implicit assumptions

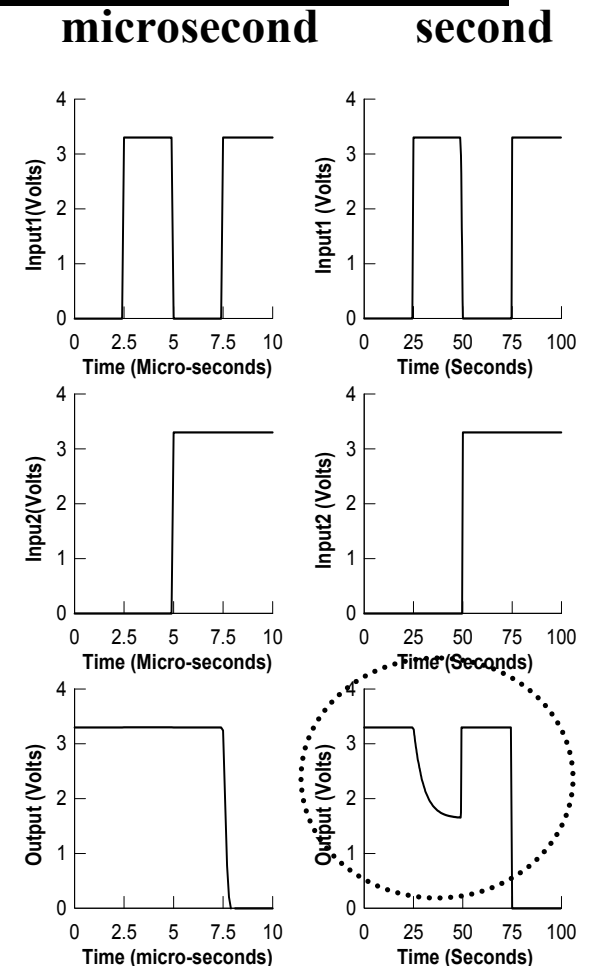
Evolutionary design requires explicit formulation of assumptions often implicit to human designers.

For example:

- evolved logic gates tested with slow signals were naturally slow
- Evolution in small timescales: transient solutions;
- Evolution in large timescales: slow gates;

Solutions:

- Mixtrinsic evolution: using combined excitation modes;
- Increase the duration of transient analysis to 'catch' operating point;
- Decrease step of transient analysis: check circuit behavior after transition;
- Increase output load to ensure a fast gate.



Evolved NAND gate evaluated in the timescale of microsecond (until 10^{-5} sec)

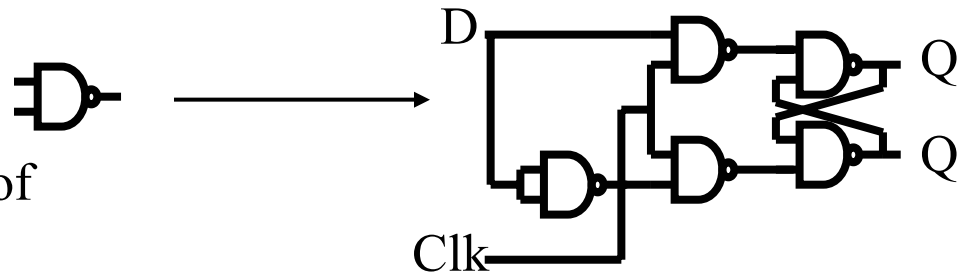
Challenges ...and how we address them

- Scalability
- Existence/convergence of optimal solution
- Satisfying real world requirements

- loads, power

- Low reliability/safety of evolved solution
- Understandability
- Complete specifications
- Hardware Artifacts

- Hierarchy
- Representations, adaptive GA parameters
- Smart fitness



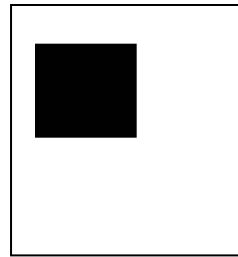
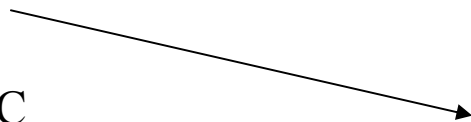
- Evolve sensors rather than controls

Addressing complexity by hierarchical design

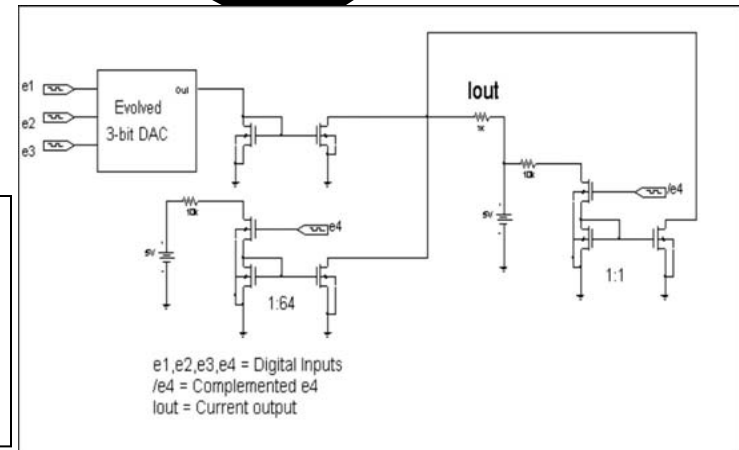
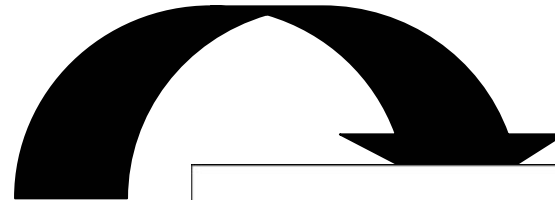
- Design and reuse

Evolve a simpler function,
encapsulate the result,
reuse- use as primitive.

3-bit DAC



4-bit DAC

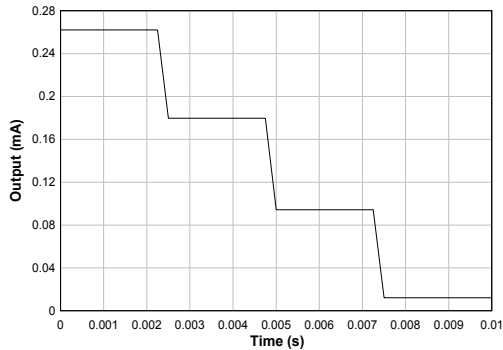
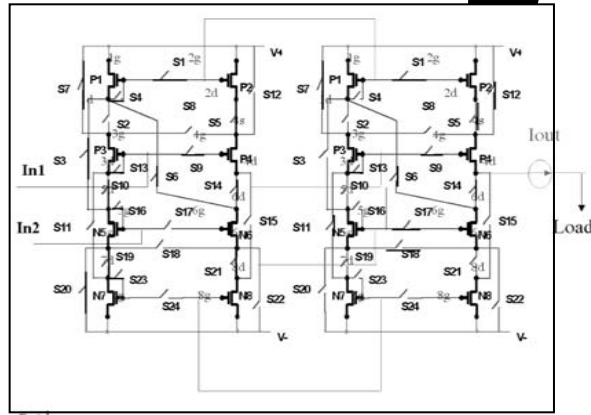


- Use a standard higher-level building block (e.g. OA)

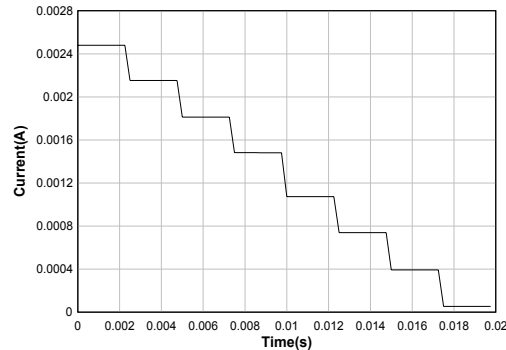
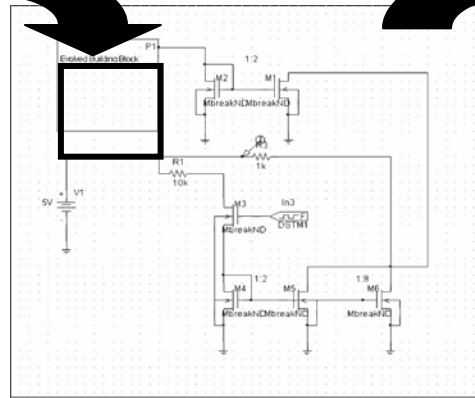
Still, it's not always clear how to select higher-level BB or how to encapsulate sub-circuits obtained by evolution.

Divide and conquer: evolving a scalable design

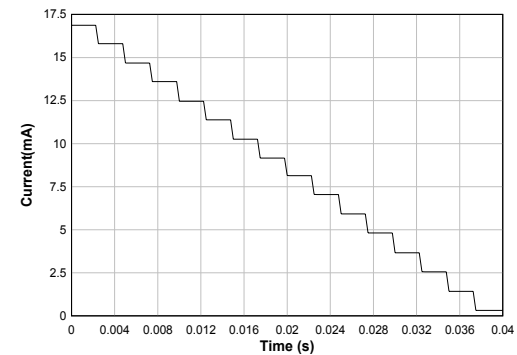
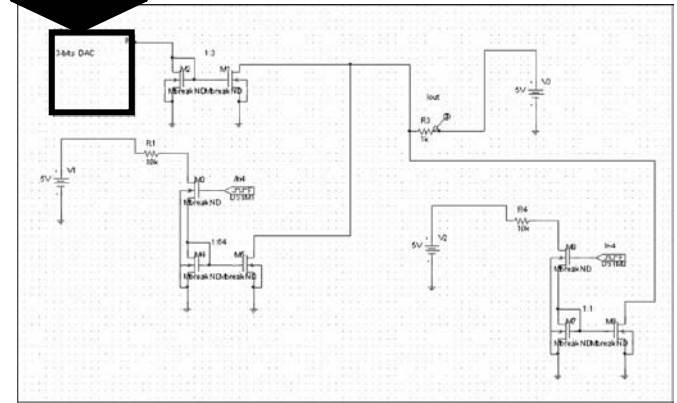
2Bit DAC



3Bit DAC

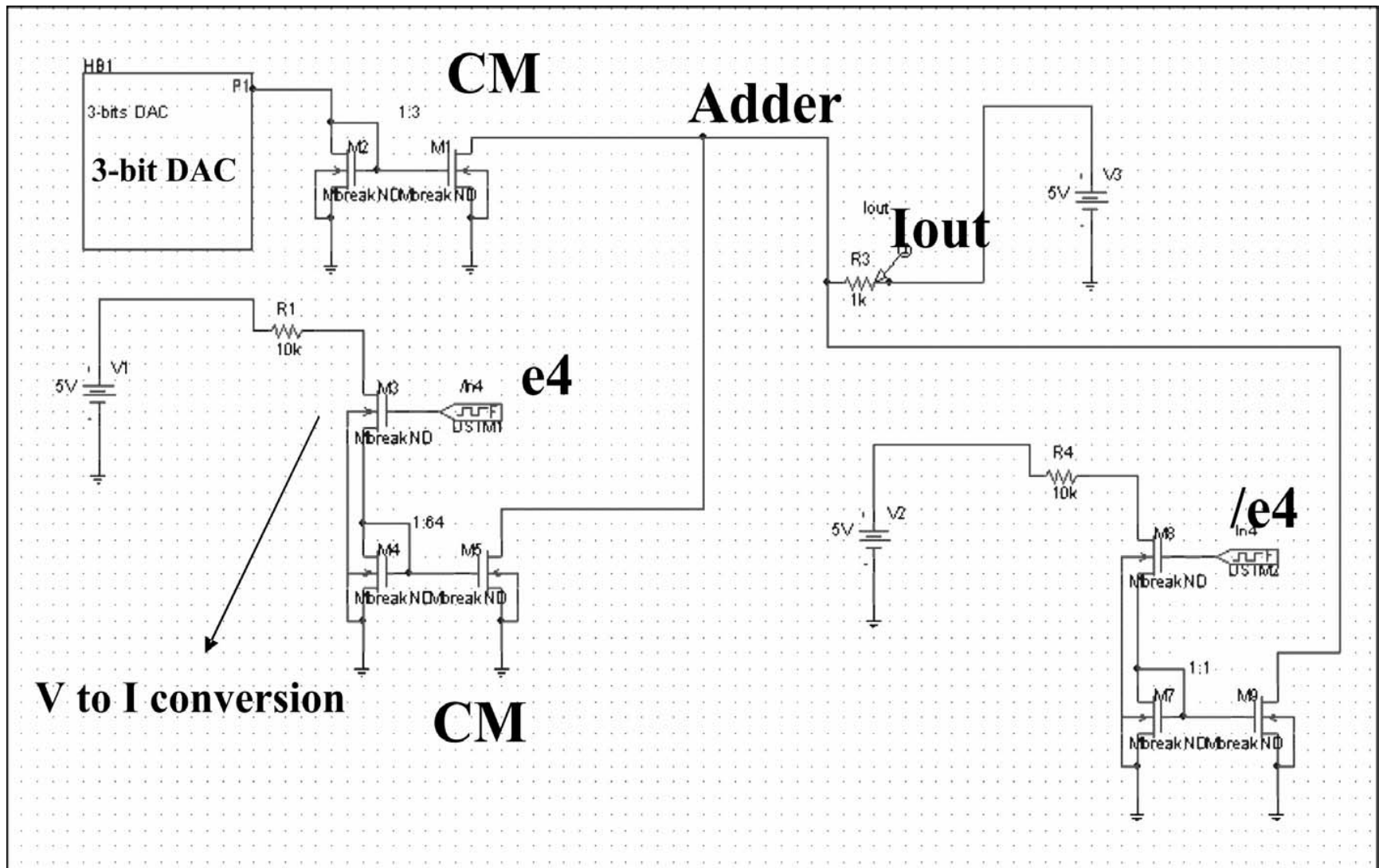


4Bit DAC

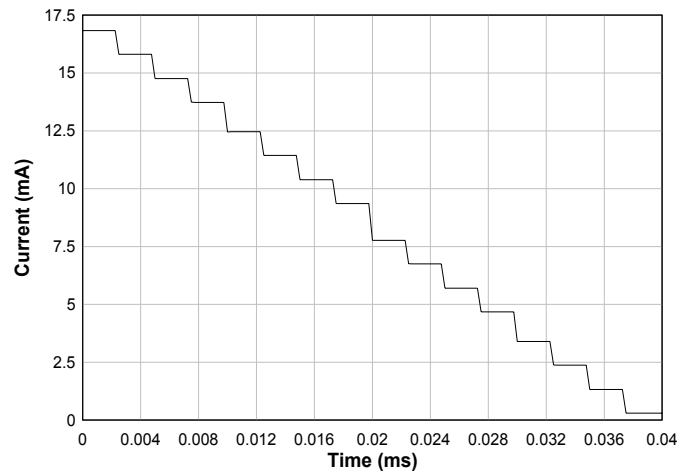


We demonstrated a scalable approach based on encapsulation and block reuse

4-bit DAC

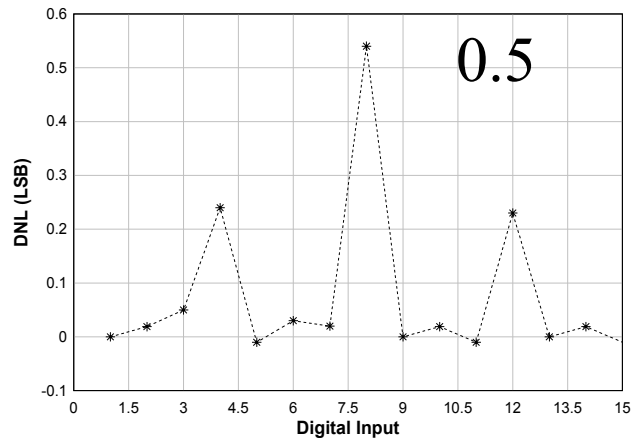
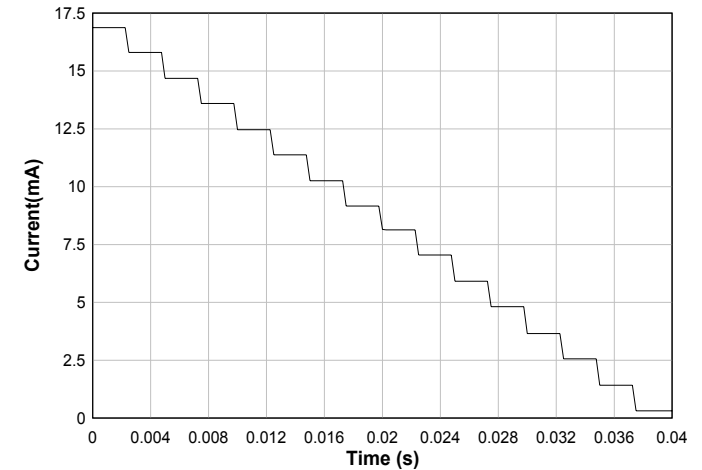


4-bit DAC Response

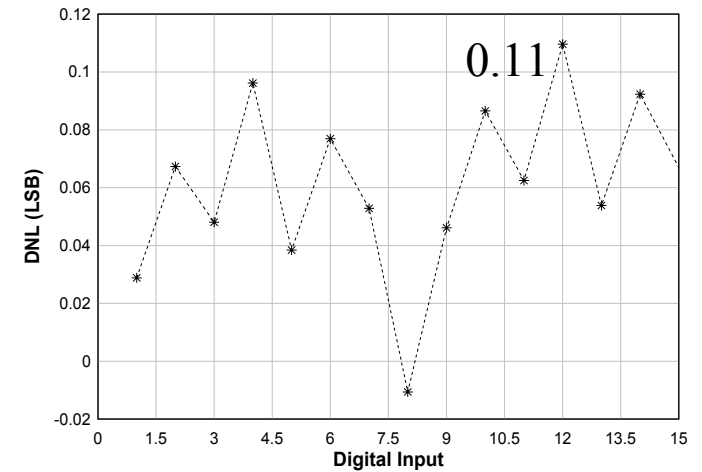


Circuit
Response

Parametric
Optimization
(W,L) →



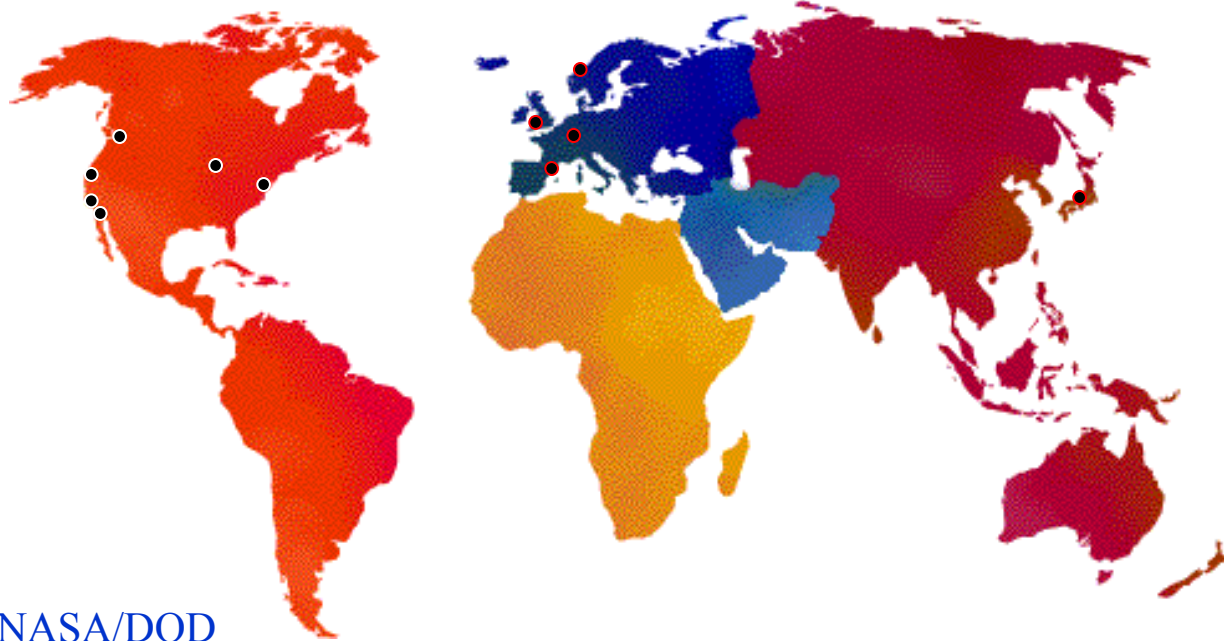
Differential
Non-Linearity



Resources for EHW Engineers

- Events
 - EHW-dedicated conferences
 - EHW-related events
- A guide to published literature and on-line resources
 - Journals
 - Books
 - Selected Articles
 - On line resources
- A guide to tools
 - Software
 - Hardware
- A guide to people and programs
 - Research topics, labs and individual researchers
 - Sponsors and funding programs

EHW dedicated Conferences



Conf with sessions on EHW:
GECCO, CEC

NASA/DOD
Workshop/Conf on Evolvable Hardware-EH

International Conference
On Evolvable Systems-ICES

EH-99
Pasadena

EH-00
Palo Alto

EH-01
Long
Beach

EH-02
DC

EH-03
Chicago

EH-04
Seattle

EH-05
Wash?
New O.

'95

'96

'98

'99

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'05

TEH

ICES

ICES2

ICES3

ICES4

ICES5

ICES6

Lausanne
Switzerland

Tokyo
Japan

Lausanne
Switzerland

Edinburgh
UK

Tokyo
Japan

Trondheim
Norway

Barcelona
Spain

EHW-dedicated conferences

Evolvable Hardware Conferences:

2003 NASA/DOD Conference on Evolvable Hardware

July 9-11, 2003 Chicago, IL

<http://ic.arc.nasa.gov/projects/eh2003/>

**Proceedings of 1999, 2000, 2001, 2002, 2003 NASA/DoD
Conferences (IEEE Computer), (<http://computer.org/>)**

**ICES 2003 The 5th International Conference on Evolvable Systems:
From Biology to Hardware**

17th - 20th March 2003 Trondheim, Norway

<http://ices03.idi.ntnu.no/>

Proceedings – Lecture Notes in Computer Science, Springer

EHW-related Events

Evolutionary Computation Conferences:

**2003 Genetic and Evolutionary Computation COnference
(GECCO -2003)**

July 12-16 Chicago IL

<http://www-illigal.ge.uiuc.edu:8080/GECCO-2003/>

2003 Conference on Evolutionary Computation (CEC 2003)

Dec 8-12, 2003 Canberra, Australia

http://www.cs.adfa.edu.au/cec_2003/callpapers.html

EHW-related Events

Design Automation Conferences:

41st Design Automation Conference (DAC)

June 7-11 , 2004, San Diego CA

<http://www.dac.com/>

International Conference on Computer Aided Design (ICCAD-2003)

November 9-13, 2003 S. Jose CA

<http://www.iccad.com>

Design Automation and Test Europe (DATE-2004)

February 16-20, 2004 Paris

<http://www.date-conference.com>

Journals

- **Genetic Programming and Evolvable Machines:**
<http://www.kluweronline.com/issn/1389-2576>
- **IEEE Transactions on Evolutionary Computation:**
<http://www.ieee-nns.org/>
- **Evolutionary Computation Journal (MIT Press) :**
<http://www.mitpress.mit.edu/EVCO/>
- **International Journal of SMART ENGINEERING SYSTEM DESIGN**
Cihan Dagli (Ed), <http://web.umr.edu/~dagli>

Special issues on EHW in following journals:

- **Soft Computing Journal, Special Issue on Evolvable Hardware**
Adrian Stoica (Ed) <http://www.springer.de>
- **IEE Proceedings Computer-Digital Techniques**
Special Issue on Evolvable Hardware, Andy Tyrrell (Ed)
http://www.iee.org/Publish/Journals/ProfJourn/Proc/CDT/evolvable_hardware.pdf

Books

- Thompson, A., “Hardware Evolution: Automatic design of electronic circuits in reconfigurable hardware by artificial evolution”, Springer-Verlag, 1998,
<http://www.cogs.susx.ac.uk/users/adrianth/ade.html>
- Zebulum et Al, “Evolutionary Electronics: Automatic Design of Electronic Circuits and Systems by Genetic Algorithms”, CRC Press, 2001
http://www.crcpress.com/shopping_cart/products/product_detail.asp?sku=0865
- Sekanina, L., “Evolvable Components From Theory to Hardware Implementations”, Springer, 2003, http://www.springer.de/cgi-bin/search_book.pl?isbn=3-540-40377-9&cookie=done
- John Koza, “*Genetic Programming: On the Programming of Computers by Means of Natural Selection*” published by The MIT Press , 1992;
- John Koza, “*Genetic Programming II: Automatic Discovery of Reusable Programs*” published by The MIT Press, 1994.
- John Koza, “*Genetic Programming III: Darwinian Invention and Problem Solving*” published by Morgan Kaufmann Publishers, 1999.
- John Koza, “*Genetic Programming IV: Routine Human-Competitive Machine Intelligence*” (with Martin A. Keane, Matthew J. Streeter, William Mydlowec, Jessen Yu, and Guido Lanza) published by Kluwer Academic Publishers, 2003.

Books

- **Goldberg, D., “Genetic Algorithms in Search, Optimization and Machine Learning”, Addison-Wesley Publishing Company, Inc., Reading, Massachusetts, 1989.**
- **Holland, J., “Adaptation in Natural and Artificial Systems”, University of Michigan Press, Ann Arbor, EUA, 1975.**
- **Higuchi, T. , “Evolvable Hardware and its Applications”, chapter in “Computational Intelligence The Expert Speak” by Fogel and Robinson, IEEE Press, 2003.**
- **Miller, J. F., Thomson, P., and Fogarty, T., “Designing Electronic Circuits Using Evolutionary Algorithms. Arithmetic Circuits: A Case Study”, chapter 6 in Genetic Algorithms Recent Advancements and Industrial Applications. Editors: D. Quagliarella, J. Periaux, C. Poloni and G. Winter, Wiley, 1997.**

Selected articles

- **Evolvable Hardware:**
- **Explorations in Design Space: Unconventional Electronics Design Through Artificial Evolution**
Thompson, A. , Layzell , P., Zebulum, R.S., published at: IEEE Transactions on Evolutionary Computation, Special Issue in “Evolvable Hardware”, Moshe Sipper (Ed), pp.167-196, V.3, N.3, September, 1999.
- **What's AI done for me lately? Genetic programming's human-competitive results**
Koza, J.R.; Keane, M.A.; Streeter, M.J.;
Intelligent Systems, IEEE [see also IEEE Expert] , Volume: 18 Issue: 3 , May-June 2003
Page(s): 25 -31
- **A circuit representation technique for automated circuit design**
Lohn, J.D.; Colombano, S.P.;
Evolutionary Computation, IEEE Transactions on , Volume: 3 Issue: 3 , Sept. 1999
Page(s): 205 -219
- **Reconfigurable devices**
- **Embedded reconfigurable array targeting motion estimation applications**
Khawam, S.; Arslan, T.; Westall, F.;
Circuits and Systems, 2003. ISCAS '03. Proceedings of the 2003 International Symposium on , Volume: 2 , May 25-28, 2003
Page(s): 760 -763
- **Reconfigurable VLSI Architectures for Evolvable Hardware: from Experimental Field Programmable Transistor Arrays to Evolution-Oriented Chips**
Adrian Stoica, Ricardo Zebulum, Didier Keymeulen, Raoul Tawel, Taher Daud, and Anil Thakoor.. IEEE Trans. on VLSI, IEEE Press , Volume 9, Number 1, ISSN 1063-8210, pp. 227-232, Feb. 2001.
- **Multi-criteria Optimization**
- **An Overview of Evolutionary Algorithms in Multiobjective Optimization**
Fonseca, C. M, Fleming P. J., Evolutionary Computation, MIT Press, Vol. 3, No.1, pp.1-16, 1995.
- **Digital Filter Design Using Multiple Pareto Fronts**
Thorsten Schnier, Xin Yao, Pin Liu, 2001 NASA/DoD Workshop on Evolvable Hardware, pp.136-145.

Selected articles

- **Evolution on FPAAs**
- **Analog Circuits Evolution in Extrinsic and Intrinsic Modes**
- Zebulum, R.S., Pacheco, M.A., Vellasco, M., in Proceedings of the Second International Conference on Evolvable Systems: From Biology to Hardware (ICES98), Lausanne, Switzerland, 1998. M.Sipper, D.Mange e A. Pérez-Urbe (editors), vol. 1478, pp. 154-165, LNCS, Springer-Verlag, 1998.
- **Behaviour of a building block for intrinsic evolution of analogue signal shaping and filtering circuits**
Flockton, S.J.; Sheehan, K.;
Evolvable Hardware, 2000. Proceedings. The Second NASA/DoD Workshop on , 13-15 July 2000
Page(s): 117 -123
- **Evolution of FPGAs**
- **Silicon Evolution**
Thompson, A., in Proceedings of Genetic Programming 1996 (GP96), J.R. Koza et. al. (editors), pp. 444-452, MIT Press, 1996.
- **Evolving Stable Circuits on Mainstream FPGA Devices**
Delon Levi, Steven A. Guccione:, 1st NASA/DoD Workshop on Evolvable Hardware, pp.12.17, 1999.
- **Fault Tolerance**
- **Evolutionary design and adaptation of digital filters within an embedded fault tolerant hardware platform**
Hounsell, B.L.; Arslan, T.;
- **Fault-Tolerant Evolvable Hardware using Field Programmable Transistor Arrays.**
D. Keymeulen, A. Stoica, R. Zebulum, Raoul Tawel, Taher Daud, Anil Thakoor. In IEEE Transactions on Reliability, Special Issue on Fault-Tolerant VLSI Systems, vol. 49, No. 3, 2000 September, pp. 305-316,. IEEE Press.

Selected articles

- **HW implementations of Evolutionary Processors**
- **An FPGA-Based Genetic Algorithm Machine**
Shackleford B., Carter D., Snider G, Okushi E., Yasuda M., Koizumi H., Seo K., Iwamoto T., Yasuura H. FPGA 2000, Eighth ACM International Symposium on Field-Programmable Gate Arrays, Feb. 10-11, 2000.
- **An Evolvable Hardware Platform based on DSP and FPTA**
Ferguson, M.I., Stoica A., Zebulum R., Keymeulen D. and Duong, V. Proceedings of the Genetic and Evolutionary Computation Conference, July 9-3, 2002 New York, NY;
- **Evolution on FPTAs**
- **Evolving Circuits in Seconds: Experiments with a Stand-Alone Board Level Evolvable System**
Stoica, A., Zebulum, R. S., M.I. Ferguson, Keymeulen, D., Duong, V., 2002 NASA/DoD Conference on Evolvable Hardware, Alexandria Virginia, USA, 2002, pp. 67-74 IEEE Computer Society, ISBN 0-7695-1718-8
- **Intrinsic Evolution of Quasi DC Solutions for Transistor Level Analog Electronic Circuits Using CMOS FPTA Chip**
Langeheine, J., Meier, K., Schemmel, J., Proceedings of the 2002 NASA/DoD Conference on Evolvable Hardware, pp.75-84, IEEE Computer Press, July, 2002.
- **Evolution of antennas (design)**
- **Evolutionary Design of an X-Band Antenna for NASA's Space Technology 5 Mission**
J. Lohn, D. Linden, G. Hornby, W. Kraus, A. Rodríguez-Arroyo, and S. Seufert, 2003 NASA/DoD Conference on Evolvable Hardware, pp. 155-163, IEEE Computer
- **Fitness Estimations for Evolutionary Antenna Design**
L. Zinchenko and S. Sorokin, 2003 NASA/DoD Conference on Evolvable Hardware, pp. 164-176, IEEE Computer.
- **Evolving Wire Antennas Using Genetic Algorithms: A Review**
Derek S. Linden, Edward E. Altshuler , 1st NASA/DoD Workshop on Evolvable Hardware, pp.225.232, 1999, IEEE Computer.

Selected articles

- **Evolution on physical antennas**
- **Optimizing Signal Strength In-Situ Using an Evolvable Antenna System**
Derek S. Linden , 2002 NASA/DoD Conference on Evolvable Hardware (EH'02) pp. 147-151, 2002, IEEE Computer.
- **System On a Chip**
- **An evolutionary power management algorithm for SoC based EHW systems**
Lirong Tian; Arslan, T.;
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- **Multi-objective design strategy for high-level low power design of DSP systems**
Bright, M.S.; Arslan, T.;
Circuits and Systems, 1999. ISCAS '99. Proceedings of the 1999 IEEE International Symposium on , Volume: 1
, 30 May-2 June 1999
Page(s): 80 -83 vol.1
- **Towards evolvable IP cores for FPGAs**
Sekanina, L.;
Evolvable Hardware, 2003. Proceedings. NASA/DoD Conference on , July 9-11, 2003
Page(s): 145 -154
- **Parallel EHW**
- **An EHW architecture for real-time GPS attitude determination based on parallel genetic algorithm**
Jiangning Xu; Arslan, T.; Qing Wang; Dejun Wan;
Evolvable Hardware, 2002. Proceedings. NASA/DoD Conference on , 15-18 July 2002
Page(s): 133 -141

Selected articles

- **Applications**

- **Real-world applications of analog and digital evolvable hardware**

Higuchi, T.; Iwata, M.; Keymeulen, D.; Sakanashi, H.; Murakawa, M.; Kajitani, I.; Takahashi, E.; Toda, K.; Salami, N.; Kajihara, N.; Otsu, N.;
Evolutionary Computation, IEEE Transactions on , Volume: 3 Issue: 3 , Sept. 1999
Page(s): 220 -235

- **An evolvable hardware chip for prosthetic hand controller**

Kajitani, I.; Murakawa, M.; Nishikawa, D.; Yokoi, H.; Kajihara, N.; Iwata, M.; Keymeulen, D.; Sakanashi, H.; Higuchi, T.;
Microelectronics for Neural, Fuzzy and Bio-Inspired Systems, 1999. MicroNeuro '99. Proceedings of the Seventh International Conference on , 7-9 April 1999
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- **Low Power design**

- **Synthesis of low-power DSP systems using a genetic algorithm**

Bright, M.S.; Arslan, T.;
Evolutionary Computation, IEEE Transactions on , Volume: 5 Issue: 1 , Feb 2001
Page(s): 27 -40

- **Evolutionary Algorithms**

From an individual to a population...” Jun He; Xin Yao. Evolutionary Computation, IEEE Transactions, Volume: 6 Issue: 5 , Oct 2002 Page(s): 495-511

On-line resources

EvoNet Tutorials:

http://evonet.dcs.napier.ac.uk/evoweb/resources/flying_circus/tutorials/index.html

Good repository of GA links: <http://www.aic.nrl.navy.mil/galist/>

EvoWeb, website of EvoNet - the European Network of Excellence in Evolutionary Computing <http://evonet.dcs.napier.ac.uk/>

Another GA Tutorial <http://www.ifs.tuwien.ac.at/~aschatt/info/ga/genetic.html>

Evolutionary Multi-Objective Optimization SW <http://www.lania.mx/~ccoello/EMOO/>
http://xputers.informatik.uni-kl.de/fpl/index_conf.html#evo

Sketchy Tutorial Slides <http://lancet.mit.edu/~mbwall/presentations/IntroToGAs/P001.html>

Genetic and Evolutionary Algorithms: Principles, Methods and Algorithms
<http://www.geatbx.com/docu/alginde.html>

Evolutionary Algorithms for MATLAB (incl. Genetic Algorithms and Genetic Programming) http://www.geatbx.com/links/ea_matlab.html

An Overview of Evolutionary Algorithms, Genetic Algorithms and Evolutionary Computing.
Darrell Whitley.
<http://www.cs.colostate.edu/~genitor/Pubs.html>

Guide to Software Tools

- Free Evolutionary SW
 - (evonet.dcs.napier.ac.uk)
- Free Spice
 - Ngspice (sourceforge.net/projects/ngspice)
 - Other (www.repairfaq.org/ELE/F_Free_Spice2.html)
- Simulators, GUI
 - ModelSim (www.model.com)
 - GUI toolkits free/commercial (<http://www.atai.org/guitool>)
- C/C++
 - GCC (gcc.gnu.org)
 - Rational Rose (OO/UML) (www.rational.com)
- NI
 - National Instruments (www.ni.com) LabView

Guide to Hardware Tools

- FPGA development kits
 - Xilinx (www.xilinx.com) ISE
 - Altera (www.altera.com) MAX+PLUS® II
- FPAA development kits
- Multi-objective synthesis of VLSI Signal and Image Processing Cores
 - www.see.ed.ac.uk/~SLIg
- SoC development kits
 - ARM Integrator Solutions,
 - www.arm.com/devtools
- SoC development kits
 - Cadence (www.cadence.com)
 - Mentor Graphics (www.mentor.com)
- Data acquisition boards
 - National Instruments (www.ni.com) LabView
 - Microstar Laboratories (www.mstarlabs.com) DAP Tools
- Microcontrollers, DSP, etc..
 - Keil Software (www.keil.com) DK51
 - Texas Instruments (www.ti.com) Code Composer

Sponsors and Funding Programs

- **Previous sponsors**
 - NASA JPL/CISM
 - DARPA Adaptive Computing
- **Current**
 - AFRL
 - NASA
 - JPL
 - NASA AMES solicitation in Intelligent Systems at <http://www2.eps.gov/spg/NASA/ARC/OPDC20220/NRA2-38169/listing.html>
 - [The National Science Foundation](#) under Career Award IIS-0238200
- **Other potential sponsor contacts:**
 - A. Shultz NRL, <http://www.aic.nrl.navy.mil/~schultz/>
- **Europe**
 - European Fame work VI
 - Integrated Projects
 - Networks of excellence
 - Eureka
 - MEDA+
- **UK**
 - Engineering and Physical Sciences Research Council
 - Responsive Mode
 - Novel Computational paradigms
 - Department of Trade and Industry